# WOODHEAD PUBLISHING IN TEXTILES



# Wearable electronics and photonics

**Edited by Xiaoming Tao** 







Wearable electronics and photonics

# WOODHEAD PUBLISHING IN TEXTILES



# Wearable electronics and photonics

**Edited by Xiaoming Tao** 







### Related titles from Woodhead's textile technology list:

Smart fibres, fabrics and clothing (ISBN 1 85573 546 6)

This important book provides a guide to the fundamentals and latest developments in smart technology for textiles and clothing. The contributors represent a distinguished international panel of experts and the book covers many aspects of cutting edge research and development. It examines the background to smart technology and goes on to cover a wide range of the material and fibre science aspects of the technology.

Handbook of technical textiles (ISBN 1 85573 385 4)

This major handbook looks at the manufacture, processing and applications of hi-tech textiles for a huge range of applications including: heat and flame protection; waterproof and breathable fabrics; textiles in filtration; geotextiles; medical textiles; textiles in transport engineering and textiles for extreme environments. It is an essential guide for textile yarn and fibre manufacturers; producers of woven, knitted and non-woven fabrics; textile finishers; designers and specifiers of textiles for new or novel applications as well as lecturers and graduate students on university textile courses.

Details of these books and a complete list of Woodhead's textile technology titles can be obtained by:

- visiting our web site at www.woodheadpublishing.com
- contacting Customer Services (e-mail: sales@woodhead-publishing.com; fax: +44(0) 1223 893694; tel: +44(0) 1223 891358 ext. 30; address: Woodhead Publishing Ltd, Abington Hall, Abington, Cambridge CB1 6AH, England.

# Wearable electronics and photonics

Edited by Xiaoming Tao





CRC Press Boca Raton Boston New York Washington, DC

WOODHEAD PUBLISHING LIMITED

Cambridge England

Published by Woodhead Publishing Limited in association with The Textile Institute Abington Hall, Abington Cambridge CB1 6AH, England www.woodheadpublishing.com

Published in North America by CRC Press LLC 2000 Corporate Blvd, NW Boca Raton FL 33431, USA

First published 2005, Woodhead Publishing Ltd and CRC Press LLC © 2005, Woodhead Publishing Ltd
The authors have asserted their moral rights.

Every effort has been made to trace and acknowledge ownership of copyright. The publishers will be glad to hear from the copyright holders whom it has not been possible to contact concerning Table 7.1.

This book contains information obtained from authentic and highly regarded sources. Reprinted material is quoted with permission, and sources are indicated. Reasonable efforts have been made to publish reliable data and information, but the authors and the publishers cannot assume responsibility for the validity of all materials. Neither the authors nor the publishers, nor anyone else associated with this publication, shall be liable for any loss, damage or liability directly or indirectly caused or alleged to be caused by this book.

Neither this book nor any part may be reproduced or transmitted in any form or by any means, electronic or mechanical, including photocopying, microfilming and recording, or by any information storage or retrieval system, without permission in writing from the publishers.

The consent of Woodhead Publishing and CRC Press does not extend to copying for general distribution, for promotion, for creating new works, or for resale. Specific permission must be obtained in writing from Woodhead Publishing or CRC Press for such copying.

Trademark notice: Product or corporate names may be trademarks or registered trademarks, and are used only for identification and explanation, without intent to infringe.

British Library Cataloguing in Publication Data A catalogue record for this book is available from the British Library.

Library of Congress Cataloging in Publication Data

A catalog record for this book is available from the Library of Congress.

The publishers' policy is to use permanent paper from mills that operate a sustainable forestry policy, and which has been manufactured from pulp which is processed using acid-free and elementary chlorine-free practices. Furthermore, the publishers ensure that the text paper and cover board used have met acceptable environmental accreditation standards.

Woodhead Publishing ISBN 1 85573 605 5 CRC Press ISBN 0-8493-2595-1 CRC Press order number: WP2595

Typeset by Ann Buchan (Typesetters), Shepperton, Middlesex Printed by TJ International, Padstow, Cornwall, England

## Contents

	Contributor contact details Preface	ix xiii
1	Introduction	1
	XIAOMING TAO, The Hong Kong Polytechnic University, Hong Kong	g
1.1	Overview	1
1.2	Current and future wearable technology	2
1.3	Applications of wearable electronics and photonics	8
1.4	Implications of wearable technology	10
1.5	References	12
2	Electrostatically generated nanofibres for wearable electronics	13
	FRANK K. KO, AFAF EL-AUFY and HOA LAM, Drexel University, USA and ALAN G. MACDIARMID, University of Pennsylvania, USA	
2.1	Introduction	13
2.2	Electrospinning process	15
2.3	Electroactive nanofibres	21
2.4	Ultra-low dielectric constant of nanocomposite fibrous film	34
2.5	Conclusions	37
2.6	Acknowledgements	38
2.7	References	39
3	Electroceramic fibres and composites for intelligent apparel applications	41
	HELEN LAI-WA CHAN, KUN LI and CHUNG LOONG CHOY, The Hong Kong Polytechnic University, Hong Kong	
3.1	Introduction	41

	•
VI	Contents
VI	COLLEILIS

3.2	Fabrication of samarium and manganese doped lead titanate	
2.2	fibres  Exhibition of coronic fibrolonovy 1.2	42
3.3	Fabrication of ceramic fibre/epoxy 1-3	45
3.4	composites Electromechanical properties of ceramic fibre/epoxy 1-3	43
J. <del>4</del>	composites	49
3.5	The modified parallel and series model of ceramic/polymer	49
3.3	1-3 composites	49
3.6	Possible uses of ceramic fibres and composites in intelligent	
5.0	apparel applications	54
3.7	Acknowledgements	55
3.8	References	55
4	Electroactive fabrics and wearable man-machine	
	interfaces	59
	DANILO DE ROSSI, FEDERICO CARPI, FEDERICO LORUSS	I,
	ENZO PASQUALE SCILINGO and ALESSANDRO TOGNETTI,	
	University of Pisa, Italy and RITA PARADISO, Smartex s.r.l., Italy	
4.1	Introduction	59
4.2	Sensing fabrics	62
4.3	Actuating fabrics	67
4.4	Smart fabrics for health care	71
4.5	Smart fabrics for motion capture	71
4.6	Smart textiles as kinaesthetic interfaces	76
4.7	Conclusions	79
4.8	Acknowledgements	79
4.9	References	79
_	Flore and the fact of a section of a section of	
5	Electromechanical properties of conductive	81
	fibres, yarns and fabrics	
	PU XUE, XIAOMING TAO, MEI-YI LEUNG and HUI ZHANG,	
	The Hong Kong Polytechnic University, Hong Kong	
5.1	Introduction	81
5.2	Conductive textiles	82
5.3	Electromechanical properties of PPy-coated conductive fibre	
<b>7</b> 4	yarns	84
5.4	Performance of electrically conductive fabrics	95
5.5	Applications	101
5.6	Conclusions	102

	Contents	Vİİ
5.7	Acknowledgement	103
5.8	References	103
6	Integration of fibre optic sensors and sensing	
	networks into textile structures	105
	MAHMOUD EL-SHERIF, Drexel University, USA	
6.1	Introduction	105
6.2	Smart textiles	107
6.3	Modelling and analysis	111
6.4	Manufacturing of smart textiles	115
6.5	Applications of smart textiles	124
6.6	Acknowledgements	133
6.7	References	133
6.8	Bibliography	134
7	Wearable photonics based on integrative	
	polymeric photonic fibres	136
	XIAOMING TAO, The Hong Kong Polytechnic University, Hong Ko	ng
7.1	Introduction	136
7.2	Photonic band-gap materials	136
7.3	Fibre-harvesting ambient light-reflective displays	138
7.4	Opto-amplification in active disordered media and photonic	
	band-gap structures	140
7.5	Electroluminescent fibres and fabrics	145
7.6	Textile-based flexible displays	151
7.7	Acknowledgements	151
7.8	References	152
8	Communication apparel and optical fibre	
	fabric display	155
	VLADAN KONCAR, ENSAIT-GEMTEX Laboratory, France and	
	EMMANUEL DEFLIN and ANDRÉ WEILL, France Telecom	
	Recherche et Développement, France	
8.1	Introduction	155
8.2	Communication apparel	156
8.3	Optical fibre fabric display	163
8.4	Acknowledgements	174
8.5	References	174

viii	Contents

9	Wearable computing systems – electronic textiles TÜNDE KIRSTEIN, DIDIER COTTET, JANUSZ GRZYB and GERHARD TRÖSTER, Swiss Federal Institute of Technology Zurich, Switzerland	177
9.1	Introduction	177
9.2	Why is clothing an ideal place for intelligent systems?	178
9.3	Electronic textiles	179
9.4	Electrical characterisation of textile networks	184
9.5	Conclusions	194
9.6	Future challenges	195
9.7	References	196
10	Data transfer for smart clothing: requirements	
	and potential technologies	198
	JAANA RANTANEN and MARKO HÄNNIKÄINEN, Tampere University of Technology, Finland	
10.1	Introduction	100
10.1 10.2		198 199
10.2	Smart clothing concept model Data transfer in smart clothing	202
10.3	Implementations for communication	202
10.4	Summary	220
10.6	References	220
11	Interaction design in smart textiles clothing and applications SHARON BAURLEY, University of the Arts London, UK	223
11.1	Introduction	223
11.1	Knowledge age: dematerialisation of information and com-	223
	munications technology and the rise of ubiquitous intelligence	224
11.3	New commercial imperatives	226
11.4	Design and development: multidisciplinary collaboration	228
11.5	A new language for textiles: combining the real and the virtual	229
11.6	Technology enablers	236
11.7	Future technology enablers	239
11.8	Conclusions	240
11.9	Acknowledgement	241
11.10	References	241
11.11	Sources of further information	242
	Index	244

### Contributor contact details

### (\* = main point of contact)

### Chapter 1

Professor Xiaoming Tao Institute of Textiles and Clothing The Hong Kong Polytechnic University Hung Hom, Kowloon Hong Kong

Tel: (852) 2766 6470 Fax: (852) 2954 2521

E-mail: tctaoxm@inet.polyu.edu.hk

### Chapter 2

Professor Frank K. Ko, Afaf El-Aufy and Hoa Lam\*

Fibrous Materials Laboratory

Department of Materials Science and Engineering

Drexel University

31st and Market Street

Philadelphia, PA 19104, USA

Tel: (215) 895-1640 Fax: (215) 895-6760

E-mail: fko@coe.drexel.edu sg85c7f4@drexel.edu

(Hoa Lam)

Professor Alan G. MacDiarmid Department of Chemistry University of Pennsylvania Philadelphia, PA, USA

Tel: (215) 898-8307 Fax: (215) 898-8378

E-mail: macdiarm@a.chem.upenn.edu

### Chapter 3

Professor Helen Lai-wa Chan,\* Kun Li and Professor Chung Loong Choy Department of Applied Physics The Hong Kong Polytechnic University Yuk Choi Road, Hung Hom, Hong Kong

Tel: (852) 2766 5692 Fax: (852) 2766 1202

E-mail: apahlcha@polyu.edu.hk

### Chapter 4

Professor Danilo De Rossi,\* Dr Federico Carpi, Dr Federico Lorussi, Dr Enzo Pasquale Scilingo and Dr Alessandro Tognetti

Interdepartmental Research Centre 'E.

Piaggio'

Faculty of Engineering University of Pisa Via Diotisalvi, 2 56100 Pisa, Italy

Fax: +39 (0)50 2217051 Tel: +39 (0)50 2217050

E-mail: d.derossi@ing.unipi.it

Dr Rita Paradiso Smartex s.r.l. Via Giuntini, 13 56023 Navacchio Pisa, Italy

Fax: +39 (0)50 754351 Tel: +39 (0)50 754350 E-mail: rita@smartex.it

### Chapter 5

Dr Pu Xue\*
Institute of Textiles and Clothing
The Hong Kong Polytechnic University
Hung Hom, Kowloon
Hong Kong

Tel: (852) 2766 6518 Fax: (852) 2773 1432

E-mail: tc389@inet.polyu.edu.hk

Professor Xiaoming Tao (See Chapter 1)

Dr M. Y. Leung Institute of Textiles and Clothing The Hong Kong Polytechnic University Hung Hom, Kowloon Hong Kong

Tel: (852) 2766 6487 Fax: (852) 2773 1432

E-mail: tclens@inet.polyu.edu.hk

Mr H. Zhang Institute of Textiles and Clothing The Hong Kong Polytechnic University Hung Hom, Kowloon Hong Kong

Fax: (852) 2773 1432

E-mail: tczhhui@inet.polyu.edu.hk

### Chapter 6

Mahmoud El-Sherif
Professor of Materials and Electrical
and Computer Engineering
Director, Fibre Optics and Photonics
Manufacturing Engineering Center
3141 Chestnut Street
Drexel University
Philadelphia, PA 19104
USA

On leave of absence as: President & CEO Photonics Laboratories, Inc. 3619 Market Street Philadelphia, PA 19104 USA

Tel: +001 (215) 387-9970 Fax: +001 (215) 387-4520

E-mail: melsherif@photonicslabs.com

Web site:

http://www.photonicslabs.com

### Chapter 7

Professor Xiaoming Tao (See Chapter 1)

### Chapter 8

Professor Vladan Koncar\*
GEMTEX Laboratory
ENSAIT, Ecole Nationale Supérieure
des Arts et Industries Textiles
9, rue de l'Ermitage
BP 30329
F-59056 Roubaix
France

Fax: +33320248406 Tel: +33320258959

E-mail: vladan.koncar@ensait.fr

Emmanuel Deflin and André Weill France Telecom Recherche et Développement 28. chemin du Vieux Chêne

28, chemin du Vieux Chêne F-38243 Meylan

France

Fax: +33476764450 Tel: +33476762416

E-mail: emmanuel.deflin@france

telecom.com

### Chapter 9

Dr Tünde Kirstein,\* Dr Didier Cottet, Dr Janusz Grzyb and Professor Gerhard Tröster

Wearable Computing Lab

Swiss Federal Institute of Technology Zurich

ETH Zentrum, IfE Gloriastrasse 35 CH-8092 Zurich Switzerland

Tel: +41 1 6322741 Fax: +41 1 6321210

E-mail: kirstein@ife.ee.ethz.ch

troester@ife.ee.ethz.ch

### Chapter 10

Jaana Rantanen
Tampere University of Technology
Institute of Electronics
Korkeakoulunkatu 3, FIN-33720
Tampere
Finland

Tel: +358 3 3115 3401

Fax: +358 3 3115 2620 E-mail: jaana.rantanen@tut.fi

Dr Marko Hännikäinen\*
Tampere University of Technology
Institute of Digital and Computer
Systems

Korkeakoulunkatu 1, FIN-33720 Tampere

Finland

Tel: +358 3 3115 3837 Fax: +358 3 3115 4575

E-mail: marko.hannikainen@tut.fi

### Chapter 11

Dr Sharon Baurley
School of Fashion and Textile Design
Central Saint Martins College of Art
and Design
University of the Arts London
Southampton Row
London WC1B 4AP
UK

Fax: +44 20 7514 7050 Tel: +44 20 7514 8525

E-mail: s.baurley@csm.arts.ac.uk

This book is made up of contributions from a panel of international experts in wearable electronics and photonics and covers many aspects of cutting edge research and development. It comprises eleven chapters. Chapter 1 provides background information on wearable electronics and photonics and a brief overview of existing and emerging technologies. It also explains the structure of the book. Chapters 2 to 5 discuss topics related to materials and devices. Chapter 2, contributed by Professor Frank Ko, Afaf El-Aufy and Hoa Lam of Drexel University and Professor Alan MacDiarmid of Pennsylvania University, deals with electrostatically generated nanofibres for wearable electronics. Professor Helen Lai-wa Chan, Kun Li and Professor Chung Loong Choy of the Hong Kong Polytechnic University provide a detailed review of electroceramic fibres and composites in Chapter 3. Professor Danilo De Rossi and his colleagues from Pisa University write about electroactive fabrics and wearable man-machine interfaces in Chapter 4. Chapter 5 summarises recent developments by the editor's group in the fundamental aspects of electrically conductive fabric structures and puts together a few theoretical treatments of the electromechanical properties of various fabric structures.

Chapters 6, 7 and 8 are devoted to topics related to wearable photonics. Professor Mahmoud El-Sherif of Drexel University writes about embedded fibre optic sensors and integrated smart textile structures in Chapter 6. In Chapter 7 the editor presents a review of various flexible photonic display technologies and their development. Professor Vladan Koncar from ENSAIT describes communication apparel and optical fibre fabric displays in Chapter 8.

Chapters 9 and 10 focus on integrated structures and system architectures. Chapter 9 was contributed by a research group from the Swiss Federal Institute of Technology in Zurich. Here Dr Tünde Kirstein and her colleagues discuss wearable computing systems. Jaana Rantanen and Dr Marko Hännikäinen from Tampere University of Technology in Finland provide an overview of the requirements and potential technologies for data transfer in wearable electronics clothing in Chapter 10.

Chapter 11, written by Dr Sharon Baurley of Central Saint Martins College of Art and Design, describes various issues that fashion designers face when involved in the design and creation of wearable electronics and photonics.

### xiv Preface

This book provides a window through which a part of the exciting, emerging technology can be seen. The possibilities offered by wearable technology are remarkable and widespread. Even as this book was being prepared, many new advances were achieved around the world. It is the hope of the editor and contributors that this book will help researchers and designers to make their dreams a reality.

The editor is grateful to the Hong Kong Research Grants Council and The Hong Kong Polytechnic University for their partial funding support. In particular, the editor wishes to thank Dr Pu Xue for her assistance in compiling this book.

Xiaoming Tao