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# TEXTILE IDENTIFICATION, CONSERVATION, AND PRESERVATION

### by

### Rosalie Rosso King

Western Washington University

Textile identification, preservation and conservation methods. as presented in this book. include both simple and complex processes that relate to techniques used in both the arts and sciences. The process of identification and conservalion must be exacting to insure that mistakes are not made which would impair lhe beauty or lasting quality of the textile piece. An in-depth understanding of fibers. assemblages of fibers. and fabrics. plus a study of their reaction to cleaning procedures, is necessary to insure that future generations will have the opportunity to enjoy textile pieces currently being produced as well as those collected from the past.

Because each culture has developed textile artifacts. the world is rich in a diversity of pieces and an abundance of soft goods. Yet some items were made in very limited quantities for extremely specialized end uses. Some have required years of often painful labor for their construction. The primary aim in the writing of this book is to provide identification, cleaning and conservation techniques for all textile fibers and fabrics found today. A review of textile and reo lated research findings through the early 1980s has been included. as the importance of clean. well-cared-for textiles cannot be overlooked in relation to the management of a COllection. museum storage, or to the expected life span of actual pieces. However, some textile pieces containing historically important soil or foreign matter, or those that would be altered or changed, should be left untouched. These cases are also discussed

Because of their increased use in recent years, man-made fibers and fabrics are given detailed coverage in the book. The condensed table of contents given below lists chapter titles and selected subtitles.

1. TEXTtLE FtBER IDENTIFICATION-PHYSICAL AND CHEMICAL PROPERTIES Textile Fiber Identification Textile Fiber Properties

- 2. TEXTILE FIBERS FROM NATURAL SOURCES Cellulose Protein
- MAN·MADE TEXTILE FIBERS Man·Made Cellulosic Man-Made Protein Synthesized Fibers High Strength
- 4. TEXTILE FABRIC STRUCTURES Basic Weave Structures Complex Weaves and Structures Knilted Structures Lace Embroidery Tapestry Other Fabrication Systems
- 5, TEXTILE FINISHING AND DYE General and Functional Finishing Special EHect Filler Finishes Coloration
- 6. CLEANING OF TEXTILE FABRICS Process of Condition Analysis Support of Textile Cleaning Processes Wet Cleaning Large Textiles Drying Procedure
- 7. TEXTILE STORAGE Storage Conditions Storage Mounting Techniques Conservation
- 8. CONSERVATION OF UNIQUE TEXTILES Quilts Fans Hats Space Suits
- 9. TEXTILE COLLECTIONS Collections at Educational Institutions Museum Collections

#### BIBLIOGRAPHY

#### APPENDIXES

# CORROSION RESISTANT MATERIALS HANDBOOK Fourth Edition

### Edited by

D.J. De Renzo

The Fourth Edition of the Corrosion Resistant Materials Handbook has been completely revised and vastly expanded, based on the latest available technical data. This wellestablished and successful reference volume, first published in 1966, will provide useful information which will enable the concerned engineer or manager to cut losses due to corrosion by choosing suitable *commercially available* corrosion resistant materials for a particular application.

The great value of this outstanding reference work lies in the extensive cross-indexing of thousands of substances. The more than 160 tables In the book are arranged by types of corrosion resistant materials. The Corrosive Material Index Is organized by *corrosive chemicals* and other *corrosive substances*. A separate Trade Name Index and a Company Name and Address Listing are also included.

The various sections In the book cover selected categories of corrosion resistant mao terials, such as synthetic resins and polymers; rubbers and elastomers; cements, mortars, and asphalts; ferrous alloys; nonferrous metals and alloys; and glass. ceramics, and carbon-graphite. A separate section contains 13 tables which compare the anticorrosive merits of a cross section of commercial engineering and construction materials essential to Industry. The tables in the book represent selections from manufacturers' literature made at no cost to, nor influence from, the makers or distributors of these materials.

A condensed table of contents listing chapter titles and selected subtitles ls given below. Parenthetic numbers Indicate number of tables per topic.

1. SYNTHETIC RESINS AND POLYMERS (69) Acrylic Resins Epoxy Resins Fiberglass Reinforced Polymer Laminates Phenolic Resins Polycarbonate Polycethylenes Polyvinyl Chlorides Tetrafluoroethylene Resins Vinyl Ester Resins + 60 other resins and polymers

- RUBBERS AND ELASTOMERS (14) Acrylic Elastomer Fluoroelastomer Silicone Elastomer + 11 other rubbers and elastomers
- CEMENTS. MORTARS AND ASPHALT (15) Epoxy Mortars Furan Polymer Concrete Polyester Grout + 11 other cements, mortars and asphalts
- 4. FERROUS ALLOYS (11) Austenitic Stainless Steels FerrItic Stainless Steels Iron- and Nickel-Base Alloys + 8 other ferrous alloys
- 5. NONFERROUS METALS AND ALLOYS (35) Aluminum Alloys Beryllium Copper Alloy Cobalt-Base Alloys Copper and Copper Alloys Lead and Lead Alloys Nickel and High-Nickel Alloys Zinc Alloy Tungsten and Molybdenum Titanium, Zirconium and Tantalum + 26 other nonferrous metals and alloys
- GLASS. CERAMICS, AND CARBON-GRAPHITE (6) Ceramic Fiber Products Ceramic linings Foamed Glass Block
  + 3 other products
- 7. COMPARATIVE RESISTANCES OF MATERIALS OF CONSTRUCTION (13)

CORROSIVE MATERIAL INDEX

TRADE NAME INDEX

COMPANY NAME AND ADDRESS LISTING

# TEXTILE WET PROCESSES Vol. 1 Preparation of Fibers and Fabrics

### by

## Edward S. Olson

**Clemson University** 

Textile wet processing. as it applies to the preparation of fibers and fabrics. is described. This is the first of a three-volume series which will cover the main areas of textile wet processing- preparation. coloration. and finishing.

Basically. textile wet processes should be considered a chemical processing industry. Recognizing and understanding the interactions of many inorganic and organic chernicals with simple and complex polymers is a critical aspect of this innovative and dynamic industry. It is, thus, important that those practicing the art or considering entering the market have a thorough background in the fundamentals of the chemistry involved.

A sequential approach has been taken to the processes described. The scientific basis is explained followed by a description of current practice and associated equipment. Natural as well as synthetic fibers and fabrics are discussed, as are water handling and economy, heat-setting, singeing, desizing, scouring, bleaching, and calculations useful for wet processing.

The book is well illustrated with photographs. schematic diagrams. figures. and tao bles. A condensed table of contents is listed below.

### 1. GENERAL CONSIDERATIONS

2. CALCULATIONS USEFUL FOR WET PROCESSES

Percentages. Proportions Dilution of Solutions Indirect Proportions Molarity. Normality Specific Gravity. Density Baume (Bel Textile Terminology Peroxide Available Chlorine Titrations Liquid-Solid pH Measurements Acids and Bases General Formulae

3. WATER SOFTENING Types of Water Water Hardness Water Analysis Units Textile Process Problems Water Hardness Classification Water Softening and Clarifying Softening Methods

- 4. RECOVERY OF WATER. ENERGY AND CHEMICALS Recycle Methods Case Study Recommended Process Modifications
- 5. PREPARATION OF POLYESTER/COTION AND COTION FABRICS Releasing Fabrics to Process Preparation
- 6. HEAT-SETTING
- 7. SINGEING
- 8. DESIZING Necessity for Desizing Starch Desizing PVA. CMC Polyacrylics. Polyester
- 9. SCOURING Caustic Soda Detergents. Chelating Agents Solvents Sodium Silicate. Builders Temperature Scouring Practice
- BIEACHING Sodium Hypochlorite Hydrogen Peroxide Chlorite Irradiation Process
- 11. PHYSICAL WHITENING AGENTS Fluorescent Brighteners Bluing Materials
- 12. MERCERIZING Tension. Concentration Temperature. Time. Washing
- WOOI WET PROCESSING Wool Fiber Properties Wet Finishing

#### INDEX

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# FABRIC FORMING SYSTEMS

by

**Peter Schwartz** 

Cornell University

### **Trevor Rhodes**

Levi Strauss & Co.

### Mansour Mohamed

North Carolina State University

This basic technical text on fabrics and fabric formation highlights both woven and knined fabrics, as well as the major categories of nonconventional fabrics. The main fabric forming systems, and the structures produced, in weaving, knilling, and nonconventional fabric production are detailed.

The book covers the preparation of yarn for weaving and knilling, loom mechanisms, classification of looms, woven fabric design, weft knilling and weft knit structures, warp knilling and warp knit structures. Included also is a brief introduction to nonwoven fabric web formation and different bonding or manufacturing systems such as saturation bonding, print bonding, spunbonding, needle punching and stitch bonding. Tufting and flocking are also discussed.

The book will be particularly suitable for textile managers, students, *or* professionals of nontextile background seeking an overview of textile manufacturing.

Detailed diagrams illustrate the wrillen text throughout the book. A table of contents listing chapter titles and selected subtitles is given below.

1. YARN PREPARATION Winding Quill Winding Warping Slashing or Warp Sizing Drawing-In and Tying-In

2. WEAVING AND WOVEN FABRICS Woven Fabrics Plain Weaves **Rib Weaves** Basket Weave Twill Weaves Satin Weaves Drawing-In Draft, Chain & Reed Plans Cover Factor Other Terms Related to Single Fabrics Weaving Shedding Filling Insertion Beat-Up Warp and Fabric Control The Weaving Cycle Woven Fabric Production

Secondary Mechanisms (Motions) in a Power Loom Warp Stop Motions Filling Stop Motions Warp Protection Motion Selvage Motion Box MOlion Automatic Filling Transfer Shuttleless Looms Rapier Looms Projectile (Gripper) Looms Fluid Jet Looms New Weaving Technologies- Mulliple Shed Looms Filling Accumulation Systems Modification of the Selvage 3. KNITTING AND KNIT FABRICS Knitting Elements Needles and Knilling Action Sinkers Weft Knitting Single Knilling Single Knit Fabrics Double Knilling Double Knit Fabrics Purl Knit Fabrics Knit, Tuck and Float Loops Weft Knit Design Stitch Notation Weft Knit Fabrics Weft Knilled Fabric Production

Warp Knilling
Major Machine Classification
Knitting Elements
Warp Knilling Action
Comparison Between Tricot and Raschel
Warp Knit Design
Point Paper Notation
Single Bar Fabric
Two Bar Fabrics
Warp Knit Fabric Production
NONCONVENTIONAL FABRICS
Nonwoven Systems and Fabrics
Chemically or Adhesively Bonded
Fabrics
Mechanically Bonded Fabrics

Wet Adhesive Bonding Foam-Flame Bonding

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