# CHAPTER 16 THE ALKALINE EARTH METALS

(Elements of Group II A)

The elements of group II are divided into two sub-groups, A and B. The elements of group IIA are known as Alkaline Earth Metals.

Gro	up II A	Group II B
	- Beryllium*	
Mg	- Magnesium	
	- Calcium	Zn — Zinc
Sr	— Strontium	Cd — Cadmium
Ba	— Barium	Hg - Mercury
Ra	- Radium	

## The Electronic Structure

The metals of Group IIA, that is, Be, Mg, Ca, Sr, Ba and Ra have two electrons in the outermost energy level. These two electrons are very well screened by the nuclear charges which are similar to those of the alkali metals. The electronic configurations of IIA metals are given in Table 16.1. Each of the alkaline earth metals has two electrons in the valence shell which is just outside

		0	and the caren metals.
At No. Z	Elements	Electronic structure	Valence electrons
4	Be	He core, 2s <sup>2</sup>	2s <sup>2</sup>
12	Mg	Ne core, 3s <sup>2</sup>	2s <sup>2</sup> 3s <sup>2</sup>
20	Ca	Ar core, 4s <sup>2</sup>	4s <sup>2</sup>
38	Sr	Kr core, 5s <sup>2</sup>	5s <sup>2</sup>
56	Br	Xe core, 6s <sup>2</sup>	6s <sup>2</sup>
88	Ra	Rn core, 7s <sup>2</sup>	7s <sup>2</sup>

Table 16.1. Electronic configuration of the alkaline earth metals.

\* Old name of Be is glucinum because all its salts have sweet taste.

### THE ALKALINE EARTH METALS

an inert gas core. It is seen that alkaline earth metals are not the only elements with 2 electrons in the outermost energy level. It will be interesting to distinguish these elements here for the sake of an understanding of their chemical properties in relation to the alkaline earth metals.

Elements	Outermost valence shell
Helium—	s <sup>2</sup> (Stable state)
Alkaline earth metals-	s <sup>2</sup> (Valence electrons)
Transition elements-	s <sup>2</sup> (Part of valence electrons)
Zn, Cd, Hg (group II B)—	s <sup>2</sup> (Valence electrons)
Lanthanides and Actinides-	s <sup>2</sup> (Part of valence electrons)

Thus, the electron grouping of s<sup>2</sup> in the outermost energy level of the above group of elements occur in each case, but the chemistry is vastly different in certain cases. The electrons in the inner orbitals also play a very important part in determining the nature of an element or groups of elements.

#### **Physical Properties**

The two outermost s electrons of alkaline earth metals resonate and thus form covalent bond between each atom and its adjacent atoms in the crystal lattice. Like alkali metals these electrons move through metallic network under electrical potential. The metals are, therefore, good conductors of electricity and heat. The silvery appearance of a freshly cut surface is due to the presence of the s electrons reflecting light. Because there are two electrons instead of one, the bonds between the atoms are stronger and hence the alkaline earth metals are harder and heavier than the alkali metals. Beryllium is hard enough to scratch glass. The alkaline earth metals also have higher melting points for the same reason. Some of the physical properties of the alkaline earth metals are given in Table 16.2

As the radius of the atom of the alkaline earth metals increase, the ease of removing the outer electrons is also increased and hence the reactivity of the metals increase with the atomic number. The values of the ionization potentials

Properties	Be	Mg	Ca
Atomic Number	4	12	20
Atomic radius (Å)	0.90	1.36	- 1.74
lonic radius, $M^{+2}$ ion (Å)	0.31	0.65	0.99
lonization potential (ev)	9.30	7.60	6.10
Electronegativity	1.50	1.20	1.00
Density (g/cm <sup>3</sup> )	1.86	1.75	1.55
Melting point (°C)	1280	651	851
Boiling point (°C)	1500	1100	1487
Electrode potential (v)	Be/Be+2 1.7	Mg/Mg+22.34	Ca/Ca <sup>+2</sup> 2.87
Oxidation states	+2	+2	+2
Heat of hydration M <sup>+2</sup> (aq.) (Kcal/g.ion)	570	460	395
Properties	Sr	Ba	Ra
Atomic number	38	56	88
Atomic radius (Å)	1.91	1.98	2.20
Ionic radius, $M^{+2}$ (Å)	1.13	1.35	1.52
Ionization potential (ev)	5.70	5.20	5.20
Electronegativity	1.00	0.90	0.97
Density (g/cm <sup>3</sup> )	2.60	3.59	6.00
Melting point (°C)	770	710	960
D 111 1 (0.01)	1366	1537	1150
Boiling point (°C)			
	Sr/Sr <sup>+2</sup> 2.89	Ba/Ba+22.90	Ra/Ra <sup>+2</sup> 2.92
Boiling point (°C) Electrode potential (v) Oxidation states	Sr/Sr <sup>+2</sup> 2·89 +2	Ba/Ba <sup>+2</sup> 2·90 +2	Ra/Ra <sup>+2</sup> 2.92 +2

### Table 16.2. Physical properties of alkaline earth metals.

and the electrode potentials signify the same trend in the reactivity. Be, the first element in group IIA, is a bridge element and resembles Al in group IIIA. Magnesium is also somewhat different from Ca, Sr and Ba. Thus the hydroxides of Be and Mg are almost insoluble in water and  $Be(OH)_2$  is amphoteric whereas the hydroxide of Ca, Sr and Ba are strongly basic and soluble in water. This is due to small size of Be and Mg which have tendency to form oxides and

372

hydroxides and other compounds which are more covalent than those of the heavier and large-sized Ca, Sr and Ba atoms, Complexes of Be are quite numerous and stable but others show less tendency to form stable complexes. The solubility of carbonates and sulphates of the alkaline earth metals decreases considerably with the increase in the ionic sizes from Be to Ra.

Compounds	Temperature of decomposition		
	°C		
BeCO <sub>3</sub>	90		
	540		
MgCO <sub>3</sub> CaCO <sub>3</sub>	900		
SrCO3	1290		
BaCO <sub>3</sub>	1360		

An interesting feature regarding the trend in the group is observed in the temperature of decomposition of their carbonates to MO and  $CO_2$ .

As in the case of alkali metal carbonates, the  $CO_3^{-2}$  has a resonating structure and the metal is bonded to an oxygen of  $CO_3^{-2}$  either by ionic bond or gradual increase of covalent bond as the charge on M increases. The most stable carbonates have purely ionic bond. Increase of charge and decrease of size of M produces polarization effect with oxygen of the carbonate resulting in the formation of M—O bond and release of  $CO_2$ .

The term 'alkaline earth' was formerly used to denote oxides of Ca, Sr and Ba because of their resemblance with  $Al_2O_3$  which is a typical "earth" and due to the fact that they produce alkalis in water. The term 'alkaline earth' has now been extended to include Be and Mg. Radium has quite similar chemistry particularly to that of Ba but is radioactive.

#### **Chemical Properties**

(a) Reaction with air  $(O_2 \text{ and } N_2)$ : The alkaline earth metals react readily on heating with oxygen and nitrogen of the air to form oxides, MO, and nitrides, M<sub>3</sub>N<sub>2</sub>. Pure oxygen gives oxides. Be reacts less rapidly and requires high temperatures for the formation of BeO which is covalent and others are ionic. Ba forms peroxides, BaO<sub>2</sub>, because of its greater reactivity. Be does not form peroxides. (b) Reaction with hydrogen : Ca, Sr and Ba react with hydrogen when heated to produce crystalline ionic hydrides. These hydrides readily react with water to give hydrogen :

$$CaH_2 + 2H_2O = Ca(OH)_2 + 2H_2$$

(c) Reaction with nitrogen : Alkaline carth metals form  $M_3N_2$  on hearing in presence of nitrogen. These are hydrolysed by water to give ammonia :

 $Mg_3N_2 + 6 H_2O = 3Mg(OH)_2 + 2NH_3$ 

(d) Reaction with water : The Alkaline earth metals react readily with water giving off  $H_2$  and forming  $M(OH)_2$ . Mg and Be do not react with water readily. The electrode potential of Be is much lower than the other alkaline earth metals.

(e) Reaction with acids : They react vigorously with acids forming the corresponding salts.

(f) Reaction with halogens: The alkaline earth metals form halides,  $MX_2$ , by direct reaction with halogens. Beryllium halides are covalent whereas other halides of the group are ionic. These halides are readily soluble in water except the fluorides of Mg, Ca, Sr and Ba. Alkaline earth metal halides form hydrates.

## Comparison of the Alkali and the Alkaline Earth Metals

The alkali and alkaline earth metals have quite a good deal of resemblance in their properties. The reason for this is the same outermost energy level involved for the valence electrons shown below :

Z	Alkali metals			Z	Z Alkaline Earth metals			
3	Li	(2)	2s <sup>1</sup>	4	Be	(2)	2s <sup>2</sup>	
11	Na	(10)	3s <sup>1</sup>	12	Mg	(10)	3s <sup>2</sup>	
19	K	(18)	4s <sup>1</sup>	20	Ca	(18)	4s <sup>2</sup>	
37	Rb	(36)	5s <sup>1</sup>	38	Sr	(36)	5s <sup>2</sup>	
55	Cs	(54)	6s <sup>1</sup>	56	Ba	(54)	6s <sup>2</sup>	
87	Fr	(86)	7s <sup>1</sup>	88	Ra	(86)	7s <sup>2</sup>	

#### THE ALKALINE EARTH METALS

The points of similarity are :

(1) Like alkali metals, they are electropositive and have great chemical activity. They do not occur in the free state in nature.

(2) Both are extracted by electrolytic methods from their stable salts such as chlorides.

(3) Both are soft, silvery white in untarnished conditions.

(4) React with water to give metal hydroxides and H2.

(5) The hydroxides give strong bases with water.

The points of the contrast between the alkali and alkaline earth metals arise mainly due to the presence of 2 valence electrons in the case of alkaline earth metals and 1 valence electron in the case of alkali metals. It is noted that  $M^{+2}$  and  $M^{+1}$  ions have the some electronic configurations as in the case of K<sup>+</sup> and Ca<sup>+2</sup> as given below :—

K- $1s^2 2s^2 2p^6 3s^2 3p^6 4s^1$ K<sup>+</sup>- $1s^2 2s^2 2p^6 3s^2 3p^6$ Ca- $1s^2 2s^2 2p^6 3s^2 3p^6 4s^2$ Ca<sup>+2</sup>- $1s^2 2s^2 2p^6 3s^2 3p^6$ 

But the excess positive charge of  $M^{+2}$  pulls the electron cloud closer to the nucleus than in  $M^{+1}$ . Hence there is greater decrease in size in  $M^{+2}$  than in  $M^{+1}$ . Moreover, the s<sup>1</sup> and s<sup>2</sup> electrons give rise to the differences in the physical characteristics of the two metals.

Some of the points of contrasts are :

(1) The alkaline earth metals are harder, heavier and have higher melting points than those of alkali metals.

(2) Increased charge and smaller size of  $M^{+2}$  give rise to greater polarizing capacity than the alkali metals. Hence the oxides and hydroxides of  $M^{+2}$  have more covalent character and are less basic as compared to the alkali metals. The covalent character is more pronounced in the case of Be and Mg compounds

because of their smaller ionic sizes which have stronger polarising effect on anions.

(3) Ca, Sr and Ba react less vigorously with water than alkali metals. Be and Mg can survive in contact with water for a long time.

(4) Carbonates and sulphates of alkaline earth metals are insoluble in water whereas those of alkali metals are soluble and undergo hydrolysis (except  $Li_2CO_3$  which is insoluble).

(5) Phosphates of alkaline earth metals are insoluble whereas those of alkali metals are soluble (except  $Li_3PO_4$  which is insoluble).

## Occurrence of the Alkaline Earth Metals

Calcium is one of the most abundant elements and is widely distributed in nature in he form of limestone which is impure calcium carbonate. Calcium also occurs in the form of CaSO<sub>4</sub>.2H<sub>2</sub>O known as *gypsum* and *fluorspar*, CaF<sub>2</sub>. Magnesium is found in carnallite, MgCl<sub>2</sub>.6H<sub>2</sub>O and in dolomite, CaCO<sub>3</sub>.MgCO<sub>3</sub>. Beryllium occurs in *beryl*, an alumino silicate, Be<sub>3</sub>Al<sub>2</sub>(SiO<sub>3</sub>)<sub>6</sub>. Strontium is rare and the chief ore is *celestite*, SrSO<sub>4</sub>. Barium is more abundant and is found in *barite* or heavy spar, BaSO<sub>4</sub>, and also as BaCO<sub>3</sub>. Radium is found in *pitchblende and cleveite*.

#### Metallugry of Alkaline Earth Metals

Extraction of Beryllium :

Sources : Beryl—Be<sub>3</sub>Al<sub>2</sub>(SiO<sub>3</sub>)<sub>6</sub>

Chrysoberyl-BeAl<sub>2</sub>O<sub>4</sub>

*Extraction Process* : The ore beryl is first processed to get  $BeCl_2$ ,  $BeF_2$  or BeO. The halides of Be are subjected to electrolysis in the fused state in presence of a conducting salt such as NaCl or NaF. BeO is reduced to Be in an electric arc furnace by means of carbon.

# 1. Reduction of BeO in electric are : Powdered beryl + $K_2CO_3 \xrightarrow{fused}$ fused mass

solid BeSO<sub>4</sub>  $\leftarrow \frac{\text{evaporated}}{\text{BeSO}_4} \xrightarrow{\text{H2O}} \text{sulphate ore}$ 

ignition

BcO heated in Beryllia + C  $\frac{\text{carbon pot}}{\text{electric arc}} \rightarrow \text{Be} + \text{CO}$ 

2. Electrolytic method from BeO :

$$BcO + Cl_2 \xrightarrow{heat} BcCl_2 + CO \uparrow$$

$$\downarrow + NaCl$$
heat
$$\leftarrow \frac{clectrolysed}{clectrolysed} = Fused mass$$

Bc (metal)

3. Ground ore (beryl) + Na<sub>2</sub>SiF<sub>6</sub>  $\xrightarrow{850^{\circ}C}_{fused} \rightarrow Na_2BcF_4 + Na_3AlF_6$   $\downarrow H_2O$ 2NaF.BcF<sub>2</sub>  $\leftarrow \xrightarrow{evaporated} Na_2BcF_4 = Na_3AlF_6$ solution insoluble  $\downarrow heat$ + NaF + BaF<sub>2</sub> (flux) Fused mass  $\xrightarrow{electrolysed}_{C-cathode} \rightarrow Be \xrightarrow{sublimed}_{2000^{\circ}C} \rightarrow pure Be metal$ Fe-anode

Extraction from Liquid  $NH_3$ : Small quantities of Be is obtained in a very pure state by electrolysing BeCl<sub>2</sub> or Be( $NO_3$ )<sub>2</sub> in liquid  $NH_3$ .

Magnesium

Sources :	Magnesite	-	MgCO <sub>3</sub>
	Dolomite	-	MgCO <sub>3</sub> .CaCO <sub>3</sub>
	Carnallite		MgCl <sub>2</sub> .KCl.6H <sub>2</sub> O
	Asbestos	-	H <sub>4</sub> Mg <sub>3</sub> Si <sub>2</sub> O <sub>9</sub>

*Extraction Process* : Magnesium is extracted by the electrolysis of  $MgCl_2$  or from MgO. Megnesium chloride used may be obtained from MgCO<sub>3</sub>. By thermal decomposition, MgCO<sub>3</sub> is converted to MgO which when heated with CO and  $Cl_2$  gives anhydrous MgCl<sub>2</sub>:

 $MgCO_3 = MgO + CO_2$  $MgO + CO + Cl_2 = MgCl_2 + CO_2$ 

MgCl<sub>2</sub> in the hydrated form, MgCl<sub>2</sub>.2H<sub>2</sub>O, may be obtained from sea water or carnallite by precipitation of Mg<sup>+2</sup> with slaked lime, Ca(OH)<sub>2</sub>. The precipitate of Mg(OH)<sub>2</sub> is dissolved in HCl and the solution is evaporated to MgCl<sub>2</sub>.2H<sub>2</sub>O. This, on heating in presence of dry HCl gas, gives MgCl<sub>2</sub>.

The fused carnallite, MgCl<sub>2</sub>.KCl, may also be used for the extraction of Mg by electrolysis process.

(1) The electrolytic vessel is a cast iron tank which is also made the cathode. A covered anode is made of graphite which dips in the fused MgCl<sub>2</sub> (containing NaCl or KCl to lower the fusion temperature and increase the conductivity) as shown in Fig. 16—1. The Cl<sub>2</sub> gas produced during the electrolysis escapes from the opening in the anode porcelain hood. The effectrolysis is carried at a temperature of 700°C in an inert atmosphere (coal gas or H<sub>2</sub>)). The molten Mg metal formed at the cathode rises to the surface of the fused mixture and is collected. The purity of Mg is about 99.9% which is purified further by heating in a flux of MgCl<sub>2</sub> and NaCl.

(2) Mg can also be obtained directly from MgO by electrolytic method as in the case of Al from  $Al_2O_3$ . MgO is dissolved in a fused mixture of  $BaF_2$ , MgF<sub>2</sub> and NaF. The electrolysis is done with iron cathode and graphite anode in a steel

#### THE ALKALINE EARTH METALS

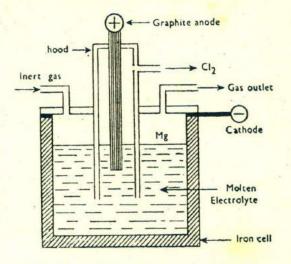


Fig. 16-1. Electrometallurgy of magnesium

tank at a temperature of 950C. Mg is liberated at the cathode and  $O_2$  at the anode.

MgO can be directly converted to Mg by heating with C at a temperature of 2000°C:

$$MgO + C = Mg + CO$$

Mg vaporises with CO and reoxidation of Mg is prevented by means of  $H_2$  gas or coal gas in the reaction vessel and cooled rapidly to solidify Mg.

(3) Mg has been recently obtained by heating MgO with ferrosilicon under reduced pressure :

> MgO + Fc = Mg + FcO $2MgO + Si = 2 Mg + SiO_2$

FeO forms a slag with SiO<sub>2</sub> giving FeSiO<sub>3</sub> which is easily removed.

## Calcium, Strontium and Barium

Source of Ca :

Limestone, chalk, marble	CaCO <sub>3</sub>
Gypsum —	CaSO <sub>4</sub> .2H <sub>2</sub> O
Fluorspar-	CaF <sub>2</sub>
Phosphorite-	$Ca_3(PO_4)_2$

*Extraction of Ca*: The mineral  $CaCO_3$  is converted to  $CaCl_2$  which is subjected to electrolysis in the fused state mixed with an alkali metal halide or  $CaF_2$  using iron catode and graphite anode. The iron cathode is slowly raised as the liberated Ca collects at the tip of the cathode. The calcium is only 85% pure and is distilled in high vacuum to make it pure.

Strontium : This is obtained by electrolysis of fused SrCl<sub>2</sub> with KCl as in the case of Ca.

**Barium**: This may be obtained by the electrolytic method of fused BaCl<sub>2</sub>. Electrolysis of BaCl<sub>2</sub> solution using Hg cathode has also been in use. Ba amalgam formed is distilled to remove Hg.

[N. B. Radium is treated separately in this book, see Chapter 27]

#### Uses of Alkaline Earth Metals

380

Uses of Be : 1. It is transparent to X-rays and the metal is used for window material in X-ray tubes.

2. Be is used in the manufacture of light alloys, such as Be—Cu and Be—Ni resistant to salt water corrosion.

Uses of Mg: 1. Mg has great reducing property and combines with oxygen and is used to separate non-metals, such as Si, B from their oxides. Burning Mg combines with O of CO<sub>2</sub> liberating C:

### $2Mg + CO_2 = 2MgO + C$

2. It is used in photoflash bulbs because it emits brilliant light and also used in military flares.

3. Light-weight alloys of Mg with special properties are made. These are :

Magnalium (Mg-90%, Al-9% and Cu-1%). It is hard, strong and light and is used in aeroplane engines, speed boats etc.

Electron (Mg-95% and Zn-5%). It is also a light alloy and has special properties.

Uses of Ca: 1. Ca is used as a dehydrating agent for organic solvents, such as alcohols.

2. As a scavenger to remove gases in fused metals.

3. As a reducing agent in the production of Cr, Th etc.

Uses of Ba: 1. Ba is used as a degassing agent in making vacuum tubes.

- 2. Ba-Ni alloys are used in vacuum tubes and spark plugs.
- [N. B. Strontium has no significant use, its compounds are used in pyrotechniques.]

## Compounds of Alkaline Earth Metals

Some important compounds of alkaline earth metals are described with regard to their commercial uses and scientific studies.

#### **Compounds** of Be

Compounds of Be even with O and F have greater covalent character.

Beryllium oxide, BeO : This is formed by igniting BcCO3.

BcO is hard and insoluble in water. It dissolves both in acids and alkalies to show its amphoteric character :

 $2 \operatorname{BcO} + 2\operatorname{HCI} = \operatorname{Bc_2OCl_2} + \operatorname{H_2O}$ 

$$BcO + 2NaOH + H_2O = Na_2Bc(OH)_4$$

BeO is extremely poisonous and its use in fluorescent tube has been abandoned. BeO crystal consists of BeO<sub>4</sub> tetrahedra.

Beryllium hydroxide,  $Be(OH)_2$ : This is formed as a precipitate by adding ammonia to a Be-salt solution. Caustic alkalis dissolve it forming clear solution. This is also soluble in acids and shows amphoteric character :

$$Bc(OH)_2 = Bc^{*2} + 2 (OH)^{-1}$$
  
 $Bc(OH)_2 + 2H_2O = 2H_2O^* + BcO_2^{-2}$ 

Beryllium halides,  $BeX_2$ : When chlorine is passed over a heated mixture of BeO and C, BeCl<sub>2</sub> is obtained. This sublimes as white crystals. Beryllium halides are easily hydrolysed and in this respect it resembles Al<sup>+3</sup> salts and forms an acid solution :

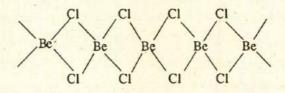
$$BcCl_2 + 2H_2O = Bc(OH)_2 + 2HCl$$

 $BeCl_2$  is a linear molecule indicating the use of sp hybrid orbitals by Be to form two equivalent bonds at an angle of 180°. The properties of Be compounds indicate covalent bonding with Be. The electronic structure of Be is  $1s^22s^2$ . At

first sight it appears that Be may not form any compound and may behave like an inert gas. But by invoking the mechanism of promotion of electron to higher energy level as in the case of carbon, one of the 2s electrons of Be may be placed in a 2p orbital giving the excited state  $1s^2 2s^1 2p_x^{-1}$ . The two unpaired electrons form two bonds but these two bonds of Be must be different from one another because one bond is formed by  $2s^1$  electron and the other by  $2p_x^{-1}$  electron through sharing of electrons or overlap of orbitals with 2 other atoms such as those of Cl. But the two bonds of Be are completely identical in length and strength and are linear. It is, therefore, concluded that Be does not use the  $2s^1$  and  $2p_x^{-1}$  electron orbitals separately but a combination of the two forming sp hybrid bond orbitals which are equivalent and collinear. Thus in BeCl<sub>2</sub>, the bonds between Be and 2Cl are formed by overlap of p orbitals of Cl atoms with sp hybrid orbitals of Be as given in Fig. 2—9 (page 78). The same structure for BeCl<sub>2</sub> is proved by the repulsion of two electron pairs which form the bonds. The gaseous BeCl<sub>2</sub> is a linear molecule.

CI : Be : CI :

But in most solid compounds Be occupies the tetrahedral positions indicating  $sp^3$  hybrid bond formation. Thus, solid BeCl<sub>2</sub> is a polymer molecule in which each Be is surrounded by 4Cl :



Beryllium alkyls also show similar structures as in the case of  $Be(CH_3)_2$ ,  $Be(C_2H_5)_2$  etc.

**Basic Beryllium acetate**,  $Be_4O(C_2H_3O_2)_6$ : This is obtained by the reaction of  $Be(OH)_2$  with CH<sub>3</sub>COOH and evaporation. It is an interesting compound having the four beryllium atoms situated at the corners of a regular tetrahedron and oxygen at the centre. The six edges are occupied by the acetate

groups, Fig. 16—2 (a). [Compare from the structure of Be—oxalate Fig. 16—2. (b) in which Be is at the centre].

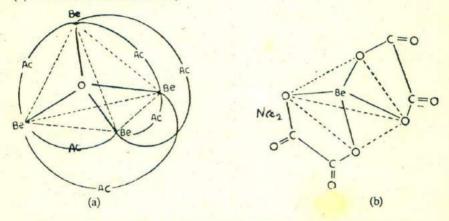


Fig. 16–2. (a) Structure of  $Be_4O(CH_3COO)_6$  (Ac =  $CH_3COO$  i.e. acetate group). Be atoms at the corners of a tetrahedron. (b) Beryllium oxalate structure. Be atom at the centre of the tetrahedron.

Anomaly of Beryllium : Many properties of beryllium are in contrast to those of the other alkaline earth metals. As in the case of lithium which is a bit different from the other alkali metals and resembles with magnesium, similarly, beryllium has similar relationship with aluminium. This is in accordance with the diagonal relationship in the Periodic Table. The small size of the beryllium ion is responsible for its anomalous behaviour. Beryllium hydroxide, like Al(OH)<sub>3</sub>, is amphoteric and, therefore, Be<sup>+2</sup> salts are hydrolysed in water. This is not the case with other alkaline earth metal salts. Be forms quite a large number of complexes which the other alkaline earth metals do not. For instance, Na<sub>2</sub>BeF<sub>4</sub> and oxalate complex, Na<sub>2</sub>Be(C<sub>2</sub>O<sub>4</sub>)<sub>2</sub> etc. The interesting feature of these complexes is that beryllium is at the centre of tetrahedron and the four Be—O bonds are directed towards the corner as shown in Fig. 16—2 (b).

Be shows maximum bonds of 4 in most complexes, like Al as in  $Na_2[BeF_4]$  and Al  $[NH_3)_4$  Cl<sub>3</sub> due to the availability of certain orbitals for bond formation. Like Al(OH)<sub>3</sub>, which gives NaAlO<sub>2</sub>, Be(OH)<sub>2</sub> also gives Na<sub>2</sub>BeO<sub>2</sub>.

Normal carbonates of Be and Al are not formed because Be and Al are weakly basic elements. The carbonates of Be and Al are extensively hydrolysed to give basic carbonates because of their small sizes and because BeO and  $Al_2O_3$  are much more stable than their carbonates.

### **Compounds** of Magnesium

Magnesium oxide, MgO: This is also known as magnesia. It is obtained as follows:

(1) By burning metallic Mg in air or oxygen :

$$2Mg + O_2 = 2MgO$$

(2) By heating the hydroxide, nitrate, carbonate and even magnesite :

 $MgCO_3 = MgO + CO_2$  $Mg(NO_3)_2 \rightarrow MgO + NO_2$ 

MgO is very light white powder and only sparingly soluble in water. It forms hydroxide very slowly. It fuses only at a very high temperature and is used for lining of furnance. MgO is used in medicine to neutralise hyperacidity. *Sorel's cement* is made by mixing fine powder of MgO with a solution of MgCl<sub>2</sub>. This is a strong and durable cement and is said to be a basic salt, MgO.MgCl<sub>2</sub>.

Magnesium hydroxide,  $Mg(OH)_2$ : This occurs as the mineral brucite. It is prepared by adding ammonia or alkali to a soluble magnesium salt :

## $MgCl_2 + 2NH_4OH = Mg(OH)_2 + 2NH_4CI$

A large-scale manufacture of  $Mg(OH)_2$  is done by adding milk of lime to  $MgCl_2$  solution.

 $Mg(OH)_2$  is insoluble in water, slightly soluble on boiling but completely insoluble in ammonium chloride. The solubility of  $Mg(OH)_2$  is used in qualitative analysis :

$$Mg(OH)_2 + 2NH_4CI = MgCI_2 + 2NH_3 + 2H_2O$$

A suspension of magnesium hydroxide is called "milk of magnesia" and is used in medicine for hyperacidity of the stomach.

Magnesium carbonate,  $MgCO_3$ : It is found in nature as magnesite,  $MgCO_3$ . It is obtained as white precipitate by adding alkali carbonate solution to a solution of magnesium salt. The composition of the precipitate is

.

#### THE ALKALINE EARTH METALS

 $3MgCO_3.Mg(OH)_2.3H_2O$ , a basic carbonate. This is commercially known as *magnesia alba* and is used in toothpaste, cosmetic and silver polish.

MgCO<sub>3</sub> is easily decomposed by heat to MgO and CO<sub>2</sub>. It dissolves in aqueous CO<sub>2</sub> to form magnesium bicarbonate, Mg(HCO<sub>3</sub>)<sub>2</sub>, which is soluble in water and is known as *fluid magnesia*. This is a constituent of hard water and the basic carbonate is precipitated from it on boiling.

Magnesium sulphate,  $MgSO_4.7H_2O$ : This is known as "Epsom salt". It is made by dissolving  $MgCO_3$  in  $H_2SO_4$ . It is less soluble in cold water but soluble on boiling. It is used in medicine as purgative.

Magnesium chloride,  $MgCl_2$ : This occurs in sea water and in the mineral carnallite. It is very soluble in water and crystallizes from aqueous solution as  $MgCl_2.6H_2O$ . The hexhydrate is a very hygroscopic substance. When heated  $MgCl_2.6H_2O$  undergoes hydrolysis and forms MgO, HCl and  $H_2O$ .

 $MgCl_2.6H_2O \rightarrow MgO + 2HCl + 5H_2O$ 

On careful heating  $MgCl_2.6H_2O$ , the product of hydrolysis is  $Mg_2OCl_2$ (Magnesium oxychloride):

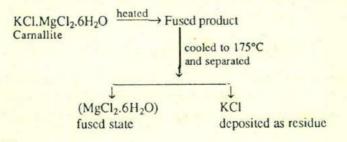
 $MgCl_2.6H_2O \rightarrow Mg_2OCl_2 + H_2O + HCl$ 

Mg2OCl2 on strong heating gives MgO and Cl2:

 $2Mg_2OCl_2 + O_2 = 4MgO + 2Cl_2$ 

Anhydrous  $MgCl_2$ : This is obtained by heating the hexahydrate in a current of hydrogen chloride or by burning magnesium in chlorine. The anhydrous  $MgCl_2$  is also obtained by heating the double salt,  $MgCl_2.NH_4Cl.6H_2O$ . Ammonium chloride prevents the hydrolysis of  $MgCl_2$  during heating. The product is fused anhydrous  $MgCl_2$ .

Separation of MgCl<sub>2</sub>.6H<sub>2</sub>O from carnallite is accomplished as follows :



-25

MgCl<sub>2</sub> in solution is used as a constituent of Sorel's cement with MgO.

Magnesium nitride,  $Mg_3N_2$ : It is formed when magnesium is burnt in nitrogen. It s a colourless amorphous powder which is decomposed by water to Mg(OH<sub>2</sub> and NH<sub>3</sub>. This is because  $Mg_3N_2$  contains the true ionic species  $N^{-3}$ :

$$Mg_3N_2 + 6H_2O = 3Mg(OH)_2 + 2NH_3$$

Magnesium perchlorate,  $Mg(ClO_4)_2$ : It is obtained by dissolving  $Mg(OH)_2$  in  $HClO_4$ :

$$Mg(OH_2 + 2HCIO_4 = Mg(CIO_4)_2 + 2H_2O$$

The solution on evaporation and drying gives  $Mg(ClO_4)_2$ . In the anhydrous state it is a highly efficient drying agent commercially known as "anhydrone". It rapidly absorbs about 35% of its weight of water forming  $Mg(ClO_4)_2 \cdot 6H_2O$ . The drying efficiency is easily regenerated by heating the hydrate.

Magnesium phosphate :  $Mg_3(PO_4)_2$  is formed when  $Na_3PO_4$  is added to magnesium salt solution. With  $Na_2HPO_4$  the precipitate is MgHPO\_4.

When magnesium salt is added to a solution of phosphate in presence of ammonium chloride and ammonia, a crystalline precipitate is obtained on stirring or shaking. This is magnesium ammonium phosphate, NgNH<sub>4</sub>PO<sub>4</sub>·6H<sub>2</sub>O:

Dilute NH<sub>4</sub>OH is added to neutralize H<sup>+</sup> ion. This is almost insoluble in water. This white substance is used for both detection and determination of either magnesium or phosphate in analytical chemistry. The estimation of magnesium or phosphate was also used to be done by burning the crystalline precipitate to magnesium pyrophosphate,  $Mg_2P_2O_7$ :

 $2Mg(NH_4)PO_4 = Mg_2P_2O_7 + H_2O + 2NH_3$ 

Magnesium silicates : Talc or soapstone is a hydrated magnesium silicate,  $Mg_3Si_4O_{11}H_2O$ , which is greasy to touch and soft because of layer structures. It is of commercial importance for making face powders and for household furniture.

#### THE ALKALINE EARTH METALS

Asbestos is a hydrated magnesium silicate,  $(HO)_6Mg_6Si_4O_{11}H_2O$ , with a fibrous structure because of chain structure of silicate. It is used in making incombustible fabrics, hardboard for flooring, roofing and sheets.

The Grignard reagents: This is an important group of compounds containing magnesium carbon bond. The general formula is R-Mg-X, where R is an organic group and X is a halogen. For example,  $CH_3-Mg-I$  and  $C_6H_5-Mg-Br$  etc. These are prepared from the reaction of magnesium metal with organic halogen compound in dry ether. This is extensively used in organic synthesis.

#### **Compounds of Calcium**

*Calcium oxide, CaO*: This is also known as quicklime or lime. This is manufactured from limestone, CaCO<sub>3</sub>, in a tall chimeny-like furance known as "limekiln", shown in Fig. 16–3.

The limestone is fed at the top of the kiln and is decomposed by hot draft of gases from below obtained by burning fuels. Sometimes a rotary kiln is also used in which the burning is done by a jet of producer gas. The  $CO_2$  is swept away by the hot gases and thereby permits the reaction to go to completion at a lower temperature.

$$CaCO_3 = CaO + CO_2$$

Pure CaO is white amorphous powder and melts at a very high temperature, 2570°C. When strongly heated, it emits a bright light known as "limelight".

Lime is one of the most important compounds in chemical industry. It is used as a cheap alkali, for making slaked lime, bleaching powder, calcium carbide, calcium sulphite, mortar, cement and glass. It is also used in the purification of sugar and coal gas, in softening of water and tanning industries. Lime is used for liberating ammonia from ammonium salt. A mixture of CaO and NaOH is called "sodalime" and is used to remove both  $CO_2$  and water vapour from gases.

Calcium hydroxide,  $Ca(OH)_2$ : When CaO reacts with water,  $Ca(OH)_2$  is formed with the evolution of large amount of heat :

 $CaO + H_2O = Ca(OH)_2 + 15,500 cal$ 

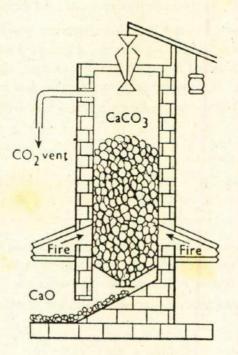


Fig. 16-3. A Lime-kiln.

Quicklime slowly exposed to the air takes up moisture and also  $CO_2$ . Ca(OH)<sub>2</sub> first formed absorbs  $CO_2$  forming CaCO<sub>3</sub>. This is the reason why lime crumbles on exposure to air.

Ca(OH)<sub>2</sub> is also known as slaked lime or hydrated lime. It is a dry white powder appreciably soluble in water. A saturated solution of Ca(OH)<sub>2</sub> is called *limewater*. A suspension of Ca(OH)<sub>2</sub> in water is known as *milk of lime*. This is used in making mortar and lime plaster for walls, ceilings and roofs because on long exposure it forms crystalline CaCO<sub>3</sub> which cements the binding materials. Ca(OH)<sub>2</sub> is used in many chemical industries mentioned in the case of lime.

Calcium carbonate,  $CaCO_3$ : It occurs in nature and is widely distributed as minerals known by various names, such as limestone, marble,

#### THE ALKALINE EARTH METALS

chalk, Iceland spar, coral etc. Precipitated chalk is obtained by passing  $CO_2$  gas to limewater or by adding  $Na_2CO_3$  to a solution of  $CaCl_2$ :

$$Ca(OH)_2 + CO_2 = CaCO_3 + H_2O$$
$$CaCl_2 + Na_2CO_3 = CaCO_3 + 2NaCl$$

There are two forms of crystals of calcium carbonate : (i) Calcite and (ii) Aragonite, Calcite crystals (rhombohedra) are formed when precipitation occurs at below 33°C, while aragonite (rhombic prisms) is formed at above 30°C.

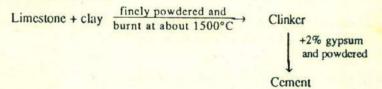
Calcite crystal is also known as "Iceland spar" and has the property of double refraction of light giving two images of the same thing. A pearl is made of CaCO<sub>3</sub> layers deposited upon a foreign particle, such as grain of sand, which has entered into the shell of an oyester.

 $CaCO_3$  is not soluble in water but it dissolves in water when  $CO_2$  is passed through the suspension forming calcium bicarbonate,  $Ca(HCO_3)_2$ , which is soluble in water. This solution on boiling deposits  $CaCO_3$ .

#### Cement

Cement or Portland cement is essentially powdered calcium aluminosilicate. When treated with water it sets to a hard mass resembling stone which naturally occurs in Portland, England, and hence the name Portland cement.

The raw materials for the manufacture of cement are limestone and clay. Cement is made by pulverising a mixture of limestone and clay in the proper proportions, and roasting the powder in a rotary kiln heated by gas or powdered coal to a temperature of about 1500°C. The sintered lumps obtained is called "Clinker". The clinker is mixed with about 2% gypsum, CaSO<sub>4</sub>.2H<sub>2</sub>O; and ground to a fine powder.



Setting of cement: The cement consists of the complex calcium aluminosilicate and it is believed that in contact with water hydrolysis occurs

forming  $Ca(OH)_2$  and  $Al(OH)_3$ . These react with calcium silicate present forming interlocking crystals of calcium aluminosilicate and impart strengths and hardness to the mass.

Concrete is made by mixing cement with broken pieces of bricks or aggregates or stone chips together with sand. Reinforced concrete contains steel bars or netting set in the concrete.

Calcium chloride,  $CaCl_2$ : It is obtained as a by-product of the Solvay process for the manufacture of Na<sub>2</sub>CO<sub>3</sub>. This can be obtained by dissolving oxide, hydroxide or carbonate of calcium with HCl. On crystallisation, CaCl<sub>2</sub>.6H<sub>2</sub>O is obtained. On dehydration it gives CaCl<sub>2</sub> containing a little CaO.

CaCl<sub>2</sub> is very soluble in water and with ice it forms a freezing mixture having a temperature of  $-55^{\circ}$ C. The anhydrous salt is used as a drying agent for gases and liquids.

Calcium sulphate,  $CaSO_4$ : This occurs in nature as anhydrous  $CaSO_4$ (anhydrite), and as hydrate,  $CaSO_4.2H_2O$  (gypsum). The crystalline form of  $CaSO_4.2H_2O$  is called *alabaster*. Calcium sulphate is obtained in the form of precipitate when  $Ca(NO_3)_2$  is treated with  $Na_2SO_4$  or dil  $H_2SO_4$ .

On heating gypsum, it loses water and forms (CaSO<sub>4</sub>)<sub>2</sub>.H<sub>2</sub>O:

 $2 \text{ CaSO}_4.4\text{H}_2\text{O} \xrightarrow{\text{heat}} 2\text{CaSO}_4.\text{H}_2\text{O} + 3 \text{H}_2\text{O}$ 

The hemihydrate,  $2CaSO_4$ . H<sub>2</sub>O, is known as "Plaster of Pairs." When ground to fine powder and mixed with water to form a paste, it sets to a hard mass forming small interlocking crystals of gypsum,  $CaSO_4.2H_2O$ . The anhydrous  $CaSO_4$  does not possess the property of setting with water. Plaster of Paris is used in making plaster casts, moulds and for building purposes.

**Calcium sulphide, CaS**: It is made by several processes, such as when lime is heated in  $H_2S$  gas or when CaSO<sub>4</sub> is reduced with C:

 $Ca(OH)_2 + H_2S \xrightarrow{heat} CaS + 2 H_2O$   $CaSO_4 + C \xrightarrow{heat} CaS + 2 H_2O$ 

It is a white powder and has a remarkable phosphorescence due to the presence of trace impurities, such as Bi, Mn, Cu etc. CaS is hydrolysed in  $H_2O$  to give Ca(HS)<sub>2</sub>:

 $CaS + 2H_2O = Ca(OH)_2 + Ca(HS)_2$ 

CaS and Ca(HS)<sub>2</sub> are used for removing hairs from skins and in tanning industries for removing hair from hides.

Calcium oxalate,  $CaC_2O_4$ : When ammonium oxalate solution is added to a neutral Ca-salt solution in the hot condition, a white precipitate is obtained which is  $CaC_2O_4$ . H<sub>2</sub>O, but insoluble in acetic acid and alkalis. The precipitation of  $CaC_2O_4$  is used in the detection and estimation of Ca both gravimetrically by ignition to CaO and volumetrically by dissolving the precipitate in dil H<sub>2</sub>SO<sub>4</sub> and titrating the liberated oxalic acid with KMnO<sub>4</sub> solution.

[For CaC<sub>2</sub> and CaCN<sub>2</sub> see Chapter 19 and for bleaching powder see Chapter 22]

**Compounds** of Strontium

Strontium oxide, SrO: This is obtained by a similar method as CaO, i.e. by heating of SrCO<sub>3</sub> or Sr(NO<sub>3</sub>)<sub>2</sub>:

 $SrCO_3 = SrO + CO_2$ 

SrSO<sub>4</sub> (celstine mineral) is converted to SrO by reducing SrSO<sub>4</sub> to SrS by C and treating with NaOH :

 $SrSO_4 + 2C = SrS + 2CO_2$  $SrS + 2NaOH = Na_2S + Sr(OH)_2$ 

 $Sr(OH)_2$  being less soluble is freed from  $Na_2S$  by water.  $Sr(OH)_2$  on strong heating gives SrO.

SrO is slaked, like lime, with  $H_2O$  forming  $Sr(OH)_2$  and has been used for the recovery of sugar from molasses by the process known as "Strontia method".

All other compounds of Sr are obtained by similar reactions as described in the case of Ca compounds.

#### **Compounds** of Barium

**Barium oxide**, **BaO** : This is produced by heating  $BaCO_3$  with finely divided carbon. The purpose of adding carbon is to reduce  $CO_2$  to CO and thus to shift the equilibrium  $BaCO_3 \rightleftharpoons BaO + CO_2$  to the right direction. The conversion of carbonate to BaO takes place at a much lower temperature than the decomposition temperature of  $BaCO_3$ . BaO is also made from  $Ba(NO_3)_2$  which easily decomposes when heated :

 $BaCO_3 + C = BaO + 2CO$ 2  $Ba(NO_3)_2 = 2 BaO + 2NO_2 + O_2$ 

BaO is a white powder and is known as *Baryta* It reacts with water to form  $Ba(OH)_2$ .  $Ba(OH)_2$ , is more soluble in water than  $Ca(OH)_2$  or  $Sr(OH)_2$  whereas  $Mg(OH)_2$  and  $Be(OH)_2$  are least soluble. The solution of  $Ba(OH)_2$  in water is known as *Baryta water*. It appears that the strength of the crystal forces decreases with increasing cation sizes.  $Be(OH)_2$  has the largest lattice energy and hence it is not easily soluble and so is the case with BeO. The lattice energies of the hydroxides and oxides of the alkaline earth metal decrease form Be to Ba.

BaO is used for the preparation of  $BaO_2$ . This is more easily formed than the preoxide of Ca or Sr.  $BaO_2$  is obtained on heating BaO in air or oxygen at about 500°C :

 $2BaO + O_2 \rightleftharpoons 2BaO_2$ 

On heating  $BaO_2$  to about 700°C, it is decomposed giving BaO and oxygen. BaO<sub>2</sub> has been used for the production of  $H_2O_2$  according to the reaction :

 $BaO_2 + H_2SO_4 = BaSO_4 + H_2O_2$ 

Barium sulphate,  $BaSO_4$ : It occurs in mineral "Barytes",  $BaSO_4$ . It is obtained by adding a soluble sulphate to a barium-salt solution :

 $Na_2SO_4 + BaCl_2 = BaSO_4 + 2 NaCl$ 

BaSO<sub>4</sub> is insoluble in water but slightly soluble in conc HCl and conc H<sub>2</sub>SO<sub>4</sub>. The larger hydration energy of large SO<sub>4</sub><sup>-2</sup> and Ba<sup>+2</sup> ion makes BaSO<sub>4</sub> insoluble. smaller sizes of Be<sup>+2</sup> and Mg<sup>+2</sup> impart lower hydration energies for BeSO<sub>4</sub> and MgSO<sub>4</sub> which are soluble in water.

 $BaSO_4$  is a starting material for all other barium compounds.  $BaSO_4$  is converted into  $BaCO_3$  by heating with  $Na_2CO_3$  either in the solid state or in solution :

$$BaSO_4 + Na_2CO_3 = BaCO_3 + Na_2SO_4$$

It is also converted into BaS by reduction with carbonate at high temperature :

$$BaSO_4 + 4C = BaS + 4CO$$

BaS or  $BaCO_3$  may then be dissolved in acids to produce the desired salts. The formation of insoluble  $BaSO_4$  is used for identification and determination of both barium and sulphate.

Barium sulphide, BaS : It is made as mentioned above. It is a white powder and is decomposed by water forming  $Ba(OH)_2$  and liberating  $H_2S$ .

It is used for removing hair form skins and hides. BaS is mixed with ZnSO<sub>4</sub> in aqueous solution to give a white precipitate consisting of a mixture of BaSO<sub>4</sub> and ZnS. This is isolated and dried in the powder form which is known as "Lithopone":

$$BaS + ZnSO_4 = BaSO_4 + ZnS$$

Lithopone is not darkened by H2S unlike white lead.

1

Barium chromate : This is obtained in the form of lemon-yellow insoluble precipitate when a soluble chromate is added to barium salt solution :

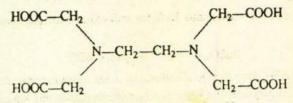
 $BaCl_2 + K_2CrO_4 = 2KCl + BaCrO_4$ 

Ca and Sr do not form insoluble chromates and hence the precipitate of  $BaCrO_4$  is used as a distinguishing test for Ba.

[N. B. The chemistry of radium which is almost similar to that of other alkaline earth metals, particularly to that of Ba has been described in chapter 27.]

## Complex Compounds of Alkaline Earth Metals

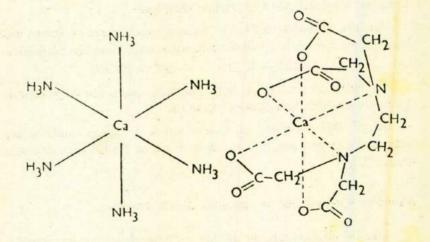
Like the alkali metals, the alkaline earth metals are not very versatile in forming complex compounds. The complex forming ability decreases with the increase in atomic number in this group because of the increase in the size of the ions. But when an ion is encircled by a cyclic structure, it gives rise to a complex of great stability. Thus,  $CaCl_2.6NH_3$  is a very unstable complex and  $NH_3$  is readily given off, but  $Ca^{+2}$  forms a stable complex with EDTA (ethylence diamine tetra-acetic acid), the anion of which completely envelops  $Ca^{+2}$  ion as shown in shown in Fig. 16—4.

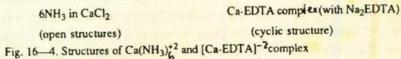


Ethylene diamine tetra-acetic acid

Mg<sup>+2</sup> forms quite stable complexes of the cyclic structure types as the naturally occuring "chlorophyll" in which Mg is surrounded by four nitrogen forming part of a large organic ring called "porphyrin" group.

Be complexes have been mentioned earlier. Other alkaline earth metals are not important complex-forming elements.





#### THE ALKALINE EARTH METALS

## QUESTIONS AND PROBLEMS

- 1. Write short notes on alkaline earth metals and their compounds.
- Describe the preparation and properties of the following and mention some of their uses :---

(a) Calcium cyanamide, (b) Lithopone.

- 3. How will you detect Ca and Ba in a solution ?
- 4. (a) what is carnallite ? How this can be used to obtain magnesia ?
  (b) Described briefly the electrometallurgy of magnesium using magnesia as the raw materials.
  - (c) Mention some of the properties and uses of magnesium.
- 5. Describe the preparation and properties of calcium carbide
- Discuss the anomalies in the chemistry of lithium and compare it with that of magnesium.
- 7. Write a note on the manufacture of Portland cement.
- 8. What is Portland cement? How does it differ from glass ? Describe briefly the manufacture of Portland cement from the raw-meterials available in Bangladesh laying special emphasis on the chemical reactions occurring in the rotary kiln.
- How will you justify the inclusion of alkaline earths in the same group of periodic chart ? How do they compare with Zn, Cd and Hg ?
- 10. Describe the preparation and properties of magnesium.
- 11. Describe the preparation and uses of anhydrous magnesium chloride.
- Show the distribution of electrons in the atoms of Be (4), Mg (12) and Ca (20).
   Explain the similarities in chemical properties of Be, Mg and Ca with reference to the arrangement of orbital electrons.
- 13. Write a short note on the gradation of properties in alkaline earth metals.
- 14. Discuss the anomalous position of Be with the alkaline earth metals. In what respects Be is different from other alkaline earth metals and why?
- 15. Describe briefly the electrometallurgy of Mg.
- 16. Explain the dissolution of magnesium salts in NH<sub>4</sub>Cl.
- 17. It is not possible to prepare anhydrous MgCl<sub>2</sub> by heating MgCl<sub>2</sub>.6H<sub>2</sub>O. Why ?
- 18. What are the essential reactions involved in the setting of cement ?
- 19. Compare the chemistry of lithium and magnesium.
- 20. Write short notes on : Alkaline earth metals and their compounds.

- Discuss the two methods of preparation of beryllium from beryl. Compare the properties of beryllium with those of aluminium.
- 22. Write short note on "lithopone".
- 23. Give a description of the preparation and uses of quicklime.
- 24. Write the reactions of Ca<sup>+2</sup> with the following : (a) HCO<sub>3</sub><sup>-</sup> (b) Soap anion CH<sub>3</sub>(CH<sub>2</sub>)<sub>16</sub>COO<sup>-</sup> (c) Na<sub>2</sub>Ze (Ze = Zeolite) (d) anion exchange resin (R-SO<sub>3</sub><sup>-</sup>).
- 25. What happens when CaC<sub>2</sub> and Mg react with atmospheric nitrogen when heated in air.
- 26. Write the chemical reaction for the preparation of magnesium from sea water. What are other elements which can be isolated from sea water.
- 27. What are the unique properties of CaSO<sub>4</sub>.2H<sub>2</sub>O, CaSO<sub>4</sub>.0.5H<sub>2</sub>O and Ca(HSO<sub>3</sub>)<sub>2</sub>?
- 28. Some solid CaO in a test tube picks up water vapour from air and completely changed to Ca(OH)<sub>2</sub>. The weight of the test tube with CaO was 10.860 g which increased to 11.149 g. What is the weight of the test tube ?

# CHAPTER 17 ZINC, CADMIUM AND MERCURY

(Elements of Group IIB)

The metals of group IIB bear the same relation to the alkaline earth metals as those of group IB do to the alkali metals. Each of the metals Zn, Cd and Hg has two electrons in the outermost level immediately after the completed d<sup>10</sup> level. The outer two valence electrons of these metals determine their chemistry.

The Electronic Structure : The electronic structures of Zn, Cd and Hg are given in Table 17.1.

At. No.	Elements	Electronic Configuration	Valence electrons
30	Zn	Ar core, 3d <sup>10</sup> 4s <sup>2</sup>	4s <sup>2</sup>
48	Cd	Kr core, $4d^{10} 5s^2$	5s <sup>2</sup>
80	Hg	Xe core, 4f145d106s2	6s <sup>2</sup>

Table 17.1. Electronic structures of Group IIB

Thus, it can be seen that there are two electrons  $(s^2)$  in each of the metals in the outermost orbitals.

## Comparative Chemistry of Zn, Cd and Hg

It is expected that the two s electrons beyond the  $d^{10}$  sub-level will be lost giving the oxidation state of +2 in each case which is generally observed. But in the case of Hg it forms a univalent ion, Hg<sub>2</sub><sup>+2</sup>, in some of its compounds although generally it is Hg<sup>+2</sup>. Univalent Cd and Zn are not formed. Moreover, Hg is less reactive than the other two and occurs in the "free state" in nature indicating the 6s<sup>2</sup> electrons to be not very active and thus resemble with its neighbour Au. The electron configuration of 5d<sup>10</sup>6s<sup>2</sup> in Hg is an stable arrangement. The 6s<sup>2</sup> electrons become almost inert. The formation of monoatomic Hg in vapour state, small degree of ionization of HgCl<sub>2</sub> and formation of mercurous salt of Hg<sub>2</sub>Cl<sub>2</sub> type indicate inertness of  $6s^2$  electrons. This is not so well-marked in the case of Zn and Cd. The physical properties of Zn, Cd and Hg are given in Table 17.2.

Properties	Zn	Cd	Hg
AL No.	30	48	80
AL wt. Outer electron orbitals	65.38 3d <sup>10</sup> 4s <sup>2</sup>	112.41 4d <sup>10</sup> 5s <sup>2</sup>	200.61 5d <sup>10</sup> 6s <sup>2</sup>
Atomic radius (Å)	1.33	1.49	1.50
Ionic radius (Å)	0.74	0.97	1.10
Ionization potential (ev)	9.39	8.99	10.43
Electronegativity	1.66	1.46	1.44
Density at 20°C (g/cm <sup>3</sup> )	7.14	8.6	13.55
Melting point (°C)	419	320	-39
Boiling point (°C)	907	767	357
Oxidation potential (v)	$Zn/Zn^{+2} + 0.76$	Cd/Cd+2 + 0.40	Hg/Hg2+2-0.79
			Hg/Hg <sup>+2</sup> -0.85
Oxidation states	+2	+2	+1, +2
Vaporization energy Kcal/mole at 25°C	31.2	27.0	14.5

## Table 17.2 Physical properties of Zn, Cd and Hg.

It is seen that the melting points, boiling points and heats of vaporization of Zn, Cd and Hg are lower than any group of elements (except IA). The atoms of Zn, Cd and Hg, because of larger sizes, have small interatomic attractions. Hence they have low melting and boiling points. Hg has very weak interatomic forces and melts below room temperature. It is expected that these metals should have high oxidation potentials. The metals Zn and Cd are, therefore, easily oxidized but Hg is less susceptible to oxidation. The properties of these metals show the effect of the higher ionization potentials and the small size of the respective ions.

2. They do not form any hydrides.

3. They are readily reduced to the metallic state from their ores and compounds. This is the reason that the metallic Zn and Hg are known from the earliest time.

 Like coinage metals, these metals also form a large number of complexes and volatile organometallic compounds.

Dissimilarities : There are some irregularities in the gradation of properties within this group. These are :--

1. Zn and Cd are similar to each other and are different from mercury. Hg has very low melting point.

2. As the atomic number increases, the oxides (MO) become less stable towards heat. The chlorides (MCl<sub>2</sub>) become less easily hydrolysed and the sulphides (MS) become more deeply coloured and less soluble in water.

ZnS is white and soluble in dil HCl. CdS is yellow-orange and soluble in conc HCl. HgS may be black and dissolves only in aqua regia.

3. HgO is the most basic and ZnO is amphoteric in the group Zn, Cd and Hg. This is in line with the increase in ionic radius from Zn to Hg.

4.  $ZnCl_2$  is hygroscopic and dissolves readily to form  $Zn^{+2}$ .  $CdCl_2$  gives ions of the type CdCl<sup>+</sup>, CdCl<sub>3</sub><sup>-</sup> and CdCl<sub>4</sub><sup>-2</sup>. HgCl<sub>2</sub> is practically non-ionised in aqueous solution. HgBr<sub>2</sub> and Hgl<sub>2</sub> are almost insoluble in water.

5.  $Zn(OH)_2$ ,  $Cd(OH)_2$  and  $Hg(OH)_2$  are unstable, particularly  $Hg(OH)_2$ , which is not formed. The structure of the positive ions having non-inert gas structure are less stable.

6. Zn and Cd readily dissolve in acids giving hydrogen. Hg does not liberate hydrogen from acids. Hg, in fact, is a "noble metal." The electrophilic tendency of Zn due to the still less shielded 3d electrons and its ionic size makes it similar in properties to Be<sup>+2</sup> and Al<sup>+3</sup>.

**Occurrence**: Zn and Cd occur together in minerals, such as ZnS and  $ZnCO_3$ . Hg is found in the free state or as sulphide ore, HgS.

## The Comparison of Group IIA and IIB Metals

Although Zn, Cd and Hg have been placed in group II along with the alkaline earth metals and have some well-marked similarities, as in the formation of dipositive ions, there are many points of contrast. They are widely separated in the Periodic Table by the transition elements. These arise mainly because the electron configurations of IIA and IIB do not have the same penultimate orbitals. Thus the alkaline earth elements have s<sup>2</sup> electrons after an inert gas configuration whereas Zn, Cd, Hg have s<sup>2</sup> electrons after the completion of the transition series of d<sup>10</sup> electrons.

1. Group IIA metals are light and have high atomic volume and atomic radii. Group IIB are heavier and have smaller size. The two s electrons in the two sub-groups in the outermost orbitals are not similar in arrangement.

2. Group IIA metals have high melting points whereas group IIB metals have low melting points. Hg is liquid at ordinary temperature (melting point  $-39^{\circ}$ C).

3. Group IIA metals are reactive because the two s electrons occur just after the  $s^2p^6$  orbitals of an inert gas electron arrangement. Group IIB metals are quite stable. The former are easily attacked by atmospheric action but IIB are not readily attacked.

4. Oxides of group IIA cannot be easily reduced to metals whereas group IIB metals can be easily reduced to the respective metals with carbon or by simple heating as in the case of HgO. The ionic character of group IIA compounds is more pronounced than that of the IIB compounds.

5. Group IIA generally forms colourless compounds, IIB forms quite a large number of coloured compounds, particularly Hg, because it is easy to excite electrons of the d orbitals by polarisation as in the case of HgI<sub>2</sub>.

6. Group IIA sulphates are insoluble in water whereas group IIB sulphates are soluble.

7. Group IIB metals form complex compounds with ammonia, IIA does not.

## Metallurgy of Zn, Cd and Hg

Extraction of Zinc : Zinc is extracted from its ores by (i) carbon reduction process or (ii) electrolytic process.

Sources :

Zinc blende—ZnS Żincite— ZnO Calamine— ZnCO<sub>3</sub>

1. Carbon reduction process: The following metallurgical steps are involved in the extraction of Zn by carbon reduction process :---

(a) The ground ore is concentrated by froth floatation process,

(b) The concentrated ore is roasted to convert it into oxide :

 $2ZnS + 3O_2 = 2ZnO + 2SO_2$ 

Some ZnSO4 formed is also decomposed to ZnO :

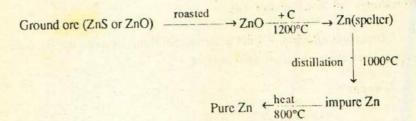
 $2ZnSO_4 = 2ZnO + 2SO_2 + O_2$ 

(c) The oxide is heated with carbon in retorts. ZnO is reduced to Zn and is distilled :

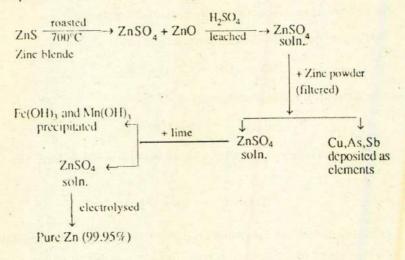
$$ZnO + C = Zn + CO$$

Zn obtained is impure and contains Cd. The reduction of ZnO is carried out in various types of furnaces, such as retort furnace, reverberatory furnace and vertical furnace which have different designs to collect the molten Zn in the form of condensate.

Purification of impure Zn : Zn obtained by the carbon reduction process is impure and is called "spelter". This is distilled at about 1000°C when only Zn and Cd are distilled over. Zn is made free from Cd by heating at about 800°C at which temperature only Cd is distilled over :



2. Electrolytic process: In this process the ore is roasted in a special furnace under controlled conditions to convert the sulphide to sulphate. The roasted ore is leached with dilute  $H_2SO_4$  to dissolve ZnSO<sub>4</sub> and sulphates of other metals. The purified solution is electrolysed with aluminium cathode. Pure Zn deposits on the cathode and is scrapped off :



Extraction of Mercury :

Sources : Cinnabar - HgS

*Extraction*: The metallic mercury is produced by roasting cinnabar. Sulphur is removed as sulphurdioxide and mercury distils from the furnace and is condensed to the liquid :

$$HgS + O_2 = Hg + SO_2$$

4()2

#### ZINC, CADMIUM AND MERCURY

The roasting of HgS in air gives some amount of HgO, but HgO is thermally unstable and decomposes readily at high temperature. The roasting of HgS is done in different types of furnaces, such as reverberatory furnace, muffle furnace or shaft furnace with arrangement of collecting distilled metallic mercury.

Metallic mercury is purified by filtering through chamois leather, washing it with nitric acid or by distillation in presence of oxygen.

#### Uses of Zn, Cd and, Hg

Zn : Zn is used in the manufacture of dry cells and in the production of alloys, such as brass and bronze (see copper). Large quantity of Zn is used to protect iron and other metals from corrosion by air and water. The protective action of Zn is based upon the fact that a film of basic zinc carbonate is formed on the surface.

Zinc coating on iron is applied by various methods and the product is known as "galvanized iron". Galvanizing is done by various methods.

(a) Hot galvanizing : Iron or steel is first thoroughly cleaned by washing with caustic soda and by "pickling" in dilute  $H_2SO_4$ . The cleaned iron is then dipped into molten zinc bath. The hot galvanized iron piece forms an alloy of iron and zinc on the surface with a layer of pure zinc outside.

(b) Electro-galvanizing : This is also known as cold galvanizing. This involves the continuous passage of iron strips of wires through a plating bath. Zn of high purity is deposited on the surface by this process.

(c) Sherardizing : In this process a layer of Zn is applied to small iron objects by placing them in a revolving drum with zinc dust, and heating to a high temperature to form zinc-iron alloy on the surface.

(d) Metallising process : In this process the iron object is coated by spraying atomised zinc against the iron with great force. The layer of Zn adheres to the iron surface.

Cd : Cadmium metal is used as control rods for neutron captures in atomic reactors. It is used in Weston Standard Cell. Large number of alloys of cadmium are made for special use.

Hg: Mercury is used as an excellent thermometric and barometric substance. All metals (except Fe and Pt) dissolve in mercury or form *amalgams* which are used for various purposes, e. g., as reducing agent (Na—Hg), dentistry (Ag—Hg) etc. Mercury vapour lamps and fluorescent lamps are used for lighting highways because mercury in vapour condition is a good conductor of electricity and in doing so emits brilliant light.

## Some Important Compounds of Zn, Cd and Hg

#### Compounds of Zinc

Zinc oxide, ZnO: This is obtained by burning zinc vapour in air. It is also prepared by precipitating basic zinc carbonate from zinc sulphate and then heating the precipitate to form ZnO.

It is a white powder which becomes yellow on heating. The white colour reappears on cooling. ZnO dissolves in acids producing zine salt and in alkalis it gives zincates because of its amphoteric character:

$$ZnO + 2NaOH = Na_2ZnO_2 + H_2O$$

The white ZnO, commercially known as "zine white", is used as pigment and also in the preparation of "*Rinman's Green*" which is also a pigment obtained by heating ZnO with a solution of  $Co(NO_3)_2$  and has the composition  $CoZnO_2$  (cobalt zincate). This is also formed during the blow-pipe test for zinc.

Zinc hydroxide,  $Zn(OH)_2$ : It is obtained as a white flocculent prepitate on adding alkali to a solution of zinc salt. The precipitate is insoluble in water but readily dissolves in excess of alkali forming zincate in solution :

$$Zn + 2NaOH \rightarrow Na_2ZnO_2 + H_2O$$
$$Zn(OH)_2 \rightleftharpoons Zn^{+2} + 2OH^{-1}$$

$$Zn(OH)_2 + 2OH^- \rightleftharpoons Zn(OH)_4^{-2}$$

In is dissolved in excess of ammonia to give a complex hydroxide :

 $Zn(OH)_2 + 4NH_4OH = Zn (NH_3)_4(OH)_2 \rightleftharpoons [Zn(NH_3)_4]^{+2} + 2OH^{-1}$ 

Zinc carbonate, ZnCO3: It is formed when :

(1) Zn or ZnO dissolves in water in presence of CO<sub>2</sub>:

 $Zn + H_2O + CO_2 = ZnCO_3 + H_2$  $ZnO + H_2O + CO_2 = ZnCO_3 + H_2O$ 

### ZINC, CADMIUM AND MERCURY

(2) Basic zinc carbonate is precipitate by adding sodium carbonate to a solution of zinc salt but on boiling it is converted to ZnO :

$$ZnCl_2 + Na_2CO_3 = ZnCO_3$$
.  $Zn(OH)_2$   
+  $Na_3CO_3$   
boiled  
ZnO

ZnCO3 decomposes at about 160°C :

$$ZnCO_3 = ZnO + CO_2$$

Zine sulphate,  $ZnSO_4.7H_2O$ : It is known as white vitriol and is very soluble in water. It is obtained by dissolving Zn, ZnO or ZnCO<sub>3</sub> in dilute  $H_2SO_4$ , evaporating the solution and crystallising to give crystals of ZnSO<sub>4</sub>.7H<sub>2</sub>O.

On heating  $ZnSO_4.7H_2O$  at about 300°C it is converted to anhydrous  $ZnSO_4$ . At about 750°C it is decomposed to ZnO and  $SO_3$ :

$$ZnSO_4 = ZnO + SO_3$$

It is used for making a white paint known as "lithopone".

Zinc chloride,  $ZnCl_2$ : Anhydrous  $ZnCl_2$  is formed by passing  $Cl_2$  gas over Zn or by distilling Zn with HgCl<sub>2</sub> because  $ZnCl_2$  sublimes at a lower temperature than HgCl<sub>2</sub>:

$$Zn + Cl_2 = ZnCl_2$$
$$Zn + HgCl_2 = ZnCl_2 + Hg$$

It can be made from ZnO or ZnCO<sub>3</sub> by the action of conc HCI, evaporating the solution to dryness and fusing the residue to remove moisture. The white product melts at 262°C and is cast into sticks. Dilute HCl gives Zn(OH)Cl and  $Zn_2OCl_2$ .

 $ZnCl_2$  is very deliquescent and extremely soluble in water, alcohol, ether, acetone etc. Concentrated solution of  $ZnCl_2$  dissolves cellulose which can be moulded like plastic.  $ZnCl_2$  solution is used as wood preservative.  $Zn_2OCl_2$  with water sets to a hard mass. These zinc compounds are very toxic and should be handled with care.

Zinc sulphide, ZnS: It occurs in nature as zinc blende, ZnS. When H<sub>2</sub>S is passed into a Zn-salt solution in presence of NH<sub>4</sub>OH and NH<sub>4</sub>Cl, the white precipitate of ZnS is obtained. This is soluble in HCl but insoluble in acetic acid. ZnS can also be precipitated from ZnSO<sub>4</sub> solutions containing sodium acetate by passing H<sub>2</sub>S:

$$ZnSO_4 + H_2S + 2NH_4OH = ZnS + (NH_4)_2SO_4 + 2H_2O$$

ZnS is used as a white pigment. ZnS containing traces of impurities such as Mn, Ca, Bi, Pb etc., is phosphorescent and can be used for luminous paints.

Zinc ethyl,  $Zn(C_2H_5)_2$ : This is made by heating Zn metal with ethyl iodide. This is an inflammable volatile liquid :

 $Zn + 2C_2H_5I = Zn(C_2H_5)_2 + I_2$ 

This is used for making zinc amide,  $Zn(NH_2)_2$  and  $ZnH_2$  which cannot be made directly :

$$Zn(C_2H_5)_2 + 2NH_3 = Zn(NH_2)_2 + 2C_2H_6$$

$$Zn(C_2H_5)_2 + LiAlH_4 = ZnH_2 + LiAIH_2(C_2H_5)_2$$

Zn(NH<sub>2</sub>)<sub>2</sub> on heating to redness gives Zn<sub>3</sub>N<sub>2</sub>:

$$3Zn(NH_2)_2 = Zn_3N_2 + 4NH_3$$

#### Compounds of Cadmium

Cadmium is isolated during the purification of zinc. Cadmium is more volatile than zinc and is distilled off.

The compounds of cadmium have similar properties as those of zinc. CdO and Cd(OH)<sub>2</sub> do not show amphoteric character as ZnO and Zn(OH)<sub>2</sub>. Cd(OH)<sub>2</sub> is not soluble in NaOH.

Cadmium sulphide, CdS : It is formed when  $H_2S$  is passed through a solution of Cd-salt in neutral, alkaline or feebly acidic medium. It is generally yellow-orange in colour unlike ZnS which is white. CdS is not precipitated by  $H_2S$  if acid concentration is high. CdS is soluble in KI solution forming a complex  $K_2CdI_4$ .

Cadmium sulphate,  $CdSO_4$ .  $8H_2O$ : When CdO is dissolved in dilute  $H_2SO_4$  it forms CdSO<sub>4</sub> in solution which on evaporation gives CdSO<sub>4</sub>.8H<sub>2</sub>O. CdSO<sub>4</sub> is used in "Weston Standard Cell" which has Cd—Hg and Hg electrodes

containing  $CdSO_4$  and mercurous sulphate. The E. M. F. is 1.019 volts at 20°C. The E. M. F. remains constant because the solubility of  $CdSO_4$  does not vary with temperature.

**Cadmium** chloride,  $CdCl_2$ : It is not deliquescent nor hydrolysed with water like  $ZnCl_2$ . The crystals lose water of crystallisation if any.

*Cadmium cyanide*,  $Cd(CN)_2$ : It is formed when KCN is added to a solution of Cd-salts. The precipitate dissolves in excess KCN forming a complex  $K_2Cd(CN)_4$  which gives CdS on passing  $H_2S$ . Copper is not precipitated as CuS from  $K_2Cu(CN)_4$  solution and this fact is used for the separation of Cu from Cd.

#### **Compounds** of Mercury

Mercury forms two types of compounds containing mercurous, Hg<sup>+</sup> and mercuric, Hg<sup>+2</sup>. Some of the important compounds of both are described here.

*Compounds of univalent mercury*: The mercurous ion is a peculiar ion having Hg—Hg bond. The univalent mercury has been proved to be a dimer by various methods. Thus, the determination of molecular weight by vapour density or cryoscopic methods, X-ray studies of mercurous chloride and spectral studies show the presence of Hg<sub>2</sub><sup>+2</sup> rather than Hg<sup>+</sup>. The compounds of Hg<sub>2</sub><sup>+2</sup> are diamagnetic and hence cannot contain the monomer Hg<sup>+2</sup> ion. The case with which metallic Hg is liberated from mercurous compounds also points to the formation of Hg : Hg<sup>+2</sup> ion. One valence electron of each Hg in mercurous compounds forms an electron-pair bond with the second Hg atom. Hg<sub>2</sub>Cl<sub>2</sub> is thus :

CI: Hg: Hg: CI:

Metallic Hg is easily released from Hg<sup>+1</sup>, i. e. Hg<sub>2</sub><sup>+2</sup> compounds. Thus,

 $Hg_2S = HgS + Hg (hcat)$  $Hg_2Cl_2 + H_2O = HgCl_2 + Hg (boiled)$  $Hg_3O = HgO + Hg (hcat)$ 

The study of the equilibrium between liquid Hg,  $Hg^{+2}$  ion and  $Hg_2^{+2}$  ion supports the formulation of  $Hg_2^{+2}$  ion for the mercurous mercury. Thus for

Hg + Hg<sup>+2</sup>  $\longrightarrow$  Hg<sub>2</sub><sup>+2</sup>, K = [Hg<sub>2</sub><sup>+2</sup>] / [Hg<sup>+2</sup>] has been found to be valid since the value of K is constant. The other possibility :

$$Hg + Hg^{+2} \rightleftharpoons 2Hg^{+2}$$

gives the constant,  $K' = [Hg^+]^2/[Hg^{+2}]$  which is not valid since K' does not give constant value indicating absence of Hg<sup>+</sup> ion.

Mercurous ions do not normally form any complex.  $Hg_2Cl_2$  is not soluble in ammonia (compare from  $Ag^*$ ).

Mercurous chloride (calomel),  $Hg_2Cl_2$ : This is commercially made by heating a mixture of HgSO<sub>4</sub>, Hg and NaCl :

 $HgSO_4 + Hg + 2NaCl = Hg_2Cl_2 + Na_2SO_4$ 

Also by the reaction :

 $2HgCl_2 + SnCl_2 = Hg_2Cl_2 + SnCl_4$ 

 $Hg_2Cl_2$  is volatile and sublimes off in the form of white powder from the reaction mixture. It is insoluble in water and in dilute HCl which precipitates  $Hg_2^{+2}$  as  $Hg_2Cl_2$  in group I of chemical analysis.

 $Hg_2Cl_2$  decomposes to  $HgCl_2$  and Hg on exposure to light and it is stored in brown bottles :

 $Hg_2Cl_2 = HgCl_2 + Hg$ 

Hg2Cl2 with SnCl2 is reduced to Hg :

 $Hg_2Cl_2 + SnCl_2 = 2Hg + SnCl_4$ 

 $Hg_2Cl_2$  in generally known as *Calomel* and is used as medicine and in calomel electrode.

Mercurous nitrate,  $Hg_2(NO_3)_2$ : When mercury is dissolved in dilute HNO<sub>3</sub>, the product is  $Hg_2(NO_3)_2$  in presence of excess of Hg. It is the only readily soluble salt of mercurous Hg. The compound is hydrolysed in aqueous solution forming  $Hg_2(OH)NO_3$ :

 $2Hg + 2HNO_3 = Hg_2(NO_3)_2 + H_2$  $Hg_2(NO_3)_2 + H_2O \rightleftharpoons Hg_2(OH) NO_3 + HNO_3$ 

 $Hg_2(NO_3)_2$  is readily oxidized to  $Hg(NO_3)_2$ .

*Mercurous oxide*,  $Hg_2O$ : When NaOH solution is added to a solution of  $Hg_2(NO_3)_2$ , a dark brown powder is precipitated which is  $Hg_2O$ . This is decomposed in light to give HgO + Hg.

Mercurous sulphide,  $Hg_2S$ : When  $H_2S$  is passed into a solution of  $Hg_2(NO_3)_2$ , a precipitate of  $Hg_2S$  is formed which instantaneously changes into HgS:

$$Hg_{2}(NO_{3})_{2} + H_{2}S = Hg_{2}S + 2HNO_{3}$$

$$\downarrow$$

$$HgS + Hg$$

Mercurous iodide,  $Hg_2I_2$ : It is obtained by means of intimately mixing HgI<sub>2</sub> with I<sub>2</sub> forming a green powder and is changed to Hgl<sub>2</sub> by simple heating.

*Mercurous sulphate*,  $Hg_2SO_4$ : On heating Hg with conc  $H_2SO_4$  both  $Hg_2SO_4$  and  $HgSO_4$  are formed. When  $H_2SO_4$  is added to  $Hg_2(NO_3)_2$ , white precipitate of  $Hg_2SO_4$  is obtained. This is hydrolysed in hot water :

$$2Hg_2SO_4 + H_2O = (Hg_2)_2OSO_4 + H_2SO_4.$$

$$\downarrow$$

$$Hg_2OSO_4 + 2Hg$$

**Compounds of divalent mercury**  $(Hg^{+2})$ : The mercuric ion forms mostly covalent compounds. The strong oxyacids, such as  $H_2SO_4$ ,  $HNO_3$  and  $HCIO_4$ , form ionic compounds with mercury which dissociate in aqueous solution. The bonds between Hg and S, C, Cl, Br or I etc. are covalent. The energies involved in the covalent bond formation with Hg are small but the bonds are stable towards air, water, acids and alkalis indicating strong covalent bond.

*Mercuric oxide,* HgO: When a strong alkali is added to a solution of Hg salts, HgO is precipitated. In the cold, the precipitate of HgO is yellow but from hot solution it is red. This difference is due to the fine state of sub-division of HgO. Both the varieties of HgO have the same crystal structures.

The formation of  $Hg(OH)_2$  does not take place since it is unstable and is decomposed to HgO and  $H_2O$ . The red HgO is also made by adding hot solutions of  $HgCl_2$  and  $K_2CO_3$ :

$$HgCl_2 + K_2CO_3 = HgO + 2KCI + CO_2$$

*Mercuric chloride*,  $HgCl_2$ : It is obtained by heating Hg in an excess of chlorine or by dissolving HgO in HCl or in aqua regia. Commercially it is made from HgSO<sub>4</sub> and NaCl by heating :

$$2NaCl + HgSO_4 = Na_2SO_4 + HgCl_2$$

HgCl<sub>2</sub> is known as *corrosive sublimate* because of its corrosive properties and is a strong poison. It is soluble in many organic solvents and moderately soluble in water but only slightly ionized HgCl<sub>2</sub> has the formula,

The structure of  $HgCl_2$  uses sp hybrid orbitals of Hg as in the case of Be compounds and is a linear molecule :

 $HgCl_2$  dissolves in solution containing chloride ion to form stable complexes of the type  $HgCl_4^{-2}$ :

$$HgCl_2 + 2Cl^- \Longrightarrow HgCl_4^{-2}$$

Mercuric chloride is ammonolysed to give ammonobasic mercuric chloride :

$$CI - Hg - CI + 2NH_3 \rightarrow CI - Hg - NH_2 + NH_4^+ + CI^-$$

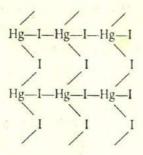
With SnCl<sub>2</sub>, Hg<sub>2</sub>Cl<sub>2</sub> is precipitated :

$$2HgCl_2 + SnCl_2 = Hg_2Cl_2 + SnCl_4$$

*Mercuric iodide*,  $HgI_2$ : When potassium iodide is added to a solution of HgCl<sub>2</sub>, a red precipitate of HgI<sub>2</sub> is formed. This is soluble in excess of KI and also in excess of HgCl<sub>2</sub> forming complexes.

HgI<sub>2</sub> like other mercuric halides is linear in the solid state and is linked together in layer structure. HgI<sub>2</sub> has simple layer structure :

#### ZINC, CADMIUM AND MERCURY



The formation of the complexes of HgI2 is given by the equation :

## $HgI_2 + 2KI = K_2HgI_4$

*Mercuric sulphide*, HgS: When  $H_2S$  is passed in a solution of mercuric salts, HgS is precipitated out. The precipitate is first white, then yellow, then red and finally black. It is insoluble even in cone HCl. When the black HgS is heated, red HgS is formed and this is used as a pigment under the name of vermilion.

HgS also occurs in nature as cinnabar. HgS is dissolved by aqua regia, KClO<sub>3</sub> and alkaline solution of  $Na_2S$ :

 $HgS + Cl_2 = HgCl_2 + S$  $HgS + Na_2S = Na_2HgS_2$ 

When heated, HgS is decomposed to mercury and sulphur or SO2

*Mercuric sulphate*,  $HgSO_4$ :  $HgSO_4$  is obtained by heating Hg with conc  $H_2SO_4$ :

 $Hg + 2H_2SO_4 = HgSO_4 + 2H_2O + SO_2$ 

HgSO<sub>4</sub> is a white powder and on heating it is decomposed to Hg<sub>2</sub>SO<sub>4</sub>.

*Mercuric nitrate*,  $Hg(NO_3)_2$ : This is obtained by heating Hg with excess of conc HNO<sub>3</sub>. It is a deliquescent substance and hydrolysed in water :

 $Hg + 4HNO_3 = Hg(NO_3)_2 + 2NO_2 + 2H_2O$ 

 $3Hg(NO_3)_2 + 2H_2O = Hg_3O_2(NO_3)_2 + 4HNO_3$ 

*Mercuric fulminate*,  $Hg(ONC)_2$ : It is formed by the action of HNO<sub>3</sub> on Hg in presence of alcohol. It is a highly explosive compound and is used as detonators. *Mercury fulminate* may be written as,

 $Hg\left(\overset{\circ\circ}{*} \mathop{\overset{\circ\circ}{\scriptstyle 0}}_{\circ\circ} \overset{\circ}{*} \operatorname{N} \overset{\circ}{*} \overset{\circ}{*} \operatorname{C} \overset{*}{*}\right)_{2}$ 

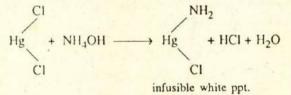
Mercuric Thiocyanate,  $Hg(SCN)_2$ : It is obtained by mixing mercuric chloride solution with  $NH_4CNS$ . It is a white precipitate and when dried and ignited, it evolves a voluminous serpent-like ash known as *Pharaoh's* Serpent.

$$HgCl_2 + 2NH_4SCN = Hg(SCN)_2 + 2NH_4Cl$$

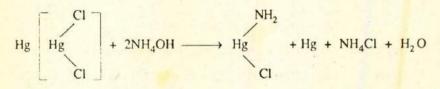
Hg(SCN)<sub>2</sub> is very slightly dissociated and mercuric ion in solution may be titrated with a solution of KSCN using ferric salt as an indicator.

#### Ammonobasic Compounds of Mercury

When  $NH_4OH$  is added to a solution of  $HgCl_2$ , a white precipitate is obtained, which is not  $Hg(OH)_2$  or HgO, but contains  $N_2$  and  $Cl_2$ :

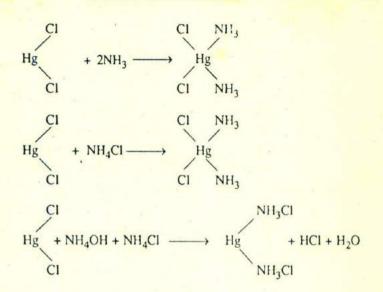


 $Hg_2Cl_2$  gives grey precipitate due to the liberation of Hg along with  $Hg(NH_2)Cl$ :

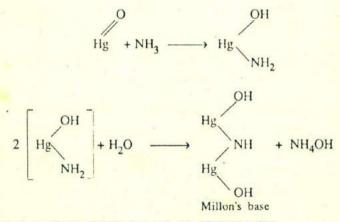


The above two reactions are used to distinguish between Hg<sup>+2</sup> and Hg<sub>2</sub><sup>+2</sup>. When NH<sub>3</sub> gas is passed over HgCl<sub>2</sub>, the product is a fusible white precipitate, also obtained in conc NH<sub>4</sub>OH and NH<sub>4</sub>Cl :

#### ZINC, CADMIUM AND MERCURY

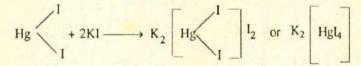


When precipitated HgO is suspended in NH<sub>4</sub>OH solution, a pale yellow powder is formed which is called "Millon's base" 2HgO.NH<sub>3</sub>. This is obtained by both ammonolysis and hydrolysis processes :

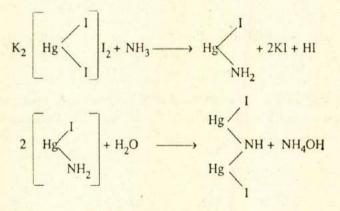


The hydrated form of Millon's base is Hg<sub>2</sub>(OH)<sub>2</sub>NH<sub>2</sub>OH.

**Nessler's Reagent**: When KI is added to a solution of  $HgCl_2$ , a red precipitate of  $HgI_2$  is first formed which dissolves on adding excess KI forming a colourless solution containing  $Hg^{+2}$  ion in the complex form  $K_2HgI_4$ .



KOH solution is added to this colourless complex solution of  $K_2[HgI_4]$  which is the Nessler's Reagent. This reagent provides a sensitive test for NH<sub>3</sub>. When NH<sub>3</sub> gas is passed through the solution or even when an ammonium salt is added to the reagent the liberated NH<sub>3</sub> gives brown precipitate or colouration which is the iodide of Millon's base :



The hydrated form is  $Hg_2I_2 NH_2OH$ . The reactions for Nessler's reagent is  $2K_2HgI_4 + NH_3 + KOH \longrightarrow NH_2Hg_2I_3 + 5K1 + H_2O$ .

Complex compounds of Zn, Cd and Hg : Like the coinage metals (IB), the metals of zinc group (IIB) also form a large number of complex compounds. Some complexes have already been mentioned before. The most common complexes are formed by the halides, cyanide and ammonia groups. Most of the complexes possess the tetrahedral structures involving sp<sup>3</sup> bonds as in Zn(NH<sub>3</sub>)<sub>4</sub>Cl<sub>2</sub>, K<sub>2</sub>Zn(CN)<sub>4</sub>, K<sub>2</sub>HgI<sub>4</sub> etc. Zn and Cd also form 6 coordinated complexes as in Cd(NH<sub>3</sub>)<sub>6</sub>Cl<sub>2</sub> which are considered as outer orbital complexes.

Amalgams : Amalgams are solutions of other metals in mercury. In some cases, such as with Na and K, distinct chemical compounds (Hg<sub>2</sub>Na and Hg<sub>2</sub>K) are formed with Hg. Iron has the least solubility in mercury, other metals

such as lead, zinc, silver etc. are highly soluble giving amalgams of invariant composition.

#### QUESTION AND PROBLEMS

- 1. Write a short note on Nessler's Reagent.
- 2. Give an account of occurrence, extraction and purification of mercury. Describe the reactions which occur when an aqueous solution of mercuric chloride is treated with an excess of (a) an aqueous solution of potassium iodide, (b) an aqueous solution of stannous chloride, (c) an aqueous solution of sodium hydroxide and (d) copper.
- 3. Write a brief note on the action of ammonia on salts of mercury and silver.
- 4. Write short notes on the following :-(a) Calomel, (b) Lithopone, (c) Corrosive sublimate and (d) Zinc white.
- Discuss the comparative chemistry of group IIA and group IIB elements with particular reference to the properties based on electronic configurations.
- 6. Discuss the principles involved in the extraction of zinc from zinc blende.
- 7. How can you extract pure zinc from zinc sulphide by the electrolytic process?
- 8. How will you separate and identify Cd and Cu in a mixture of their solution?
- 9. Write a note on the ammonolytic compounds of mercury.
- 10. What are the advantages of galvanizing iron sheets and pipes? Describe briefly the process of galvanizing iron materials by various techniques.
- 11. Write a short note on the Alkaline Earth metals and their compounds.
- 12. Show with examples that aluminium and zinc are amphoteric in nature.
- 13. Give brief description of the preparation and uses of :--(a) Calomel, (b) Lithopone, (c) Nessler's Reagent.

## CHAPTER 18

# BORON AND ALUMINIUM

(Elements of Group III)

The elements of group III are divided into two sub-groups. These are :

Group IIIA	Group IIIB
B — Boron	
Al — Aluminium	
Ga — Gallium	Sc — Scandium
In — Indium	Y — Yttrium
TI — Thalium	La Lanthanum*
In — Indium	Y — Yttrium

Boron and aluminium are the representative elements of group III of the Priodic Table. Scandium, yttrium, lanthanum and all the rare earth elements may be placed in the sub-group IIIB. Gallium, indium, thalium together with the representative elements boron and aluminium are being placed in the sub-group IIIA. The placements of the elements into A and B sub-groups in this group III and onward is a matter of convenience and sometimes the order is reversed. But boron and aluminium have more common characteristics with Ga, In and Tl and hence all these five may be considered to be the elements of group IIIA. The elements of the sub-group IIIA have 3 electrons  $s^2p^1$  in the outermost energy levels beyond the core of inert gas configurations, whereas those of the sub-group IIIB have three electrons involving d and f electrons and in most cases the three electrons are beyond a set of 18 electron types. Again, the rare carth

<sup>\*</sup> La and all the other rare earth elements from Ce(58) to Lu (71) may be considered to have similar chemistry and are classified under Rare Earth elements or Lanthanides.

elements together with Sc and Y constitute a group which is rather unique and the chemistry of these elements are discussed separately.

In the elements of group IIIA we encounter the situation where the nonmetallic character tends to show itself as in the case of the starting element boron, although the metallic character increases as we go down the group with increasing atomic number.

## The Electronic Structure

The electronic configurations of the group IIIA elements are given in Table 18.1.

AL. No.	Elements	Electronic configuration	Valence electrons
5	В	He crore, 2s <sup>2</sup> 2p <sup>1</sup>	$2s^2 2p^1$
13	Al	Ne core, $3s^2 3p^1$	3s <sup>2</sup> 3p <sup>1</sup>
31	Ga	Ar core, 3d <sup>10</sup> 4s <sup>2</sup> 4p <sup>1</sup>	$4s^2 4p^1$
31 49 81	In	Kr core, 4d <sup>10</sup> 5s <sup>2</sup> 5p <sup>1</sup>	5s <sup>2</sup> 5p <sup>1</sup>
81	TI	Xe core, 4f <sup>14</sup> 5d <sup>10</sup> 6s <sup>2</sup> 6p <sup>1</sup>	6s <sup>2</sup> 6p <sup>1</sup>

Table 18.1. Electronic configurations of group IIIA elements.

Thus, from the Table 18.1 we see that the elements of this group have three electrons in the outer orbitals : two are s electrons and one is p electron. The electronic configurations of B and Al may be separately shown as,

 $B(5) - 1s^2 2s^2 2p^1$ 

Al(13)-1s<sup>2</sup>2s<sup>2</sup>2p<sup>6</sup>3s<sup>2</sup>3p<sup>1</sup>

The third electron in p is loosely bond not only because it is unpaired but also because it is at higher energy level than s electrons.

Physical properties : Some of the physical properties of group IIIA elements are given in Table 18.2.

It is the unpaired **p** electron in the outermost orbital which is easily lost and hence the ionization potentials for the elements in this group are slightly less than those for the corresponding elements of group II containing paired electrons in their outer orbitals.

-27

The first element, boron, in this group is distinctly a non-metal and its properties show diagonal relationship with silicon in the next group IV. Boron does not conduct electricity. But aluminium is a true metal with good electrical conductivity and other metallic properties. Some of the points of the comparative chemistry of boron and aluminium are enumerated hereafter.

Properties	В	ΛI	Ga	In	П
At. No.	5	13	31	49	81
At. wt.	10.82	26.97	70.10	114.80	204.60
Atomic radius (Å)	0.88	1.43	1.22	1.62	1.71
Ionic radius M <sup>+3</sup> (Å)	0.20	0.50	0.62	0.81	0.95
Ionization potential	8.03	6.00	6.00	5.80	6.10
M <sup>+</sup> (ev)					
Outer electron configuration	2s <sup>2</sup> 2p <sup>1</sup>	3s <sup>2</sup> 3p <sup>1</sup>	4s <sup>2</sup> 4p <sup>1</sup>	5s <sup>2</sup> 5p <sup>1</sup>	65 <sup>2</sup> 6p <sup>1</sup>
Density (g/cm <sup>3</sup> )	~ 2.30	2.70	5.90	7.40	11.80
Melting point (°C)	2300	658	29	155	303
Boiling Point (°C) Oxidation potential (v)	- 2550	1800 Al/Al <sup>+3</sup> +1.67	1600 Ga/Ga <sup>+2</sup> +0.53	1450 In/In <sup>+2</sup> +0.34	1650 T1/T1 <sup>+</sup> +0.34
Electronegativity	2.00	1.50	1.80	1.50	1.44
Oxidation states	+3	+3	+1,+2, +3	+1,+2,+3	+1,+3

Table 18.2. Physical properties of group IIIA elements.

# Comparative Chemistry of Boron And Aluminium

1. The electronic configurations of boron and aluminium,

$$B = 1s^{2} 2s^{2} 2p^{1}$$
  
Al = 1s^{2} 2s^{2} 2p^{6} 3s^{2} 3p

indicate that in spite of the three electrons in the outermost energy level of the two elements  $(s^2p^1)$ , there are marked differences in some of the properties. The differences are due to the sizes of atoms and ions of the two elements. There is no real B<sup>+3</sup> ion because the 3 electrons are held firmly. But Al<sup>+3</sup> ion having ionic radius 0.5 Å forms many ionic compounds.

#### BORON AND ALUMINIUM

2. Some of the physical properties mentioned in Table 18.2 show that boron has a very high melting point (2300°C) and it is a non-metal or semimetal having properties related to that of silicon. The non-metallic property is due to the small size and high charge of boron. Aluminium has comparatively low melting point (658°C) and is distinctly metallic because Al has a larger size than B, although the charge is the same. High ionization potential of B also gives it non-metallic character.

3. Aluminium is the third most abundant element in the earth's crust whereas boron is almost scarce probably due to the fact that boron nuclei had been transformed into other nuclei by cosmic rays. Boron shows allotropy which is not exhibited by aluminium.

4. Oxidation state of +3 is common both for boron and aluminium but boron has greater tendency to form covalent compounds particularly with hydrogen showing anomalous bonding.  $KBF_4$  has a tetrahedral structure. Al shows coordination number of 4 as in  $Al_2Cl_6$  and in  $Al(NH_3)_4Cl_3$  having tetrahedral structure.  $Na_3[AlF_6]$  has octahedral arrangement. The octahedral configuration of Al is due to the availability of the vacant 3d orbitals.

5. Boron forms more stable acidic oxide and stable borates are the principal salts of boron. Boric acid and borates occur in nature. Aluminium oxide is amphoteric and aluminates are unstable. The small size of  $B^{+3}$  ion pulls electrons to itself from  $H_2O$  and ruptures the OH bond giving  $H^+$  ion. Hence  $B(OH)_3$  and  $B_2O_3$  are acidic. The large Al<sup>+3</sup> does not behave in this manner.

6. Halides, sulphates and nitrates of aluminium are common stable compounds of aluminium. Such compounds of boron are also formed but are less stable. Al forms both hydroxide and halide complexes. Aluminium sulphate gives a series of double sulphates known as alums. No such compounds are formed with B.

7. Both aluminium and boron form nitrides, AlN and BN. Boron forms oxide  $B_2O_3$ , Al gives  $Al_2O_3$ . Hydroxides are  $B(OH)_3$  and  $Al(OH)_3$ .

8. Boron forms  $B_2H_6$ ,  $B_4H_{10}$  and other hydrides. Al does not form similar hydrides.

9. Al is less electronegative than B which has greater tendency to form covalent compounds than Al.

10. Aluminium is an extremely useful structural material whereas boron has only scientific applications.

In accordance with the diagonal relationships in the Periodic Table, boron has similarities in properties with Si and to some extent with carbon. The similarity arises mainly due to the atomic and ionic sizes which are close to each other in B, Si and C.

### Comparison of Boron and Silicon

Boron and silicon are members of Group III and Group IV respectively but resemble in chemical properties closely. Boron is regarded as a "bridge elements" because it forms a bridge between Group III and Group IV as in the case of Li and Be which are also bridge elements and show diagonal relationship. The similarity of chemical properties arises due to the fact that the ratio of nuclear charge to atomic radius, Z/r, is nearly the same indicating that the outermost electrons are attracted to the nucleus with about equal force. Electronic structures of B and Si are :

### Similarities :

(1) B and Si belong to the class of semiconductor. They show increased electrical conductivity at high temperature. This property is unlike metallic characteristic.

(2) B and Si have a number of allotropic forms and are non-metals with little metallic characteristic. Neither occurs free in nature. They are hard and have high melting points indicating strong bonding between the individual atoms. B and Si do not form cations.

(3) Boron and silicon resist the actions of acids and alkalis. On fusion with alkalis both form silicates and borates evolving  $H_2$ .

(4) Boron and silicon form large number of hydrides similar to hydrocarbons.

Thus, we have,  $B_2H_6$ ,  $Si_2H_6$ , and  $C_2H_6$  although  $B_2H_6$  has different structure.

(5) BCl<sub>3</sub> and SiCl<sub>4</sub> are covalent liquids at ordinary temperature. They are casily hydrolysed by water :

 $BCI_3 + 3H_2O \longrightarrow B(OH)_3 + 3HCI$ 

 $SiCl_4 + 4H_2O \longrightarrow Si(OH)_4 + 4HCl$ 

(6). B and Si form BF<sub>3</sub> and SiF<sub>4</sub> respectively which are colourless gases, covalent and are also easily hydrolysed forming acids.

(7). B<sub>2</sub>O<sub>3</sub> and SiO<sub>2</sub> are acidic oxides and form giant molecules by linking of
 B—O—B, and Si—O—Si bonds in three dimensions respectively.

## Dissimilarities :

(1) B and Si have different electronic structures.

(2) B and Si have different atomic radii.

(3) Normal valence of B is 3 whereas that of Si is 4.

(4) Hydrides of B have different structures than those of silicon hydrides which resemble hydrocarbons.

(5) H<sub>3</sub>BO<sub>3</sub> is more stable than H<sub>4</sub>SiO<sub>4</sub> and occurs in nature.

(6) Borates consists of  $BO_2^-$  and  $BO_3^{-3}$  ions whereas silicates are made of  $SiO_4$  tetrahedra.

#### Gradation of Properties in the Group IIIA

Comparison of Al Group : Apart from the variation of properties mentioned in the Table 18.2, the following points regarding the gradation of properties of Group IIIA elements may be indicated :---

(1) Boron is a non-metal with melting point about 2300°C. Crystal structure of B and Al are different. Ga is a metal and almost liquid at ordinary temperature having m. p. 29°C.

Indium is a metal, soft and malleable, m. p. 150°C.

Tl is a metal, soft and malleable and marks paper like lead. The marking vanishes in moist air due to formation of TlOH and  $Tl_2CO_3$ . The mobile nature

of the electrons in the outer orbitals increases with the increase in the atomic number.

(2) B has acidic properties and the hydroxide is acidic. Al is amphoteric,  $Al(OH)_3$  is insoluble but soluble in acids and alkalis. Ga is more acidic than Al.  $Ga(OH)_3$  is soluble in ammonia. In and Tl hydroxides are more basic.

(3) B is extracted from  $B_2O_3$  by reaction with reactive metals. All is extracted from  $Al_2O_3$  by electrolytic process.  $Ga_2O_3$ ,  $In_2O_3$  and  $Tl_2O_3$  are easily reduced by hydrogen.

(4) B forms covalent compounds. Al is covalent but also ionic.

In and TI form compounds having different oxidation states, such as, InCl, InCl<sub>2</sub>, InCl<sub>3</sub>

TICI, TICI,

Element	Colour of flame
В	In conc H <sub>2</sub> SO <sub>4</sub> and alcohol, it gives green-edged
	flame due to the burning of ethyl borate
Al	No colour
Ga	Violet
In	Dark blue
TI	Green

Extraction of Boron and Aluminium

Extraction of Boron

Sources: Borax -  $Na_2B_4O_7.10H_2O$ Boracite -  $Mg_3B_8O_{11}.MgCl_2$ Colemanite -  $Ca_2B_6O_{11}.5H_2O$ Borocalcite -  $CaB_4O_7.4H_2O$ 

It is also found as boric acid, H<sub>3</sub>BO<sub>3</sub>, in the hot spring in volcanic regions.

Elementary boron can be extracted by a number of methods starting from minerals and boron compounds.

Extraction of boron from minerals: The minerals are processed in order to convert them to  $B_2O_3$  first. Borax or tincal is treated with hot conc

#### BORON AND ALUMINIUM

HCl, whereby sparingly soluble  $H_3BO_3$  is deposited. This on heating gives  $B_2O_3$  which is reduced to elementary B by reduction with Mg.

Borax 
$$(Na_2B_4O_7) + HC1 \longrightarrow H_3BO_3 + NaC1$$
  
 $\downarrow heat$   
 $MgO + B \leftarrow \frac{Mg}{heat} B_2O_3 + H_2O$ 

Colemanite and other minerals are treated differently as shown below either oy  $Na_2CO_3$  or by  $SO_2$ :

(i) Ground colemanite 
$$(Ca_2B_6O_{11}) + Na_2CO_3 \xrightarrow{heat} product$$
  
(soln)  $\downarrow$  filtered  
 $\downarrow$   $\downarrow$   $\downarrow$   
 $H_3BO_3 \leftarrow \frac{HCI}{solution} \xrightarrow{Na_2B_4O_7} \leftarrow \frac{CO_2 passed}{solution} \xrightarrow{Na_2B_4O_7} residue$   
 $\downarrow$  heat  
 $H_2O + B_2O_3 \xrightarrow{Mg} B + MgO$ 

 $H_2O + B_2O_3 \xrightarrow{MB}_{heat} B + MgO$ (ii) Ground colemanite,  $Ca_2B_6O_{11}$ , is suspended in water and on passing  $SO_2$ through the suspension  $CaSO_3$  is precipitated out and  $H_3BO_3$  is isolated from the hot solution on cooling. Elementary boron is obtained by the reduction of  $B_2O_3$ with Mg or with Na :

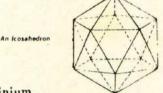
> $B_2O_3 + 3Mg = 2B + 3MgO$  $B_2O_3 + 6Na = 2B + 3Na_2O$

MgO remains in the solid product and is removed by dissolving in HCl. Na<sub>2</sub>O is washed out by water. Boron prepared by reduction with Mg is impure in the form of a brown amorphous powder.

Pure boron is obtained by passing a mixture of  $BCl_3$  and  $H_2$  through an electric arc or a hot tube.

$$2BCl_3 + 3H_2 = 2B + 6HCl$$

The mixture of  $BCl_3$  and  $H_2$  when passed through a tube containing an electrically heated tungsten (W) filament, pure crystalline boron is formed and deposited in layers on the filament. Boron is metalloid and a semiconductor. It occurs in three allotropic forms. The crystal lattice may consist of icosahedron units (20-sided structure).



## Extraction of Aluminium

Aluminium is the most abundant metal and the third most abundant element in the earth's crust. It does not occur free in nature and, although most abundant, it was not extracted from its minerals until the end of the 19th century because of the difficulties involved in its extraction.

So	urces	;

Bauxite — Al<sub>2</sub>O<sub>3</sub>.2H<sub>2</sub>O Diaspore — Al<sub>2</sub>O<sub>3</sub>.H<sub>2</sub>O Corundum — Al<sub>2</sub>O<sub>3</sub> Cryolite — Na<sub>3</sub>AlF<sub>6</sub>

[ N.B. Very large and widely distributed quantities of Al occur in aluminosilicates such as clays (kaolin), feldspar. mica etc)

#### Hall and Baeyer's method :

\*Residue Ca silicate fused with -> fused mass -Water Fc(OH) Powder bauxite NaOH extracted or (Na2CO2) Solution Al(OH)<sub>1</sub> ( Al-Oze passed NaAlO<sub>2</sub> heat R precipitate alumina filtered The reactions involved are :  $Al_2O_3.2H_2O + Na_2CO_3 = 2NaAlO_2 + 2H_2O + CO_2$  $2N_{a}AIO_{2} + 3H_{2}O + CO_{2} = 2AI(OH)_{3} + Na_{2}CO_{3}$  $Al_2O_3.2H_2O + 2NaOH = 2NaAlO_2 + 3H_2O$  $2NaAlO_2 + 2H_2O$  (dilution) =  $Al(OH)_3 + NaOH$ 

Serpek's process : This process is suitable for bauxite containing larger amount of silica. The ore is heated with carbon while a stream of nitrogen is passed over the heated mixture forming AIN :

$$AI_2O_3.2H_2O + 3C + N_2 = 2AIN + 3CO + 2H_2O$$

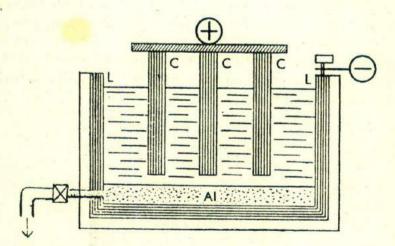
AlN on hydrolysis gives Al(OH)3:

 $2AIN + 6H_2O = 2AI(OH)_1 + 2NH_3$ 

Al(OH)3 on calcination produces alumina :

$$2AI(OH)_3 = AI_2O_3 + 3H_2O$$

Electrometallurgy of aluminium (Hall-Herault Process) : The purified bauxite in the form of alumina obtained by the above mentioned processes is used as the starting material for electrometallurgy of Al. Alumina is dissolved in fused cryolite,  $Na_3AlF_6$ , and the molten solution is electrolysed in a steel tank lined with carbon in the inside. The lining is made the cathode and the anode is also made of carbon rods which dip in the molten mass as shown in Fig. 18—1.



C-Carbon rods as anodes, L-Carbon lining as cathode, Al-Aluminium in the molten state

Fig. 18-1. Electrolytic cell for the manufacture of Al from Al2O3.

The voltage of the cell is adjusted to ensure deposition of aluminium at the bottom but not of sodium which remains in the solution. Although Al<sub>2</sub>O<sub>3</sub> is the raw material but in the molten condition in the cryolite, Na<sub>3</sub>AlF<sub>6</sub>, the formation of some AlF<sub>3</sub> may take place. This on electrolysis gives Al at the cathode :

 $Al^{+3} + 3c^{-} \longrightarrow Al$  $6F^{-} + 6c \longrightarrow 3F_{2}$ 

and at the anode : 6F

The liberated  $F_2$  immediately reacts with  $Al_2O_3$  forming  $AlF_3$  and oxygen which is evolved at the anode. The overall reaction, therefore, is,

$$2AI_2O_3 = 4AI + 3O_2$$

 $Na_2AlF_6$  acts as catalyst and lowers the melting point of  $Al_2O_3$  mixture to 900°C. The molten Al is drawn off from the tap-hole and more  $Al_2O_3$  is added to the fused electrolyte. The liberated  $O_2$  attacks the carbon anode forming some CO and CO<sub>2</sub>. In a modified method, artificial mixture of fluorides are used instead of cryolite. The mixture has an approximate composition of 2AlF<sub>3</sub>.6NaF.3CaF<sub>2</sub>.

Al produced by the above methods is 99% pure and contains Cu, Fe, Si, Al<sub>2</sub>O<sub>3</sub> etc. as impurities.

Electro-refining of aluminium : 99.9% pure AI is produced by the Hoopes Electrolytic Process. The fused bath consists of three layers. The bottom layer is a fused alloy of Cu-AI, the top layer is pure molten AI and the middle layer consists of the electrolyte of a fused mixture of  $BaF_2$ ,  $AIF_3$  and NaFsaturated with  $AI_2O_3$ . The layers are maintained by the difference in their densities during electrolysis. The bottom layer is the anode and the top layer is the cathode as shown in Fig. 18–2.

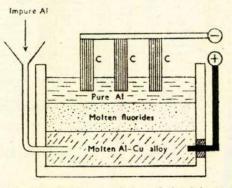


Fig. 18-2. Electro-refining of aluminium.

#### BORON AND ALUMINIUM

On electrolysis AI from Cu-Al alloy goes into solution in the middle layer as Al<sup>+3</sup>, leaving the impurities behind at the anode. The Al<sup>+3</sup> is now reduced at the cathode and the upper layer of Al grows which is drawn off and impure metal is added to the bottom layer. Al obtained is pure.

# Uses of Boron and Aluminium

Uses of Boron : Boron as such has not many uses except in making special compounds of boron as boron carbides and borides. These are hard materials and used as abrasives. Boron rods are also used in nuclear reactors for controlling the neutron flux because boron acts as a good neutron absorber. Boron is used in the purification of pure copper for casting.

Other important useful compounds of boron are made from  $B_2O_3$ , borax, boric acid and even directly from the minerals.

## Uses of Aluminium

(1) Al is used in making cooking utensils because of its light weight, resistance to corrosion and chiefly because it is a good conductor of heat.

(2) Aeroplane bodies and other structural materials are made of Al.

(3) Aluminium is used in paints and pigments.

(4) For reflecting heat and light in reflecting mirrors.

(5) Making special types of alloys such as.

(a) Duralumin : A1-92.5%, Mg-1.5%, Cu-4%, Ni-2% (or Cu-2% and Ni-4%). This alloy is light but is strong as steel and specially used in aircraft. In order to further protect it from corrosive action of air, the alloy is given a coating of thin layer of pure Al, the product is known as Alcald.

(b) Al-Bronze : Cu-90%, Al-10%. This is golden in colour, has great tensile strength and is used in jewellery.

(c) Alnico : Fe-50%, Al-20%, Ni-2%, Co-10%. This is a magnetic alloy and can lift huge pieces of iron. This is produced by pressing the metals in powder form just below the melting point and is an example of a new metallurgical technique known as *Powder Metallurgy*.

(d) Magnalium : A1-95 to 70%, Mg-5 to 30%. It is used for producing cheap goods.

Aluminothermic process: This is also known as *Thermite process* or *Goldschmidt Thermic process*. Aluminium powder is used for this reaction for the purpose of reducing metallic oxides to metals particularly those of Cr, Mn, Mo, W etc.  $Fe_2O_3$  can also be reduced to Fe by this process. The thermite consists of a mixture of metallic oxide with Al powder together with a little  $BaO_2$  in a crucible lined with magnesia having a hole at the bottom. The thermite mixture is ignited with the help of a fuse of magnesium ribbon as shown in Fig. 18—3.

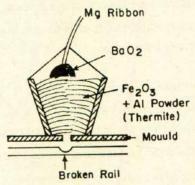


Fig. 18-3. Sketch of aluminothermic process.

Considerable temperature is generated upto  $3000^{\circ}$ C due to exothermic reaction so that Fe and Al<sub>2</sub>O<sub>3</sub> become liquid :

$$Fe_2O_3 + 2AI = AI_2O_3 + 2Fe$$

The molten metal by suitable method may be used for welding broken pieces of steel, such as, rail and other materials.

Because of the high temperature in the thermite reaction which is not readily quenched by water, the thermite bombs have been used for incendiary purposes. The high temperature results from the high heat of formation of  $Al_2O_3$  (solid):

 $4Al + 3O_2 \longrightarrow 2Al_2O_3 \quad \Delta H = -399 \text{ Kcal/mole } Al_2O_3$ 

During the reaction with  $Fe_2O_3$ , the heat evolved is sufficient to produce Fe and  $Al_2O_3$  in the molten state.

## Compounds of Boron and Aluminium

Some important compounds of boron and aluminium are described here briefly.

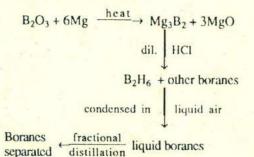
### **Compounds** of Boron

**Boron hydrides** : Boron forms a series of volatile hydrides similar to the hydrides of C and Si having compositions from  $B_2H_6$  to  $B_{10}H_{14}$ . The simplest boron hydride,  $BH_3$ , does not exist and is dimerized to  $B_2H_6$  (diborane). The boron hydrides are generally known as boranes. There are two series of boranes :

 $B_n H_{n+4}$  where n=2, 5, 6 and 10

 $B_n H_{n+6}$  where n=4, 5 and 9

These are prepared by hydrolysis of Mg<sub>3</sub>B<sub>2</sub>:



Diborane,  $B_2H_6$ , has also been prepared by passing BCl<sub>3</sub> vapour and  $H_2$  through a tube and subjecting the mixture to an electric discharge :

 $2BCI_3 + 5H_2 = B_2H_5CI + 5HCI$  $6B_2H_5CI = 5B_2H_6 + 2BCI_3$ 

Diborane is more easily formed by the action of LiAlH<sub>4</sub> or LiH on BCl<sub>3</sub> in ether solution :

 $4BF_3 + 3LiAIH_4 = 2B_2H_6 + 3LiF + 3AIF_3$ 

 $B_2H_6$  decomposes slowly forming higher boranes. When heated to 300°C,  $B_2H_6$  is decomposed to B + H<sub>2</sub>. It is readily hydrolysed by water forming  $H_3BO_3 + H_2$ :

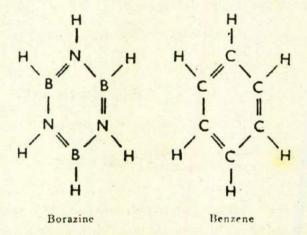
$$B_2H_6 + 6H_2O = 2H_3BO_3 + 6H_2$$

Many of the reactions of  $B_2H_6$  give indication of the reaction of the "half molecule" BH<sub>3</sub>. Thus,

## (CH<sub>3</sub>)<sub>3</sub> N: BH<sub>3</sub> and CH<sub>3</sub>CN: BH<sub>3</sub>

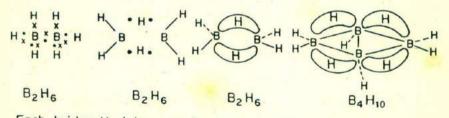
 $B_2H_6$  and boranes are easily flamable in air. The boranes have been used as rocket fuel and jet fuel since they have high heats of combustion and low mol. wt. The energy obtained per g. of  $B_2H_6$  is very high.

 $B_2H_6$  has an interesting reaction with NH<sub>3</sub> giving first  $B_2H_6.2NH_3$  which on heating forms  $B_3N_3H_6$  which is an electronic isomer of benzene known as *borazol* or *borazine* as shown below.



Structure of  $B_2H_6$ : Much work has been done on the structure of boranes and this has been a puzzling problem in inorganic chemistry. An electronic structure for  $B_2H_6$  cannot be written since there are only 12 electrons to form 7 covalent bonds between B and H in  $B_2H_6$ .  $B_2H_6$  is, therefore, regarded as an "electron deficient" compound. Various structures have been suggested and only two representative structures are given indicated by (I) and (II).

The modern view about the structures of  $B_2H_6$  and other boron hydrides is that the bridge H atom between two B atoms participates in a three-centre bond formed by two electrons (single pair). Boron hydrides have prospective use as rocket fuels.



Each bridge H joins two B atoms by three-centre BHB bonds.

Sodium borohydrides, NaBH<sub>4</sub>: This is obtained by the action of NaH on  $BF_3$  in ether solution :

 $4NaH + BF_3 \xrightarrow{\text{ether}} NaBH_4 + 3NaF$ 

Similarly, LiBH<sub>4</sub> is also obtained. In this compounds 4H are covalently bonded to B forming  $BH_4^-$  ion (tetracovalent B) having tetrahedral sp<sup>3</sup> structure.

$$Na^{+} \begin{bmatrix} H & H \\ H & B & H \\ H & H \end{bmatrix}^{-}$$

LiBH<sub>4</sub> and other borohydrides are used as versatile reducing agents in organic chemistry and also in inorganic synthesis for the preparation of unstable hydrides.

Boron nitride, BN: Boron forms quite a large number of compounds with B—N bonds. BN is formed by heating B in N<sub>2</sub> at 1000°C:

$$2B + N_2 = 2BN$$

It is also made by reaction of BCl<sub>3</sub> and NH<sub>3</sub>:

$$BCl_3 + NH_3 = BN + 3HCl$$

Also by thermal decomposition of F<sub>3</sub>B : NH<sub>3</sub>:

 $F_{3}B: NH_{3} \xrightarrow{heat} BN + 3HF$ 

BN and graphite (C) have similar giant layer structure. This is because the atomic radius of C is almost equal to half the sum of the atomic radii of B and N. Carbon lies in between B and N in the Periodic Table. In BN the layers consist of alternate B and N atoms. It is very stable and has high melting point  $(3000^{\circ}C)$ . It reacts with water slowly to give H<sub>3</sub>BO<sub>3</sub> and NH<sub>3</sub>:

$$BN + 3H_2O = H_3BO_3 + NH_3$$

The presence of  $H_3BO_3$  in hot spring of volcanic origin is attributed due to the hydrolysis of BN of volcanic origin. Boron nitride is very hard and the crystalline variety has the diamond-like hardness and is used as abrasive.

**Boron halides,**  $BX_3$ : Boron fluoride is made by the action of  $B_2O_3$ ,  $H_2SO_4$  and a fluoride, such as  $CaF_2$ :

$$B_2O_3 + 3CaF_2 + 3H_2SO_4 = 3CaSO_4 + 3H_2O + 2BF_3$$

BCl3 is made by the action of BF3 on AlCl3 by heat :

$$BF_3 + AlCl_3 = AlF_3 + BCl_3$$

This is also made by heating  $B_2O_3$  mixed with C and passing a stream of Cl<sub>2</sub>:

$$B_2O_3 + 2C + 3Cl_2 = 2BCl_3 + 3CO$$

With PCl5:

 $B_2O_3 + 3PCl_5 = 3POCl_3 + 2BCl_3$ 

BBr3 is made in a similar manner from B2O3, C and Br2:

 $B_{2}O_{3} + 3C + 3Br_{2} = 2BBr_{3} + 3CO$ 

BI3 is made by heating B in HI :

$$2B + 6HI = 2BI_3 + 3H_2$$

The boron halides can also be made by the direct union of B and the halogens but the method is inconvenient.

 $BF_3$  is a gas,  $BCl_3$  and  $BBr_3$  are liquids and  $BI_3$  is solid at ordinary temperature. They are covalent compounds and Lewis acids.

These are hydrolysed by H2O to H3BO3:

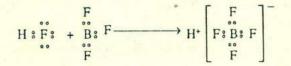
$$BX_3 + 3H_2O = H_3BO_3 + 3HX$$

The three halogens in BX<sub>3</sub> are at the corners of an equilateral triangle giving structures :



This is due to the use of  $sp^2$  hybrid bond orbitals by boron atom forming three equivalent bonds with 3 halogen atoms as illustrated in Fig. 2—10. page

BF<sub>3</sub> being a Lewis acid combines with HF to give  $HBF_4$  and also salts like  $KBF_4$ :



BF<sub>3</sub> is used as a versatile catalyst in organic chemistry.

Boric acid,  $H_3BO_3$ : Ortho-boric acid,  $H_3BO_3$ , occurs in nature in the jets of steam known as soffioni in volcanic region since  $H_3BO_3$  is volatile with steam.

(1) It is isolated by evaporating the water and crystallising solid H<sub>3</sub>BO<sub>3</sub>.

(2)  $H_3BO_3$  can be obtained from colemanite,  $Ca_2B_6O_{11}.5H_2O$ , by passing  $SO_2$  through a suspension of the mineral in water :

 $Ca_2B_6O_{11} + 4H_2O + 4SO_2 = 2Ca(HSO_3)_2 + H_4B_6O_{11}$ 

 $H_4B_6O_{11} + 7H_2O = 6H_3BO_3$ 

· The overall reaction :

 $Ca_2B_6O_{11} + 11H_2O + 4SO_2 = 2Ca(HSO_3)_2 + 6H_3BO_3$ 

(3) Borax,  $Na_2B_4O_7$ , when treated with conc  $H_2SO_4$  gives boric acid crystals :

 $Na_2B_4O_7 + H_2SO_4 + 5H_2O = Na_2SO_4 + 4H_3BO_3$ 

-28

Boric acid, also known as *borasic acid*, is a colourless crystalline substance and soapy to touch because of layer structure. It is sparingly soluble in cold water but dissolves in hot water forming a weak acid solution. It ionizes as,

$$H_3BO_3 \rightleftharpoons H^+ + H_2BO_3^-$$

 $H_3BO_3$  loses  $H_2O$  at 100°C forming meta-boric acid, HBO<sub>2</sub>, and at 140°C to tetraboric acid. On strong heating, it gives  $B_2O_3$ :

H <sub>3</sub> BO <sub>3</sub>	=	HBO <sub>2</sub>	+	H <sub>2</sub> O
4HBO <sub>2</sub>	=	$H_2B_4O_7$	+	H <sub>2</sub> O
H <sub>2</sub> B <sub>4</sub> O <sub>7</sub>	=	2B <sub>2</sub> O <sub>3</sub>	+	H <sub>2</sub> O

 $B_2O_3$  forms a glassy mass and is mainly used to make borosilicate glasses which resist chemical action and heat.

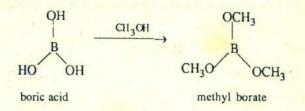
H<sub>3</sub>BO<sub>3</sub> is converted to a strong acid by adding to its solution some organic substances having the group :

These are glycerine, glucose, mannitol etc. probably forming

-C - O B(OH) group which dissociate to give H<sup>+</sup>. This is used as a method -C - O

for the titrimetric determination of boric acid and boron with standard alkali solution in presence of phenolphthalcin.

 $H_3BO_3$  also forms methyl and ethyl borates which are volatile compounds and burn with green-edged flame on ignition and this is used to detect borate in qualitative test :



Boric acid is used as a mild antiseptic. H<sub>3</sub>BO<sub>3</sub> is associated in the solid state to form a giant molecule through H-bonding.

**Borax,**  $Na_2B_4O_7$ .  $10H_2O$ : This is also known as sodium tetraborate or pyroborate. This occurs in nature known as "tincal". It is obtained : (i) from tincal by leaching the mineral with water and crystallising to  $Na_2B_4O_7$ ; (ii) from colemanite by digesting the mineral with conc  $Na_2CO_3$  solution to give  $Na_2B_4O_7$ by double decomposition :

$$Ca_2B_6O_{11} + 2Na_2CO_3 = 2CaCO_3 + Na_2B_4O_7 + 2NaBO_2$$

NaBO<sub>2</sub> is converted to Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub> by CO<sub>2</sub>:

$$4NaBO_2 + CO_2 = Na_2CO_3 + Na_2B_4O_7$$

On crystallisation from aqueous solutions above  $58^{\circ}$ C, Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub>.5H<sub>2</sub>O is obtained, whereas below  $58^{\circ}$ C, Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub>.10H<sub>2</sub>O is obtained. A strong solution of Na<sub>2</sub>B<sub>4</sub>O<sub>7</sub> appears to be acidic whereas a dilute solution is strongly alkaline because NaOH formed is a strong base and H<sub>3</sub>BO<sub>3</sub> is a weak acid :

 $Na_2B_4O_7 + 3H_2O = 2NaBO_2 + 2H_3BO_3$  (acidic)  $Na_2B_4O_7 + 7H_2O = 2NaOH + 4H_3BO_3$  (alkalinc)

Uses of Borax : (1) As a laboratory reagent for borax bead tests for some metals. When borax,  $Na_2B_4Q_7$ .10H<sub>2</sub>Q, is heated on a platinum loop, it first swells due to the escape of H<sub>2</sub>O and then melts to form a transparent glassy bead. If a pinch of salts of other metals is fused with it, the metals form metaborates of various colours. Thus, with CoO gives the following reaction :

$$Na_2B_4O_7 + CoO = 2NaBO_2 + Co(BO_2)_2$$

 $Co(BO_2)_2$  is coloured blue. Similarly,  $Cu(BO_2)_2$  is blue-green,  $Cr(BO_2)_3$  is en, and  $Mn(BO_2)_2$  is amethyst or violet coloured. The colour also changes in

oxidizing and reducing flames and also gives different colours in the cold and hot conditions.

(2) Borax is used as flux for solders.

(3) Food preservation.

(4) Buffer solutions.

(5) Enamels, borosilicate glass, or "pyrex" glass.

(6) Leather industry for soaking and cleaning hides.

Sodium peroxyborate (Sodium perborate), NaBO<sub>2</sub>.  $H_2O_2.3H_2O$ : This is formed from borax solution when treated with NaOH and  $H_2O_2$  giving transparent crystals of NaBO<sub>2</sub>.  $H_2O_2.3H_2O$ . This is used as bleaching agent and as an antiseptic. Na-perborate can be formed by the action of sodium hydroperoxide, NaHO<sub>2</sub>, on  $H_3BO_3$ . It liberates  $H_2O_2$  on hydrolysis and is used as an oxidizing and a bleaching agent.

### Compounds of Aluminium

Aluminium oxide (Alumina),  $Al_2O_3$ : In the pure form  $Al_2O_3$  occurs in nature as corundum. It is very hard and is used as abrasive for grinding and polishing. Bauxite is a mineral of  $Al_2O_3$  containing large number of impurities. Emery contains  $Al_2O_3$  together with Fe<sub>2</sub>O<sub>3</sub>. Ruby contains  $Al_2O_3$  and some  $Cr_2O_3$ . Saphire, amethyst etc. are also  $Al_2O_3$  containing impurities. These are precious stones and are used as jewellery. Now-a-days all these are made by artificial processes and are largely used as bearings (jewels) in watches and other instruments. Artificial corundum is known as alundum. Large number of minerals containing  $Al_2O_3$ ,  $SiO_2$  etc. also occur as precious stones, such as jade, topaz, garnet, aquamarine, tourmaline etc.

Finely divided  $Al_2O_3$  is called *activated alumina* and is used as catalyst, dehydrating agents and in chromatography.

Pure Al<sub>2</sub>O<sub>3</sub> is obtained by igniting Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>, or Al(OH)<sub>3</sub> or alum :

 $Al_2(SO_4)_3 = Al_2O_3 + 3SO_3$  $2Al(OH)_3 = Al_2O_3 + 3H_2O_3$ 

Naturally occurring  $Al_2O_3$  is unreactive, but  $Al_2O_3$  prepared in the laboratory is distinctly amphoteric.  $Al_2O_3$  is used in Al metallurgy.

Al<sub>2</sub>O<sub>3</sub> is amphoteric :

$$Al_2O_3 + 6H_3O^+ \rightleftharpoons 2Al^{+3} + 9H_2O$$
$$Al_2O_3 + 2(OH)^- + 3H_2O \rightleftharpoons 2Al(OH)_4^-$$

$$Al_2O_3 + H_2O = 2AlO.OH$$

Aluminium hydroxide., Al(OH)<sub>3</sub>: When alkali is added to a solution of Al-salts, the white gelatinous precipitate formed is Al(OH)<sub>3</sub>. In excess caustic alkalis the precipitate is soluble forming aluminate :

$$AI^{*3} + 3NaOH = AI(OH)_3 + 3Na^*$$
$$AI(OH)_3 + 3NaOH = Na_3AIO_3 + 3H_2O$$

Solutions of sulphides and carbonates also precipitate Al(OH)<sub>3</sub> due to hydrolysis of  $S^{-2}$  and  $CO_3^{-2}$  ions :

$$S^{-2} + H_2O \rightleftharpoons HS^- + OH^-$$
  
 $CO_3^{-2} + H_2O \rightleftharpoons HCO_3^- + OH^-$ 

The gelatinous precipitate has great tendency to take up colouring matters, such as diazo compounds, alizarine etc. and forms beautiful colours known as "lakes". This is used in dycing and mordanting of fabrics. Fast colour on cloth is imparted by dipping in a solution of Al-salt, such as Al-acetate. The fibre becomes impregnated with Al(OH)<sub>3</sub> due to the hydrolysis of Al-salt. If the solution of Al-salt is mixed with a dye, the precipitate of Al(OH)<sub>3</sub> is coloured which is absorbed in the fabrics which hold the colour fast. Al(OH)<sub>3</sub> is known as a *Mordant* and the coloured product is called a *Lake*.

Aluminium hydroxide is also used for purification of water.

Aluminium halides, AIX<sub>3</sub>: Aluminium reacts readily with halogens rather vigorously forming AIX<sub>3</sub>. The fluoride, AIF<sub>3</sub>, is a definite ionic compound and is also obtained when Al is dissolved in HF or when  $Al_2(SO_4)_3$  is 438

heated with NaF. AlF<sub>3</sub> is insoluble in water and not hydrolysed ordinarily but only when heated with steam.

Aluminium chloride, AlCl<sub>3</sub>, is obtained by various methods :--

(i) Direct reaction between Al-metal and dry chlorine or hydrogen chloride gas in a heated tube gives anhydrous AlCl<sub>3</sub> which sublimes and collects in a receiver bottle out of contact with air :

$$2AI + 3CI_2 = 2AICI_3$$

(ii) Alumina mixed with carbon heated in dry chlorine gives anhydrous AlCl<sub>3</sub>:

$$Al_2O_3 + 3C + 3Cl_2 = 2AlCl_3 + 3CO$$

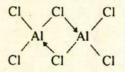
(iii) Alumina heated with sulphur chloride, S2Cl2, vapour and chlorine :

 $4Al_2O_3 + 2S_2Cl_2 + 9Cl_2 = 8AlCl_3 + 6SO_2$ 

AlCl<sub>3</sub> is a white crystalline substance which sublimes at 193°C and is soluble in organic solvents. This is very hygroscopic and a solution in water gives crystal of Al<sub>2</sub>Cl<sub>6</sub>.12H<sub>2</sub>O which cannot be made anhydrous because of hydrolysis :

# $Al_2Cl_6$ . $12H_2O \rightarrow Al_2O_3 + 6HCl + 3H_2O$

Measurement of vapour density indicates that AlCl<sub>3</sub> is a dimer having Al tetrahedrally bonded to four Cl. One Cl of each AlCl<sub>3</sub> donates a pair of electrons to be shared by the atom of the other molecule :



Anhydrous AlCl<sub>3</sub> is used as a catalyst in many organic reactions and in cracking process for making gasoline. Like BCl<sub>3</sub> it is a strong Lewis acid. In addition to their uses in organic chemistry, AlCl<sub>3</sub> and AlBr<sub>3</sub> are used to make complex Al-hydrides and alkayls, such as  $Al_2(CH_3)_6$ .

LiAlH<sub>4</sub>: Al does not react with  $H_2$ , but AlCl<sub>3</sub> reacts with, say, LiH, in ether to form LiAlH<sub>4</sub>:

$$AlCl_3 + 4LiH \xrightarrow{elner} LiAlH_4 + 3LiCl$$

LiAlH<sub>4</sub> is decomposed by H<sub>2</sub>O:

$$LiAlH_4 + H_2O \rightarrow LiOH + Al(OH)_3 + 4H_2$$

LiAlH<sub>4</sub> is an important reducing and hydrogenating reagent. The structure of LiAlH<sub>4</sub> contains Li<sup>+</sup> and AlH<sub>4</sub><sup>-</sup> ions :

Aluminium Sulphate,  $AI_2(SO_4)$ : This is prepared from freshly precipitated Al(OH)<sub>3</sub> and H<sub>2</sub>SO<sub>4</sub>. Large quantities of Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> is iroduced by treating bauxite or clay with H<sub>2</sub>SO<sub>4</sub>. The aqueous solution on crystallisation gives Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> with 18 or 9 H<sub>2</sub>O depending on temperature:

 $Al_2Si_2O_5(OH)_4 + 3H_2SO_4 = Al_2(SO_4)_3 + 5H_2O + 2SiO_2$ 

 $Al_2(SO_4)_3$  is the cheapest Al-salt soluble in water, and is used for (i) purification of water, (ii) dycing of fabrics, (iii) in styptic or blood-clotting formulations, (iv) in tanning agents for hides, (v) water proofing and (vi) sizing of papers.

Alums : Alums are made from  $Al_2(SO_4)_3$  which are quite numerous. Alums are double or mixed sulphates of Al and some other metal with usually  $24H_2O$  in the double salt. The common alum is  $K_2SO_4$ ,  $Al_2(SO_4)_3$ ,  $24H_2O$ .  $K_2SO_4$  may be replaced by sulphates of other alkali metals, silver, ammonium and also  $Al_2(SO_4)_3$  may be replaced by sulphates of trivalent metal, such as Fe, Cr, Mn etc. Thus chrome alum is  $K_2SO_4$ ,  $Cr_2(SO_4)_3$ ,  $24H_2O$ . Ferric alum,  $K_2SO_4$ ,  $Fe_2(SO_4)_3$ ,  $24H_2O$  etc.

Al-alum or potash alum,  $K_2SO_4$ ,  $Al_2(SO_4)_3$ ,  $24H_2O$  is produced by the following processes :

(1) Bauxite + 
$$H_2SO_4 \xrightarrow{boiled}{\& filtered}$$
 solution

evaporated

$$K_2SO_4$$
.  $Al_2(SO_4)_3$ .24H<sub>2</sub>O crystals  
n stone calcined dry mass

(2) Alunite or Alum stone— K<sub>2</sub>SO<sub>4</sub>.Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>.4Al(OH)<sub>3</sub>

H<sub>2</sub>SO<sub>4</sub> filtered

 $K_2SO_4$ .  $Al_2(SO_4)_3$ .24 $H_2O \leftarrow \frac{H_2SO_4}{evaporated}$  solution crystals

Alums are soluble in water and when strongly heated produce porous mass. Alums form very beautiful octahedral crystals.

Alums are mixed crystals and no complex ions are present. The solution gives the test of all the ions present in the crystals indicating complete dissociation. The distribution of 24 molecules of water is as follows :

 $\begin{array}{c} 2K^{*} \text{ ion hydratc} & (4H_{2}O \text{ each } K^{*}) & 8H_{2}O \\ 2Al^{*3} \text{ ion hydrate} & (6H_{2}O \text{ each } Al^{*3}) & 12H_{2}O \\ 4SO_{4}^{-2} \text{ ion hydrate} & (H_{2}O \text{ each } SO_{4}^{-2}) & 4H_{2}O \end{array} \right\} 24H_{2}O$ 

Alum is the most important commercial compound of Al and is used in (i) water purification, (ii) dyeing of fabrics, (iii) coagulation of colloidal solutions, (iv) tanning agents for hides, (v) sizing of paper etc.

Aluminium nitride, AIN : On heating, Al combines with  $N_2$  forming AIN :

$$2AI + N_2 = 2AIN$$

It is also obtained by strong heating of a mixture of bauxite and carbon in a current of  $N_2$ :

$$AI_2O_3 + 3C + N_2 = 2AIN + 3CO$$

AlN is a covalent compound of high melting point. It forms a giant molecule having diamond-like structure. The structure is due to the presence of one pair of electrons in nitrogen atoms which are used to form coordinate bonds resulting in a three-dimensional lattice. AlN is isoelectronic with SiC and both

are physically similar. But AIN is rapidly attacked by water or dilute alkali to give ammonia and  $Al(OH)_3$ :

$$AIN + 3H_2O = AI(OH)_3 + NH_3$$

Aluminium silicates: Many of the most important silicate rocks contain aluminium. Clay and sand are formed by the weathering of rocks. Weathering involves the thawing and freezing of water in the rocks, and the chemical action of water and carbondioxide upon them. The chemical disintegration of feldspar may be represented by the equation :

 $\frac{2KAISi_3O_8 + 2H_2O + CO_2}{\text{feldspar}} = \frac{K_2CO_3 + AI_2Si_2O_5(OH)_4 + 4SiO_2}{\text{clay}}$ 

The soluble potassium carbonate formed is largely removed by water, and sand-clay remains as soil. Pure clay shown above is white in colour and is called *kaolin*. Ordinary clay is coloured by compounds of iron and other metals. Kaolin is used for making porcelain china wares, white impure clays are used in the manufacture of earthen wares. The red colour in these earthen-wares is due to the presence of iron silicate. Porous products are obtained by firing, but by means of glazing agents they are made smooth, shining and water-tight. During firing sodium chloride is added in the kiln which makes Na–Al silicate which fills the pores. Better quality china and porcelain wares are glazed by means of feldspar, silica and red oxide during the second firing. The coloured glazes are imparted with the help of suitable metal oxides.

### The Elements of Group IIIB

### Scandium, Yttrium and the Rare Earths

Scandium(21) and Yttrium(39) are transition metals and have no relationship with the group of elements commonly known as *Rure Earths* so far as the electronic configurations are concerned. But their chemical properties have great similarity with those of the Rare Earths and the atomic numbers relationship places these in the same group IIIB. The Rare Earth elements generally known as *Lanthanides* have themselves been placed together in the same position of the Periodic Table although starting from Lanthanum (57) to Lutecium (71), they consist of 15 elements. But generally Lanthanides start from Ce(58)

### The Rare Earths (Lanthanides)

These elements from Ce(58) to Lu(71) have physical and chemical properties which are very similar. Their occurrence in nature together and the remarkable similarity in their properties have been attributed due to their similar electron arrangements. The increase in the nuclear charge (atomic number) from Ce (58) to Lu (71) is compensated by placement of the electrons in the 4f and 5d sub-levels rather than the outer orbitals. Their electron arrangements are shown in Table 18.3.

Elements	At. No.	Electron configuration
La	57 1s <sup>2</sup> 2s <sup>2</sup> 2p <sup>6</sup> 3s <sup>2</sup> 3p <sup>6</sup> 3d <sup>10</sup> 4s <sup>2</sup> 4p <sup>6</sup> 4d <sup>10</sup>	4f <sup>0</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>1</sup> 6s <sup>2</sup>
Ce	58	4f <sup>1</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>1</sup> 6s <sup>2</sup>
Pr	59	41 <sup>3</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>0</sup> 6s <sup>2</sup>
Nd	60	41 <sup>4</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>0</sup> 6s <sup>2</sup>
Pm	61	4f <sup>5</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>0</sup> 6s <sup>2</sup>
Sm	62	41 <sup>6</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>0</sup> 6s <sup>2</sup>
Eu	63	4f <sup>7</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>0</sup> 6s <sup>2</sup>
Gd	64	417 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>1</sup> 6s <sup>2</sup>
Тъ	65	419 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>0</sup> 6s <sup>2</sup>
Dy	66	4f <sup>10</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>0</sup> 6s <sup>2</sup>
Но	67	4f <sup>11</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>0</sup> 6s <sup>2</sup>
Er	68	4f <sup>12</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>0</sup> 6s <sup>2</sup>
Tm	69	4f <sup>13</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>0</sup> 6s <sup>2</sup>
Yb	70	4f <sup>14</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>0</sup> 6s <sup>2</sup>
Lu	71	4f <sup>14</sup> 5s <sup>2</sup> 5p <sup>6</sup> 5d <sup>1</sup> 6s <sup>2</sup>

Table 18.3. Electron arrangements of the lanthanides.

Due to the filling up of 4f orbitals in the lanthanides a unique feature arises among these group of elements. The electrons in the 4f are nearer the nucleus and hence these are attracted more than the electrons in the outermost energy levels. Thus the atomic size of the elements and so also the ionic size

#### BORON AND ALUMINIUM

decrease from lanthanum to lutecium in a systematic manner. This decrease in the atomic or ionic sizes of the rare earth elements is known as Lanthanide Contraction.

The rare earth elements are often found together in the minerals. *Monazite* sand is the most important mineral in which the rare earths are present as phosphate together with thorium. There is one exception : element number 61, promethium, which does not occur in nature at all.

# Separation of Rare Earths

1.

Due to the Lanthanide contraction the rare earth elements resemble so closely that their separation from one another had been a great problem in chemistry. (1) Fractional crystallisation of their nitrates or double sulphates involving many hundreds of steps led only to partial separation. (2) Recently ion-exchange technique has been used to provide more effective and rapid separation of rare earths by selective absorption of the ions of rare earth on a column of an ion-exchange resin. The absorbed ions are then eluted out by a suitable solvent, such as ammonium acetate or citric acid. It has been observed that the rare earths are eluted out in the reverse order of their atomic number. That is, Lu first and La last. (3) Solvent extraction process has also been developed for the separation of lanthanides.

**Properties :** The rare earth elements are all silvery white metals of inner transition series with high densities. They form oxides of the general formula  $M_2O_3$  and chlorides MX<sub>3</sub>. But Ce shows oxidation states of +4. The normal oxidation state of all the rare earths is +3. Some rare earths show oxidation state +2, e. g., Lu. The basicity of their hydroxides M(OH)<sub>3</sub> decreases due to decrease in the ionic size of M<sup>+3</sup> ions in the group.

 $CeO_2$  mixed with ThO<sub>2</sub> is used in gas manules. "Misch metal", a mixture of iron and some rare earth metals, is used to make artificial flints for cigarette lighters. Rare earth fluorides are used as the core of the carbon used in the projectors in motion pictures.

# QUESTIONS AND PROBLEMS

How is borax prepared? Describe the chemistry of the borax bead test.

Discuss the diagonal relationship between boron and silicon.

te electronic structure for NH3 and BF3. These molecules combine to form

the addition compounds NH<sub>3</sub>BF<sub>3</sub>. What is the electronic structure of this compound? What similarity is there in the following chemical reactions?

$$NH_3 + H^+ \longrightarrow NH_4$$
  
$$NH_3 + BF_3 \longrightarrow NH_3 - BF_3$$

- 4. Justify the inclusion of iron and aluminium, widely separated groups of the periodic classifications into the same analytical group. Emphasize the difference between the compounds of these two elements.
- 5. Discuss the use of borax in analytical chemistry. Give balanced equations for the reaction involved.
- 6. Write a clear note on alumino-thermit process with reactions involved.
- What are the sources of aluminium metal? Describe its extraction and important properties.
- 8. Describe the preparation and properties of anhydrous aluminium chloride.
- 9. Write a short note on rare earths.
- 10. Write a short note on Thermit Process.
- Compare the chemistry of boron and aluminium and their important compounds.
- 12. Describe the preparation, structure and properties of boron hydrides.
- Starting with bauxite, how would you prepare—(a) different types of alumina,
   (b) anhydrous aluminium chloride, and (c) potash alum? Discuss properties and uses of metallic aluminium and its alloys.
- How bauxite is purified for obtaining pure alumina? Describe the electrolytic process employed for the extraction and refining of aluminium. Discuss the important uses of the metal.
- 15. Write short note on extraction and refining of aluminium.
- 16. Compare the chemistry of Boron and Aluminium.
- Compare the chemistry of Group III elements with particular reference to Boron and Aluminium.
- 18. Write a note on diborane.
- 19. Show with examples that aluminium is amphoteric in nature.
- 20. Give the structure of aluminium chloride.
- 21. Discuss similarity of properties of boron and silicon.
- 22. Al is a major metal in our society. Describe the chemistry of its recovery from ores.
- 23. Al is not recovered from the silicate ores which occur abundantly. Explain why.
- 24. pH is an important factor in the refining of Al. Why?

#### BORON AND ALUMINIUM

- 25. Why Anhydrous AlCl3 behaves as a Lewis Acid?
- 26. Differentiate between the Baeyer Process, the Hall-Heralt process and the Hoopes Process of manufacture of Al.
- 27. Why alum is acidic in aqueous solution?
- 28. Explain lanthanide contractions.
- 29. How the rare earth metals are separated from one another?