

Index

- abrasion testing 159, 160, 162
absolute moisture content of air 298
absorption 278
acid resistance 99
acrylic fibres and textiles 2, 94, 337
acrylic polymers 142, 144, 333
add-on, coating 143, 147–9, 168
 determination of 148–9
adhesives 152–8
Adidas 23, 224, 340, 345–6
aerobics 75
aerodynamics 224
aerosols 118
air 36–8
 absolute moisture content of 298
air layer insulation 270
air meshes 342–3
air permeability 271, 273–4
AirVantage 37, 128
airway heat exchange 264
alkali resistance 99
all-in-one suits 27–8, 224
Alpine skiing 281–2
aluminium 309, 317
animal skins 324
Animal wetsuit 54
antifungal treatments 331
antimicrobial treatments 111–12, 187–9,
 331, 345
antistatic finishes 111
Apollo 11 spacesuit 50
Aquablade fastsuit 223
Aquatot 65, 210
aramid fibres 3, 95, 96, 97
arch 76, 78
artificial grass 23–4
asymmetry 27
athletes 78
 demand for elastification 228
athletic sport 70, 71
Australia 234
auxetic materials 124–5
awnings 138
Bainbridge International laminates 337
barrier functions 105–7
base fabrics 139–40, 157, 158
base layer *see* first-layer clothing
baseball bats 310, 314, 317
basic insulation value/basic thermal
 insulation 270, 271–3, 276–7
basketball shoes 340
bast fibres 325
bat performance factor (BPF) 317
Beckham, David 22
Berghaus 51
bicompontent spinning 100–1
bicompontent stretch yarns 211–12
bicycles 314, 315–16
biodegradable polyesters 66
biofunctional textiles 187–9
biomechanics of the foot 75–6, 347–8
biomimetics 5, 19, 66, 223–4
Blackshaw's mountaineering handbook
 46–7
blade profile 147–8
blobbing (creeps) 148
Bluesign 166
body, needs of the 55–60
body armour 138
body mapping 224
body protectors 243
bodymetrics (3-D modelling) 29–30
bonding 30–2, 169, 292
Bonington, Chris 47
boron 311
boundary layers 296
braided reinforcements 312

- braiding 104
 branding 64–5
 fibre 52–3
 breathability 19, 115, 275
 coated and laminated textiles 135–6,
 137
 cold protection 280
 elastic textiles 207, 208–10
 reorganisation of the three-layer system
 33–4
 Skin Model 180–2
 testing for 159, 160–3
 waterproof breathable fabrics *see*
 waterproof breathable fabrics
 buffering capacity 181, 192
 butyl rubber (BR) 145

 cagoules 47
 Calami 52
 calender/calendering 150–2, 153, 154,
 330, 333
 Cambrelle-type materials 342, 345
 Canada 234
 canvas uppers 339–40, 341
 carbon fibre 94, 96, 97, 310, 311
 carbon tax 163
 Cargill Dow 66
 cathodic sputtering 116
 cellulose 97
 ceramics 116–17
 chalking effect 330
 chemical barrier functions 106
 chemical properties 89
 chemicals, resistance to 99
 China 20–1
 market potential 23
 chlorosulphonated rubber 146
 Chouinard, Yvon 52, 66–7
 chromic materials 125
 Ciba 52, 67
 Classification, Packaging and Labelling
 of Dangerous Substances
 Regulations 165
 climate change levy (CCL) 163
 climatic chamber 178–80
 closure systems for footwear 78, 82, 349,
 350
 clothing area factor 270
 coarse gauge knitwear 212
 coated textiles 4–5, 6–7, 9, 134–74
 base fabrics and fabric preparation
 139–42
 comfort 135–7, 189–94
 compounding 142–3
 efficiency and profitability 168–9
 environmental aspects 163–7
 methods 143–51
 new and novel products 167–8
 pilot coating 143
 polymers used 144–6
 sports products 135–9
 testing and quality assurance 158–63
 coating add-on *see* add-on
 coatings
 high-functional fibres and textiles
 113–15
 chemicals 113–14
 developments 116–18
 pretreatment 113
 technologies 114–15
 nylon spinnakers 333–4
 polyester sailcloth 329–31
 codes of practice 248–9, 251–4
 coefficient of restitution (COR) 317
 cold protection 10, 262–86
 clothing for sports 281–4
 cold environment 262–4
 energy metabolism and physical work
 265
 human heat balance equation 266–7
 materials and textiles for 278–81
 measurement of clothing performance
 269–71
 multi-layer principle 278–9
 performance of clothing for 271–8
 requirements for protection 267–8
 ‘cold wall’ principle 280
 colour 50–1, 52, 67
 combat uniform 45
 combinations of textiles 194–200
 combined heat and power (CHP) 164–5
 comfort 6–7, 10, 47, 55, 177–203
 applications 183–200
 biofunctional textiles 187–9
 foul weather protective clothing
 189–94
 textile combinations 194–200
 aspects of wear comfort 177–8
 coated and laminated fabrics 135–7,
 189–94
 elastic textiles and 183–7, 218
 future trends 200–1
 measurement of physiological comfort
 178–83
 wear comfort as a measurable quantity
 178
 Comfort Zone for shoes 222
 commercialisation of sport 50–1, 64–5

- compactness 32
 competitive advantage 20
 composite textiles 11, 309–22
 applications 315–20
 choice of material 313
 design 312–14
 material partition and positioning 313
 materials 310–12
 reinforcing fibres 310–11
 resins 311–12
 production technology 314
 composting 167
 compounding 142–3
 compression garments 204, 228
 hosiery 225–6
 shorts 214–17
 computer-aided design (CAD) 334, 338
 computer modelling 118–19
 condensation 47
 problem in waterproof breathable fabrics 300–2
 see also sweating/sweat
 Conditioning Web 225
 conduction 263
 conductive fibres and textiles 126, 227
 conjugate spinning 3
 contact angle 290
 continuous filament synthetic fibres 139
 continuous processes 314
 Control of Substances Hazardous to Health (COSHH) regulations 165
 convection 263, 264
 forced 296–7
 Converse All Star basketball shoe 340
 cooling garments 128–9
 Coolmax 65, 208–9
 Coolmax Lycra 208–9, 225
 CoolVest 122
 Cordura 212
 cornstarch 66
 cotton 2, 4, 139, 279
 and comfort 184–5
 organic 67
 sails 324, 325
 sport shoe linings 342
 court sports 70, 73–4
 cover fabrics 337
 Crapp, Lorraine 49
 cricket 51, 236, 240, 252
 Crimplene 49–50
 cross-country skiing 281
 cross-cut genoa 334, 335
 cross-section, fibre 100
 crushed foam coating 150
 culture 228
 demands of 61–3
 custom moulding 349
 customisation of footwear 70, 78
 CW-X Performance Conditioning Wear 225, 228
 Cyberia
 snowmobile drivers' clothing ensemble 130
 survival suit 40
 cycling 16, 224
 off-road 236, 240–1, 252
 cyclodextrin finishes 112, 187, 189
 d3o 126–7
 Dacron polyester 49
 Dellinger web 345
 demographic change 21, 22
 densely woven fabrics 289
 Descente 51–2
 design
 composite textiles for sports products 312–14
 considerations in sportswear/footwear 5–6
 functional design of sport footwear 71–4
 sportswear *see* sportswear design
 design development process 54–64
 form and style considerations 61–4
 functional needs of the end-user 55–61
 demands of the body 55–60
 demands of the sport 60–1
 design research 54–5, 56
 Diaplex 123–4
 dielectrical barrier discharge (DBD) 117, 118
 diffusion 292–300
 diffusion coefficient 301–2
 Dimension-Polyant laminates 336–7
 dioxins 164
 direct coating 140, 143–9
 dirt repellence 108–9, 110
 disc wheels 316
 discontinuous processes 314
 down clothing 46, 47
 drag 49
 drawing 93
 dress code/restrictions 60
 Dri-Lex 342
 Dri-Lex Aerospacer 343
 dry powder roll printing 155
 dry spinning 92–3
 drying time 185

- drysuits 124, 138, 284
durability testing 159, 160
dyeing
 nylon spinnaker 332–3
 polyester sailcloth 327–9
dynamic force sensors 218, 219
Dynamic Layering Concept (DLC) 222
- e-broidery 131
eco-labelling 165–6
Ecolog Recycling Consortium 166
efficiency 168–9
elastane fibres 2, 96, 206–7
 see also elastic textiles
elastic textiles 10, 204–30
 comfort and 183–7, 218
 compression hosiery 225–6
 demand drivers 228
 elastification 228
 enhanced performance 213–24
 freedom of movement 205–13
 future market growth 229–30
 growth segments 228–9
 performance enhancement and injury prevention 225
 performance and recovery 226
 textronics 227
 wellbeing through clothing 227
- elasticity, sport shoes and 349
electrical heating 280–1
electro-textiles 40–1, 337–8
empirical algorithms 273
EN 511 271
end-user requirements
 design research and addressing 54–5, 56
 functional needs and design
 development 55–61
 identifying 45–54
 link with textile technology 44–5
endurance fatigue 215, 216
endurance sports 65, 132, 281
Energizing Socks 226
energy from waste (EfW) 164
energy metabolism 265
England 234
Entrant 137
ENV 342 271
ENV 343 271
ENV 14058 271
environment
 design of performance sportswear and 60
 external and in-shoe microclimate 347
- high-performance fibres and textiles
 barrier functions 106
 high stability towards the environment 99
 impact of coated and laminated textiles on 163–7
 sustainability and sportswear design 66–7
- epoxy resins 311
equestrian sports 236–7, 241–3, 252–3
ergonomic wear comfort 178
ethics 66–7
ethylvinylacetate (EVA) 76–7, 82–3
Europe 22, 23, 164
 eco-labelling 165–6
evaporation 264, 275–6
evaporation dry coagulation and phase separation technique 151
evaporative cup tests 161–3
evaporative resistance 266–7, 270
Everest, first ascent of 45, 46
Evolon 103
exposure time 276–8
extreme sports 65, 132, 281
extrusion 91–3
- fashion
 demands of 63–4
 footwear and 83
 interactions between sportswear and 32, 38, 39–40, 51–2
fastening systems for footwear 78, 82, 349, 350
FastSkin suit 223–4
Fastsuit 223
fatigue 213–17
feel, of shoe 71–2
fibre branding 52–3
fibres
 classification 90–1
 composition 100–1
 and elastic sport textiles 184–5
 cross-section and shape 100
 developments 2–3, 115–16
 high-performance *see* high-performance fibres and textiles
 properties in end product 102–3
 spinning 3, 91–3, 100–1
 structural parameters 90
 thickness 101–2
Fick's laws of diffusion 293
field sports 70
filament yarns 185–6, 189, 325–6
fillers 167

- finishes/finishing
 comfort and elastic sport textiles 186–7
 nylon spinnaker 333–4
 polyester sailcloth 329–31
- finite element method (FEM) 118–19
- fire, barrier functions against 106
- fire resistance 96–8, 139
- first-layer garments 26–33, 47, 57, 278
 advances in laminating 31–3
 air 37
 evolution of performance underwear 26–7
 functional underwear combined with foul weather protective laminates 194–200
- organisation of the three-layer system 33–4
- rise of all-in-one suits 27–8
- seamless garments 28–30, 31
- stitchless seams 30–2
- three-dimensional modelling 29–30
- fishing gear 314, 315
- fit 39
 functional fit of sport footwear 74–9
 size and 41, 42–3
 sport shoes 348–50
- flame barrier functions 106
- flame lamination 155, 157
- flame retardance 96–8, 106, 110–11
- flashpoint 98
- flax 325
- fleece 33, 35, 37
- flex joint area 77
- flexing point 76
- fluorescence 329
- fluoropolymer (PTFE) 95–6, 97, 114, 146
- foam processing 134
- foams 313
- foot
 biomechanics of 75–6, 347–8
 meeting the needs of 346–50
- football *see* rugby union; soccer
- football clubs 64
- footbeds 80, 81, 344–5
- footwear
 design considerations 5–6
 elastic textiles 222
 functional *see* functional sport footwear
 gold 18
 sport shoes *see* sport shoes
 sports footwear industry 7–8
- forced convection 296–7
- Formula 1 motor racing 22
- foul weather protective clothing 189–94
- combined with functional underwear 194–200
- liquid sweat transport 190–6
- textile constructions 189–90
- four-layer system 36
- four-way stretch materials 344–5
- Fraser, Dawn 49
- freedom of movement 205–13
- Freeman, Cathy 224
- freshness 227
- functional sport footwear 9, 70–85
 design 71–4
 fit 74–9
 future trends 83–4
 materials and components 80–3
- gait cycle 75, 76
- garment development 53–4
- garment engineering 217–21
- gases 99
- gel spinning 93
- Gill, Douglas 61
- Giomo, Vittorio 52
- glass fibre 93–4, 96, 97, 310
- global warming 163
- golf 16–17, 18
 golf clubs 16, 316–17
- Gore AirVantage concept 37, 128
- Gore-Tex 4, 27, 50, 136, 210, 288
 first and second generations 190
 use in footwear 343
- Gore-Tex Airlock 4–5
- Gore Windstopper products 137
- GPS (global positioning systems) 19
- gradient compression stockings 225–6
- graphite fibres 310, 311, 318
- gravure roller printing 152, 153, 155
- Grenfell Cloth 46
- groundsheets 138
- guidelines 247–8, 251–4
- gymnasium shoes 339–40
- hand protection 250–1
- health and safety 165
- heat balance 178, 266–7
- heat balance model 267–8, 276–8
- heat exchange 262–4
- heat-generating conjugate fibre 3
- heat production 265
- heat setting 327
- heat stabilisation 141–2
- heating garments 128–9
- heel 76
- Heiden, Eric 52

- Helly Hansen 47
 helmets 240–2, 243–4, 245–6
 Herbert, Wally 48
 high-density polyethylene (HDPE) 96, 97
 high-functional fibres and textiles 4–5, 9, 89, 108–15
 antimicrobial finishes 111–12
 antistatic finishes 111
 coating and membranes 113–15
 developments in coating 116–18
 dirt and oil repellence 108–9, 110
 flame retardance 110–11
 hydrophilic finish 109–10
 hydrophobic surface 108
 shrinkage reduction 112
 softening 112–13
 UV protection 110
 high-modulus fibres and textiles 96, 97, 103–4, 311, 349
 high-performance fibres and textiles 89–119
 barrier functions 105–7
 chemistry and overview 93–6
 future trends 115–19
 high modulus 96, 97
 high stability towards environment 99
 high stability towards heat and fire 96–8
 shape and dimensions of fibres 100–3
 textile formation processes 103–4
 high-strength fibres 96, 97
 high-temperature resistant fibres (HT-fibres) 98
 hiking 281
 Hill, Ron 53–4, 61
 hockey 253
 Hohenstein Institutes label ‘Tested Quality’ 201–2
 Hohenstein sweating guarded hotplate method 163
 hollow fibres 37
 Holofiber 126
 hook and loop closures 344
 hot melt adhesives 152–3, 156, 334
 hot spots 344–5
 human heat balance equation 266–7
 hydrodynamics 223–4
 hydrophilic textiles 109–10, 151, 187, 190, 210
 hydrophilic linings and foul weather
 protective clothing 190–200
 water vapour transfer 289, 299
 hydrophobic textiles 108, 186–7, 189, 278
 hydrophobic linings and foul weather
 protective clothing 190–200
 hydrostatic head testing 160, 161, 290–1
 Hydro-weave 129
 hygroscopic natural fibres 184–5
 ICD+ range 40–1
 ice hockey 320
 impact protection 7, 10, 233–61
 analysis of injuries sustained 234–5, 236–9
 codes of practice 248–9
 d3o 126–7
 effectiveness in selected sporting codes 240–6
 effects on human performance 246–7
 general principles 235–40
 guidelines 247–8
 standards and standard test methods 249–51, 252–3
 status of standards, codes of practice and guidelines 251–4
 in-shoe microclimate 346–7
 incineration 164–5
 Infineon 41
 inflatable fabrics 37, 128, 280
 information tree 55, 56
 Ingeo (formerly Nature Works) 66
 injury
 injuries sustained data 234–5, 236–7
 prevention 225
 protection from 7
 see also impact damage
 inner layer *see* first-layer garments
 inorganic man-made fibres 91, 96
 insock 80, 81
 insoles 80, 81, 344–5
 inspection 168
 instep area 77
 insulation *see* thermal insulation
 Integrated Pollution Prevention and Control (IPPC) 164
 intelligent knee sleeve 131, 227
 intelligent textiles and fibres *see* smart/intelligent textiles and fibres
 International Rugby Board (IRB) 244–5, 250, 253, 254
 international sports associations 248
 international sports trade fairs 61, 62
 Intersport International 23
 IREQ value 267–8, 276–7
 Japan 341
 Jet Concept silicone riblet technology 224

- jogging 73
 joint girth 77
 Jonathan and Fletcher 53
 Jukkasjärvi igloo hotel 283
- kayaks 313, 318–19
 Keds 340
 Kevlar 311, 318
 Killy, Jean-Claude 61
 King, Billie Jean 51
 knife over air coating 143, 147, 333
 knife over roller coating 147, 148, 333–4
 knitted fabrics 104
 coarse gauge knitwear 212
 coated and laminated textiles 140
 wear comfort of elastic textiles 185–6
 ‘Kombat 2002’ shirts 222
 Korean war 45
 Kunz, Dodi 51
- lactic acid 226
 laminar boundary layer 296
 laminated sails 138, 335–7
 laminated textiles 4–5, 6–7, 9, 33, 35,
 134–74
 adhesives 152–8
 efficiency and profitability 167–8
 environmental aspects 163–7
 foul weather protective clothing
 189–94
 combined with functional underwear
 194–200
 general considerations 151–2
 influence on sportswear design 31–3,
 35
 machine types 154–5
 methods of lamination 153
 new and novel products 167–8
 polymers used 144–6
 sports products 135–9
 testing and quality assurance 158–63
 landfill 164
 laser-cut edges 30, 31, 334
 last, shape of 77–8, 348
 layering system 19, 33–8, 48, 287–8
 air 36–8
 cold protection 278–9
 combat clothing 45
 needs of the body 56–60
 reorganisation of three-layer system
 33–4
 soft shell 25–6, 32, 33, 34, 35–6,
 209–10
 leather 82, 349
- Leather with Lycra 213
 Levi’s 40–1
 Li Ning 23
 life cycle analysis (LCA) 165, 166
 LifeShirt 130
 light stabilisers 333
 lightness 32, 41, 42
 limited oxygen index (LOI) 98
 linings
 footwear 72, 80, 81–2, 342
 garment 32
 linseed oil 329
 liquid crystalline polymer (LCP) fibres
 311
 liquid sweat transport 181, 190–6
 logos 65
 long-distance running 71, 73, 74
 long-distance swimming 283–4
 looms 325, 326
 Lotus-Effect 109, 110
 lotus leaf 5
 low-activity sports 282–3
 low-modulus textiles 349
 Lunt, Jim 66
 Lycra 49, 65, 206, 229
 in footwear 222
 Leather with Lycra 213
 see also elastic textiles
 Lycra LegCare hosiery 226
 Lycra Power 213–17, 222, 228
 endurance fatigue 215, 216
 power fatigue 214–15
 strength fatigue 215–16, 217
 Lycra Soft Comfort 218–21
 Lycra T400 211–12
- m-aramid fibre 3
 market 2, 8, 15–24
 capacity 20–1
 future market trends 21–2
 growth for elastic textiles 228–30
 incorporation of technological advances
 into sports clothing 19–20
 market potential in China 23
 participation in sports 15, 16, 17, 20
 sports shoes 340–1
 trends in links between sport and
 textiles 18–19
 Martindale abrasion test apparatus 160,
 162
 massaging 227
 maternity active wear 212–13
 mechanical barrier functions 105
 mechanical-physical properties 89

- medium-activity sports 282–3
 melamine fibre 95, 97
 melt spinning 93, 100
 metabolic rate 265
 metallisation 112, 116–17
 methane 164
 microbearings 314, 318
 microcapsule technology 122
 microclimate, in-shoe 346–7
 microfibre 27, 82, 289
 microporous membranes 136, 189–90,
 280, 289
 breathable waterproof stretch 209–10
 production 151
 middle-layer garments 33, 34, 57, 58, 278
 midsole 76–7, 80, 82–3, 344, 345–6
 moisture management 10–11, 19, 207,
 287–305
 cold protection 275–6, 278
 comfort 6–7, 135–6, 137
 condensation problem 300–2
 water resistance *see* water resistance
 water vapour transfer 10–11, 292–300
 see also breathability
 moisture permeability 181, 190–6
 moisture permeability index 180, 266–7
 moisture vapour transport resistance
 (MVTR) *see* breathability
 motor racing, Formula 1 22
 Motorola 41
 mountaineering 45–8
 mouth guards 244, 249
 movement control 72
 multi-layer principle 278–9
 see also layering system
 muscle vibration 213–14, 216
 Musto 61
- Nano-Care 167
 Nano-Dry finishing 109–10
 nanofillers 115–18, 167
 Nano-Pel 167
 NanoSphere 27–8
 nanotechnology 115–18, 167
 National Aeronautics and Space
 Administration (NASA) 50
 national requirements/codes 248–9
 natural fibres 82, 97, 98
 cold protection 279
 hygroscopic and comfort 184–5
 sailcloth 324–5
 natural polymers, fibres from 90, 91
 natural rubber 145
 New Zealand 234, 251–3
- Nike 23, 41, 223, 224, 340
 nitrile rubber (NBR) 145
 non-flat fabric (sailcloth) 327
 nonwoven materials 103
 coated and laminated textiles 140
 sport shoes 342, 345
 Novoloid fibres 3
 number of contact points between skin
 and textile 186
 Nusselt number 297
 nylon 49, 139, 325
 in footwear 83, 341
 spinnaker 323, 331–4
- Oeko-Tex Label 166
 off-road cycling 236, 240–1, 252
 oil repellence 108–9, 110
 older consumer market 229
 Olympic Games 18, 20–1, 23, 223–4, 348
 guidelines for competitive clothing
 247–8
 Winter Olympics 19, 52
 O'Neill, Jack 54
 O'Neill 41
 Expansion System 54
 Orlon acrylic fibre 49
 Osti, Massimo 40
 outdoor activities 70–1
 identifying the needs of the end-user
 45–8
 moisture management 10–11, 287–305
 condensation problem 300–2
 water resistance 289–92
 water vapour transfer 292–300
 shoes for 71–2
 outer-layer garments 33–4, 57–8, 59, 60,
 279
 outsole 80, 83, 344, 346
 ozone layer depletion 163–4
- Packer, Kerry 51
 Paclite 32, 36
 pad mangle 328–9
 padding, for rugby union shirts 244–5
 paddles 319
 para-aramids 3, 95, 96, 97
 paraffins 122
 participation rates for sport 15, 16, 17,
 20, 233–4
 Patagonia 52, 66–7
 Permatex 136
 phase-change materials (PCMs) 5, 7, 19,
 121–2
 cold protection 280

- sport shoe uppers 343
- Philips 40
- photochromic materials 125
- physical vapour deposition (PVD) 116–17
- physical work 265
- piezoelectric materials 314
- pilot coating 143
- Pindisport 46, 47, 48
- pitch 94
- plasma treatment 117–18
- point-of-sale materials 48, 63, 65
- Poisson's ratio 124
- pole vaults 313, 315
- polo 15–16
- polyacrylates (PAC) 113
- polyacrylonitrile (PAN) 94
- polyamide (PA) 2, 96, 97
- polybenzimidazole (PBI) 95, 97
- polychloroprene rubber 145
- polyester 2, 49–50, 139
- polyester sailcloth 325–31
 - dyeing 327–9
 - finishes and finishing 329–31
 - manufacture 325–6
 - preparation 327
- polyetheretherketone fibres (PEEK) 3, 97
- polyethylene (PE) 96, 311
- polyethylene oxide (PEO) 289
- polyethylene terephthalate (PET) 97
- polyethylene terephthalate (PET) fleece 67
- polyimide (PI) 95
- polylactic acid (PLA) 66
- polyolefins 145
- polyphenylene sulphide fibres (PPS) 3, 95, 97
- polyphenylenebenzobisoxazole (PBO) 3, 95, 97
- polypropylene (PP) 2, 97
- polytetrafluoroethylene (PTFE) 95–6, 97, 114, 146
- polyurethane (PU or PUR) 82, 333
 - coated and laminated textiles 142, 144
 - high-functional fibres and textiles 114, 115
 - high-performance fibres 96, 97
- polyvinylchloride (PVC) 82, 113, 144
- Porelle 136
- post-exercise chill 182
- powder scattering 154
- power fatigue 214–15
- Power Short 222
- Power Sock 226
- precursor fibres 94
- preference wear test 220–1
- pressure jigs 327–8
- production technology 314
- profitability 168–9
- promotion of physical activity 22
- proprioceptive ability 216–17
- psychological wear comfort 178
- pultrusion 314
- Puma 340
- push-pull textile laminates 342
- quality assurance 158–63
- racing genoa 334, 336
- racing spinnakers 331, 332
- radiation 263, 264
- rain tester 290–1
- rainy conditions 298–9
 - wind-driven 299–300
- rayon 94
- recovery 226
- recycling 166–8
- Reebok 340
- reflective materials 279–80
- reflective safety strips 138–9
- reinforcement shapes 312
- reinforcing fibres 310–11
- relative humidity 197, 198
- replica kit 22, 229
- required clothing insulation (IREQ) 267–8, 276–7
- research collaboration 168
- resins
 - compounding 142–3
 - finishing of polyester sailcloth 329–31
 - textile composites 311–12
- Reynolds number 297
- roll wrap 314
- ropes 18
- rotary screen coating 150
- rotary screen lamination 154
- rubber 82, 83, 145
- rubber-based filaments 206
- rubber-soled shoes 339–40
- rugby union 223, 237–8, 243–5, 249, 250, 253, 254
- rucksacks 137
- running 53–4, 75–6
 - long-distance 71, 73, 74
 - shoes 73, 74
- sailing 11, 18–19, 138, 284, 323–38
 - comparison of sailcloth with apparel fabrics 323, 324

- future trends 337–8
 historical review of sailcloth 324–5
 laminated sails 138, 335–7
 other textile-based products 337
 polyester sailcloth 325–31
 sail design and the sail making process 334–5, 336
 spinnaker fabrics 323, 331–4
 Scotland 234
 scouring 140–1, 327, 332–3
 sea kelp 227
 sealing of seams 30–2, 292
 seamless garments 28–30, 31
 seams
 sails 334
 sealing 30–2, 292
 stitchless 30–2, 169, 292
 water resistance 291–2
 second-layer garments 33, 34, 57, 58, 278
 self-cleaning fabrics 168
 self-inflatable thermal systems 37, 128, 280
 SGMA International 20, 21–2
 shape memory alloys (SMAs) 123
 shape memory materials (SMMs) 122–4
 shape memory polymers (SMPs) 5, 123–4
 shaping 221
 shear forces, sport shoes and 347–8
 shear stability 96, 97
 shear thickening fluids 338
 sheet extrusion 151
 shin guards 246
 shock absorption 316
 shoe blades 147, 148
 shoelaces 344
 shrinkage
 heat stabilisation 141–2
 reduction of 112
 silhouette 39
 silicone elastomers 114, 331
 silver metallisation 112
 simulated rain tests 290–1
 size
 functional needs of the end-user 58
 shoe size systems 78–9
 trends in sportswear design 41, 42–3
 skating 282–3
 skates 313, 320
 speed skating 28
 skiing 51–2, 281–3
 skis 310, 312, 319–20
 ski-jumping suits 248–9
 Skin Model 180–2
 skin sensorial test apparatus 182
 skin sensorial wear comfort 177–8, 187–9
 Skins Ultimate Body Technology 226
 sleeping bags 283
 sleeping outdoors 283, 284
 slot die extrusion 152, 153, 154, 157, 158
 smart/intelligent textiles and fibres 5, 9, 65–6, 120–33
 auxetic materials 124–5
 chromic materials 125
 clothing solutions 127–9
 cold protection 280–1
 conductive fibres and textiles 126, 227
 double-knitted/double-woven fabrics 4
 future trends 131–2
 intelligent knee sleeve 131, 227
 phase-change materials 5, 7, 19, 121–2, 280, 343
 shape memory materials 5, 122–4
 wearable technology 19, 40–1, 65–6, 120, 129–31
 SMART scheme 168
 sneakers 339
 snow sports 70, 73, 238–9, 245–6, 253
 see also under individual sports
 snowboarding/snowboards 60, 320
 snowmobile drivers 130
 soccer 22, 64, 222, 239, 246, 249, 253
 soft shell 25–6, 32, 33, 34, 35–6, 209–10
 soft-switch technology 19
 softball bats 317
 softening 112–13
 sol-gel techniques 116
 Solar-Alpha 52
 solar radiation 276
 soles 80, 81, 82–3
 sports shoe 344–6
 solid film breathable materials 136, 151
 see also hydrophilic textiles
 solvent-based adhesives 152, 156, 164
 spacesuit 50
 speciality sport 70–1
 spectators 282
 speed skating 28
 Speedo 27, 49, 223–4
 spinnaker 323, 331–4
 dyeing and finishing 332–4
 production and processing 331–2
 spinnerets 92
 spinning 3, 91–3, 100–1
 sponsorship 64
 spontaneous ignition temperature 98

- sport
 commercialisation of 50–1, 64–5
 demands of and design development 60–1
 participation rates 15, 16, 17, 20, 233–4
- sport shoes 11, 339–51
 current use of textiles 341–6
 soles 344–6
 uppers 341–4
 historical perspectives 339–41
 meeting the needs of the foot 346–50
- sports footwear industry 7–8
see also functional sport footwear; sport shoes
- sports personalities 22, 61, 64
- sportswear design 8, 9, 25–69
 design development process 54–64
 developments of sportswear from postwar to the present day 45–54
 evolution of layering 33–8
 external influences 38–41
 first layer 26–33
 future trends 41–3, 64–7
 interaction between fashion and sportswear 32, 38, 39–40, 51–2
 link between textile technology and end-user demands 44–5
- sportswear industry 7–8
- ‘Sportwool’ 4
- spray rating 160
- spraying, lamination by 152, 154
- sprinters 207
- spun yarns 186, 325–6
- standard test methods 249–51, 252–3
- standards
 cold protection 271
 standard values for clothing
 insulation 271–3
- impact protection 249–51, 252–3, 255
 status of 251–4
- staple length 102
- stealth design 41, 42
- stitching
 simulation of impact on fabric 118, 119
 waterproof outer layer garments 291–2
- stitchless garments 28–9
- stitchless seams 30–2, 169, 292
- Stomatex 126, 127
- streamlining (stealth design) 41, 42
- strength fatigue 215–16, 217
- stress/strain curve 220
- stretch fabrics 205–8
see also elastic textiles
- strobel layer 345–6
- style 51–2, 63–4
- styrene butadiene rubber (SBR) 83, 145
- suction-slot water extraction 329
- super-laminates 343–4
- Supplex knitwear 212
- surface-related properties 90
- surface roughness 182
- surface treatments 276
- sustainability 66–7
- sweating/sweat 208
 evaporation 264
 in cold environments 275–6
 liquid sweat transport 181, 190–6
 vaporous sweat transport 196–200
see also breathability
- sweating guarded hotplate method 163
- sweet spot 310–11, 317–18
- Swift Skin suit 224
- Swift Spin suit 224
- Swift Suit 224
- swimming and swimwear 18, 27–8, 49, 50–1, 206
 hydrodynamics 223–4
 long-distance swimming 283–4
- Sympatex 136, 190
- synthetic fibres and fabrics 2–3, 49–50, 90–1
 cold protection 279
 evolution in fibre engineering 28
 in footwear 82
- Tabin, Geoff 48
- tailored fibre placement 312
- tarpaulins 138
- team uniforms 61
- Teflon 49, 50, 212
- television 50
- technology, wearable 19, 40–1, 65–6, 120, 129–31
- temperature
 external environment and in-shoe microclimate 347
 water vapour transfer and 294–5
- temperature control 19
 smart/intelligent textiles 121–2, 123, 128–9
see also cold protection
- temperature gradient 295
- temperature resistance 96–8
- tennis rackets 312, 313, 314, 317–18
- tents 137–8

- testing
 coated and laminated fabrics 158–63,
 168
 standard test methods for impact
 protection 249–51, 252–3
 wear comfort 178–83
- textile composites *see* composite textiles
- textile formation processes 103–4
- textronics 126, 227
- textured yarns 102, 186
- thermal barrier functions 105
- thermal insulation 180, 266, 269–70,
 278–9
 adjustable 128
 air layer insulation 270
 basic 270, 271–3, 276–7
 improved 279–80
 performance of clothing for cold
 protection 271–8
 total insulation value 266, 270
- thermal manikins 269–70, 273
- thermal spraying 116–17
- thermochromic materials 125
- thermophysiological wear comfort 177,
 178–82
- thermoplastic resins 311–12
- thermoset resins 311
- thermosetting 90, 102–3
- thigh protectors 244
- three-dimensional (3-D) body scanner
 221
- three-dimensional knits (spacer fabrics)
 37
- three-dimensional modelling 29–30
- three-layer laminates 190
- three-layer system 57–60, 287–8
 cold protection 278–9
 reorganisation of 33–4
see also layering system
- titanium 309, 317
- toe area 76, 78
- toe spring 77
- toepuff 80, 81
- tongue (of shoe) 342, 343, 350
- torsion box 313, 319–20
- total insulation value 266, 270
- track and field sport 70, 224
- transfer coating 140, 149–50
- triathletics 60
- tricot 342
- turbulent boundary layer 296
- two-layer laminates 190
- ultra-high modulus fibres 311
- ultra-high tenacity polyethylene
 (UHMWPE) 3
- underwear *see* first-layer garments
- unidirectional reinforcements 312
- United Kingdom (UK) 234, 253
 British combat uniform 45
- United States (US) 22
 combat uniform 45
 NASA 50
 sports participation rates 16, 17, 18, 20
 value of sports market 21
- unsaturated polyesters 311
- uppers 80, 81–2
 sport shoes 341–4
- UV absorbers 331
- UV protection 110
- Vairis 37
- vaporous sweat transport 196–200
- vapour concentration difference 301
- Velcro 344
- ventilation 278
- Ventile fabrics 45, 289
- vinyl 342
- vinyl esters 311
- viscose 97
- volatile organic compounds (VOCs) 152,
 163, 164, 165
- vulcanised rubber 83
- walking 45–8, 75
 footwear 73
 gait cycle 75, 76
 speed and clothing performance 273–4,
 276–8
- warp knitting 104
- waste management 164
- water-based adhesives 152, 156
- water resistance 10–11, 271, 330–1
 testing for 159, 160, 161
 waterproof breathable fabrics 289–92
- water vapour permeability (WVP) *see*
 breathability
- water vapour permeability index 180,
 266–7
- water vapour resistance 180, 196–200
- water vapour transfer 10–11, 292–300
 with condensation present 300–2
 rainy conditions 298–9
 steady state conditions 294–5
 wind-driven rainy conditions 299–300
 windy conditions 295–7
- waterproof breathable fabrics 115,
 288–303

- stretch fabrics 209–10
waterproofness 47, 288–9
coated and laminated fabrics 135–6,
137
reorganisation of the three-layer system
33–4
testing for 159, 160, 161
watersports 18–19, 283–4
see also under individual sports
watertight zippers 30, 31, 42
wear comfort *see comfort*
wear comfort vote (WC) 182–3, 187–9
wearable technology 19, 40–1, 65–6, 120,
129–31
wearer trials 178–80, 192–4
weather 99
foul weather protective clothing
189–200
water vapour transfer 295–300
weather barrier functions 106
weaves 312
welded seams 29, 169
wellbeing 227
wet spinning 92
wetsuits 54, 138, 284
Wild Roses 51
Williams sisters 61
wind resistance 271
wind speed 273–4, 276–8
windsurfing 284
windy conditions 295–7
wind-driven rainy conditions 299–300
Winter Olympics 19, 52
winter sports 70, 73, 238–9, 245–6, 253
see also under individual sports
women
demand for elastic textiles 228–9
participation in sport 1–2
sizing of sportswear 58
technical sportswear for 51
WomenSports 51
wood 309
wool 2, 4, 279
World Cup (football) 222
woven fabrics 103–4
coated and laminated textiles 139–40
densely woven fabrics 289
Young's equation 290
Young's modulus 349
high-modulus fibres and textiles 96,
97, 103–4, 311, 349
zippers, watertight 30, 31, 42
zirconium carbide (ZrC) 3
Zoned Aerodynamic Technology 224